

Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 4.0 TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-18	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-AUG-2009, 11:44:05
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9229-B
User Name	kcaban	WKP Name	NO\$NAME

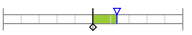
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00028					
DAT\$SYMPLA_B		PLA					
	X	-0.00010					
SQRNS_ABC							
	MEAN	0.00023	0.00000	0.00200	0.00000	0.00023	
DX_5P0		AXI					
	DX	5.00009	5.00000			0.00009	
DY_11P12		POI					
	Y	6.11876	6.12000	0.02000	-0.02000	-0.00124	
DY_1P12		AXI					
	DY	-1.12125	1.12000	0.02000	-0.02000	0.00125	
DY_2P750		AXI					
	DX	2.75049	2.75000	0.00500	-0.00500	0.00049	
SYM_2P750		PLA					
	X	0.00085	0.00000			0.00085	
POS_2P750		PLA					
	POSITN	0.00170	0.00000	0.01000	0.00000	0.00170	
DY_4P985		AXI					
	DX	4.98358	4.98500	0.00500	-0.00500	-0.00142	
SYM_4P985		PLA					
	X	0.00013	0.00000			0.00013	
POS_4P985		PLA					
	POSITN	0.00027	0.00000	0.01000	0.00000	0.00027	
CHM\$ANG		AXI					
	PA_PYPZ	45.01693	45.00000	1.00000	-1.00000	0.01693	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DCHAM_P25		AXI					
DY		-0.25339	0.25000	0.02000	-0.02000	0.00339	
DZ		-0.25354	0.25000	0.02000	-0.02000	0.00354	
DIA_P5010(1)		CYL					
FORM		0.00016					
DM		0.50238	0.50100	0.00240	0.00000	0.00138	
Y		5.62596	5.62500			0.00096	
Z		-0.50156	0.50000			0.00156	
POS_P5010(1)		AXI					
POSITN		0.00371	0.00000	0.00500	0.00000	0.00371	
MMCADD		0.00125					
SQRNS_P5010(1)		AXI					
SQRNES		0.00001	0.00000	0.00100	0.00000	0.00001	
DIA_P5010(2)		CYL					
FORM		0.00029					
DM		0.50263	0.50100	0.00240	0.00000	0.00163	
Y		5.62658	5.62500			0.00158	
Z		-0.50062	0.50000			0.00062	
POS_P5010(2)		AXI					
POSITN		0.00343	0.00000	0.00500	0.00000	0.00343	
MMCADD		0.00140					
SQRNS_P5010(2)		AXI					
SQRNES		0.00006	0.00000	0.00100	0.00000	0.00006	
TRA_P5000(1)		CYL					
FORM		0.00161					
DM		0.49928	0.50000	0.00000	-0.00050	-0.00072	-0.00022 ◀
Y		-5.12638					
Z		-0.50008					
POS_P5000(1)		AXI					
POSITN		0.00321	0.00000	0.00500	0.00000	0.00321	
MMCADD		0.00000					
SQRNS_P5000(1)		AXI					
SQRNES		0.00138	0.00000	0.00100	0.00000	0.00138	0.00038 ◀
TRA_P5000(2)		CYL					
FORM		0.00012					
DM		0.49984	0.50000	0.00000	-0.00050	-0.00016	
Y		-5.12557					
Z		-0.50055					
POS_P5000(2)		AXI					
POSITN		0.00175	0.00000	0.00500	0.00000	0.00175	
MMCADD		0.00023					
SQRNS_P5000(2)		AXI					
SQRNES		0.00023	0.00000	0.00100	0.00000	0.00023	
TRA_P127(1)		CIR					
DM		0.12744	0.12700	0.00200	-0.00200	0.00044	
X		-2.00052					
Y		-0.00262					

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

POS_P127(1)		POI					
	POSITN	0.00534	0.00000	0.00200	0.00000	0.00534	0.00334 ◀
	MMCADD	0.00244					

TRA_P127(2)		CIR					
	DM	0.12753	0.12700	0.00200	-0.00200	0.00053	
	X	1.99955					
	Y	-0.00197					

POS_P127(2)		POI					
	POSITN	0.00405	0.00000	0.00200	0.00000	0.00405	0.00205 ◀
	MMCADD	0.00252					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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