

Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 4.0 TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-18	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-AUG-2009, 10:11:57
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9229-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00036					
DAT\$SYMPLA_B			PLA				
	X	0.00031					
SQRNS_AB(1)			PLA				
	SQRNES	0.00013	0.00000	0.00200	0.00000	0.00013	
SQRNS_AB(2)			PLA				
	SQRNES	0.00033	0.00000	0.00200	0.00000	0.00033	
SQRNS_BC(1)			PLA				
	SQRNES	0.00019	0.00000	0.00200	0.00000	0.00019	
SQRNS_BC(2)			PLA				
	SQRNES	0.00018	0.00000	0.00200	0.00000	0.00018	
SQRNS_AC			PLA				
	SQRNES	0.00032	0.00000	0.00200	0.00000	0.00032	
SQRNS_ABC							
	MEAN	0.00023	0.00000	0.00200	0.00000	0.00023	
DX_5P0			AXI				
	DX	5.00034	5.00000			0.00034	
DY_11P12			POI				
	Y	6.11852	6.12000	0.02000	-0.02000	-0.00148	
DY_1P12			AXI				
	DY	-1.11848	1.12000	0.02000	-0.02000	-0.00152	
DY_2P750			AXI				
	DX	2.75035	2.75000	0.00500	-0.00500	0.00035	
SYM_2P750			PLA				
	X	0.00017	0.00000			0.00017	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 17-Aug-09, 11:22:32						NO\$NAME	Page 1 of 3

Date: 17-Aug-09, 11:22:32			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_2P750			PLA				
	POSITN	0.00035	0.00000	0.01000	0.00000	0.00035	
DY_4P985			AXI				
	DX	4.98362	4.98500	0.00500	-0.00500	-0.00138	
SYM_4P985			PLA				
	X	0.00031	0.00000			0.00031	
POS_4P985			PLA				
	POSITN	0.00062	0.00000	0.01000	0.00000	0.00062	
CHM\$ANG			AXI				
	PA_PYPZ	44.99835	45.00000	1.00000	-1.00000	-0.00165	
DCHAM_P25			AXI				
	DY	-0.25352	0.25000	0.02000	-0.02000	0.00352	
	DZ	-0.25350	0.25000	0.02000	-0.02000	0.00350	
DIA_P5010(1)			CYL				
	FORM	0.00014					
	DM	0.50245	0.50100	0.00240	0.00000	0.00145	
	Y	5.62690	5.62500			0.00190	
	Z	-0.50133	0.50000			0.00133	
POS_P5010(1)			AXI				
	POSITN	0.00475	0.00000	0.00500	0.00000	0.00475	
	MMCADD	0.00127					
SQRNS_P5010(1)			AXI				
	SQRNES	0.00030	0.00000	0.00100	0.00000	0.00030	
DIA_P5010(2)			CYL				
	FORM	0.00017					
	DM	0.50263	0.50100	0.00240	0.00000	0.00163	
	Y	5.62680	5.62500			0.00180	
	Z	-0.50121	0.50000			0.00121	
POS_P5010(2)			AXI				
	POSITN	0.00455	0.00000	0.00500	0.00000	0.00455	
	MMCADD	0.00142					
SQRNS_P5010(2)			AXI				
	SQRNES	0.00048	0.00000	0.00100	0.00000	0.00048	
TRA_P5000(1)			CYL				
	FORM	0.00018					
	DM	0.50006	0.50000	0.00000	-0.00050	0.00006	0.00006 ◀
	Y	-5.12513					
	Z	-0.50159					
POS_P5000(1)			AXI				
	POSITN	0.00339	0.00000	0.00500	0.00000	0.00339	
	MMCADD	0.00039					
SQRNS_P5000(1)			AXI				
	SQRNES	0.00013	0.00000	0.00100	0.00000	0.00013	
TRA_P5000(2)			CYL				
	FORM	0.00032					▷

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
TRA_P5000(2)			CYL				
DM		0.50007	0.50000	0.00000	-0.00050	0.00007	0.00007 ◀
Y		-5.12539					
Z		-0.50095					
POS_P5000(2)			AXI				
POSITN		0.00227	0.00000	0.00500	0.00000	0.00227	
MMCADD		0.00030					
SQRNS_P5000(2)			AXI				
SQRNES		0.00027	0.00000	0.00100	0.00000	0.00027	
TRA_P127(1)			CIR				
DM		0.12751	0.12700	0.00200	-0.00200	0.00051	
X		-2.00084					
Y		-0.00218					
POS_P127(1)			POI				
POSITN		0.00467	0.00000	0.00200	0.00000	0.00467	0.00267 ◀
MMCADD		0.00243					
TRA_P127(2)			CIR				
DM		0.12744	0.12700	0.00200	-0.00200	0.00044	
X		1.99940					
Y		-0.00339					
POS_P127(2)			POI				
POSITN		0.00688	0.00000	0.00200	0.00000	0.00688	0.00488 ◀
MMCADD		0.00243					