

# Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 4.0 TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-18	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-AUG-2009, 12:22:23
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9229-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00025					
DAT\$SYMPLA_B		PLA					
	X	0.00031					
SQRNS_ABC							
	MEAN	0.00023	0.00000	0.00200	0.00000	0.00023	
DX_5P0		AXI					
	DX	5.00049	5.00000			0.00049	
DY_11P12		POI					
	Y	6.11927	6.12000	0.02000	-0.02000	-0.00073	
DY_1P12		AXI					
	DY	-1.11915	1.12000	0.02000	-0.02000	-0.00085	
DY_2P750		AXI					
	DX	2.75033	2.75000	0.00500	-0.00500	0.00033	
SYM_2P750		PLA					
	X	0.00039	0.00000			0.00039	
POS_2P750		PLA					
	POSITN	0.00078	0.00000	0.01000	0.00000	0.00078	
DY_4P985		AXI					
	DX	4.98342	4.98500	0.00500	-0.00500	-0.00158	
SYM_4P985		PLA					
	X	0.00009	0.00000			0.00009	
POS_4P985		PLA					
	POSITN	0.00018	0.00000	0.01000	0.00000	0.00018	
CHM\$ANG		AXI					
	PA_PYPZ	45.01694	45.00000	1.00000	-1.00000	0.01694	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 17-Aug-09, 12:22:23			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DCHAM_P25		AXI					
DY	-0.25292	0.25000	0.02000	-0.02000	0.00292		
DZ	-0.25307	0.25000	0.02000	-0.02000	0.00307		

DIA_P5010(1)		CYL					
FORM	0.00019						
DM	0.50255	0.50100	0.00240	0.00000	0.00155		
Y	5.62727	5.62500			0.00227		
Z	-0.50049	0.50000			0.00049		

POS_P5010(1)		AXI					
POSITN	0.00476	0.00000	0.00500	0.00000	0.00476		
MMCADD	0.00134						

SQRNS_P5010(1)		AXI					
SQRNES	0.00015	0.00000	0.00100	0.00000	0.00015		

DIA_P5010(2)		CYL					
FORM	0.00011						
DM	0.50283	0.50100	0.00240	0.00000	0.00183		
Y	5.62732	5.62500			0.00232		
Z	-0.50073	0.50000			0.00073		

POS_P5010(2)		AXI					
POSITN	0.00507	0.00000	0.00500	0.00000	0.00507	0.00007 ◀	
MMCADD	0.00171						

SQRNS_P5010(2)		AXI					
SQRNES	0.00027	0.00000	0.00100	0.00000	0.00027		

TRA_P5000(1)		CYL					
FORM	0.00009						
DM	0.50017	0.50000	0.00000	-0.00050	0.00017	0.00017 ◀	
Y	-5.12699						
Z	-0.50008						

POS_P5000(1)		AXI					
POSITN	0.00401	0.00000	0.00500	0.00000	0.00401		
MMCADD	0.00050						

SQRNS_P5000(1)		AXI					
SQRNES	0.00011	0.00000	0.00100	0.00000	0.00011		

TRA_P5000(2)		CYL					
FORM	0.00007						
DM	0.49980	0.50000	0.00000	-0.00050	-0.00020		
Y	-5.12632						
Z	-0.49978						

POS_P5000(2)		AXI					
POSITN	0.00269	0.00000	0.00500	0.00000	0.00269		
MMCADD	0.00024						

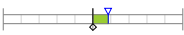
SQRNS_P5000(2)		AXI					
SQRNES	0.00025	0.00000	0.00100	0.00000	0.00025		

TRA_P127(1)		CIR					
DM	0.12738	0.12700	0.00200	-0.00200	0.00038		
X	-1.99981						
Y	-0.00207						

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>POS_P127(1)</b>		<b>POI</b>					
POSITN		0.00416	0.00000	0.00200	0.00000	0.00416	0.00216 ◀
MMCADD		0.00238					

<b>TRA_P127(2)</b>		<b>CIR</b>					
DM		0.12734	0.12700	0.00200	-0.00200	0.00034	
X		1.99950					
Y		-0.00177					

<b>POS_P127(2)</b>		<b>POI</b>					
POSITN		0.00367	0.00000	0.00200	0.00000	0.00367	0.00167 ◀
MMCADD		0.00221					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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