

# Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 4.0 TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-18	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-AUG-2009, 12:37:48
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9229-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00021					
DAT\$SYMPLA_B		PLA					
	X	0.00006					
SQRNS_ABC							
	MEAN	0.00023	0.00000	0.00200	0.00000	0.00023	
DX_5P0		AXI					
	DX	4.99956	5.00000			-0.00044	
DY_11P12		POI					
	Y	6.11953	6.12000	0.02000	-0.02000	-0.00047	
DY_1P12		AXI					
	DY	-1.11940	1.12000	0.02000	-0.02000	-0.00060	
DY_2P750		AXI					
	DX	2.75032	2.75000	0.00500	-0.00500	0.00032	
SYM_2P750		PLA					
	X	-0.00047	0.00000			0.00047	
POS_2P750		PLA					
	POSITN	0.00094	0.00000	0.01000	0.00000	0.00094	
DY_4P985		AXI					
	DX	4.98406	4.98500	0.00500	-0.00500	-0.00094	
SYM_4P985		PLA					
	X	0.00033	0.00000			0.00033	
POS_4P985		PLA					
	POSITN	0.00066	0.00000	0.01000	0.00000	0.00066	
CHM\$ANG		AXI					
	PA_PYPZ	45.02652	45.00000	1.00000	-1.00000	0.02652	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DCHAM_P25</b>			<b>AXI</b>				
	DY	-0.25287	0.25000	0.02000	-0.02000	0.00287	
	DZ	-0.25310	0.25000	0.02000	-0.02000	0.00310	
<b>DIA_P5010(1)</b>			<b>CYL</b>				
	FORM	0.00025					
	DM	0.50253	0.50100	0.00240	0.00000	0.00153	
	Y	5.62564	5.62500			0.00064	
	Z	-0.50117	0.50000			0.00117	
<b>POS_P5010(1)</b>			<b>AXI</b>				
	POSITN	0.00271	0.00000	0.00500	0.00000	0.00271	
	MMCADD	0.00131					
<b>SQRNS_P5010(1)</b>			<b>AXI</b>				
	SQRNES	0.00016	0.00000	0.00100	0.00000	0.00016	
<b>DIA_P5010(2)</b>			<b>CYL</b>				
	FORM	0.00009					
	DM	0.50267	0.50100	0.00240	0.00000	0.00167	
	Y	5.62627	5.62500			0.00127	
	Z	-0.50049	0.50000			0.00049	
<b>POS_P5010(2)</b>			<b>AXI</b>				
	POSITN	0.00273	0.00000	0.00500	0.00000	0.00273	
	MMCADD	0.00155					
<b>SQRNS_P5010(2)</b>			<b>AXI</b>				
	SQRNES	0.00010	0.00000	0.00100	0.00000	0.00010	
<b>TRA_P5000(1)</b>			<b>CYL</b>				
	FORM	0.00015					
	DM	0.49990	0.50000	0.00000	-0.00050	-0.00010	
	Y	-5.12555					
	Z	-0.50090					
<b>POS_P5000(1)</b>			<b>AXI</b>				
	POSITN	0.00225	0.00000	0.00500	0.00000	0.00225	
	MMCADD	0.00021					
<b>SQRNS_P5000(1)</b>			<b>AXI</b>				
	SQRNES	0.00013	0.00000	0.00100	0.00000	0.00013	
<b>TRA_P5000(2)</b>			<b>CYL</b>				
	FORM	0.00005					
	DM	0.49993	0.50000	0.00000	-0.00050	-0.00007	
	Y	-5.12519					
	Z	-0.50019					
<b>POS_P5000(2)</b>			<b>AXI</b>				
	POSITN	0.00057	0.00000	0.00500	0.00000	0.00057	
	MMCADD	0.00039					
<b>SQRNS_P5000(2)</b>			<b>AXI</b>				
	SQRNES	0.00019	0.00000	0.00100	0.00000	0.00019	
<b>TRA_P127(1)</b>			<b>CIR</b>				
	DM	0.12751	0.12700	0.00200	-0.00200	0.00051	
	X	-2.00027					
	Y	-0.00162					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic


**POS\_P127(1)**

**POI**

POSITN		0.00328	0.00000	0.00200	0.00000	0.00328	0.00128 ◀
MMCADD		0.00250					

**TRA\_P127(2)**

**CIR**

DM		0.12752	0.12700	0.00200	-0.00200	0.00052	
X		1.99978					
Y		-0.00157					

**POS\_P127(2)**

**POI**

POSITN		0.00316	0.00000	0.00200	0.00000	0.00316	0.00116 ◀
MMCADD		0.00250					

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