

Quindos Measuring Report



3D-Application Center

Description	SIDE PL, 4.0 PUMP SUP	Customer	K. RATCLIFFE
Drawing Number	PF-391-806-15	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25113-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-SEP-2009, 14:40:40
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9253-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DY_12P235			POI				
	Y	12.23505	12.23500	0.00500	-0.00500	0.00005	
DX_5P875			POI				
	X	5.87410	5.87500	0.00500	-0.00500	-0.00090	
DX_4P812			POI				
	X	4.81096	4.81200	0.00500	-0.00500	-0.00104	
DX_1P062			POI				
	X	1.06215	1.06200	0.00500	-0.00500	0.00015	
DY_4P125			POI				
	Y	4.12535	4.12500	0.00500	-0.00500	0.00035	
DY_11P250			POI				
	Y	11.25024	11.25000	0.00500	-0.00500	0.00024	
RAD_P25			CIR				
	RA	0.24947	0.25000	0.02000	-0.02000	-0.00053	
DIA_P758(1)			CIR				
	DM	0.75849	0.75800	0.00500	-0.00500	0.00049	
POS_P758(1)			POI				
	POSITN	0.00466	0.00000	0.01000	0.00000	0.00466	
DIA_P758(2)			CIR				
	DM	0.75864	0.75800	0.00500	-0.00500	0.00064	
POS_P758(2)			POI				
	POSITN	0.00373	0.00000	0.01000	0.00000	0.00373	
POS\$THRD(1)			POI				
	POSITN	0.00788	0.00000	0.02000	0.00000	0.00788	
POS\$THRD(2)			POI				
	POSITN	0.00064	0.00000	0.02000	0.00000	0.00064	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS\$THRD(3)			POI				
	POSITN	0.00527	0.00000	0.02000	0.00000	0.00527	
POS\$THRD(4)			POI				
	POSITN	0.00712	0.00000	0.02000	0.00000	0.00712	
POS\$THRD(5)			POI				
	POSITN	0.01004	0.00000	0.02000	0.00000	0.01004	
POS\$THRD(6)			POI				
	POSITN	0.00817	0.00000	0.02000	0.00000	0.00817	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 17-Sep-09, 14:40:48			NO\$NAME			Page 2 of 2	