

Quindos Measuring Report



3D-Application Center

Description	SIDE PL, 4.0 PUMP SUP	Customer	K. RATCLIFFE
Drawing Number	PF-391-806-15	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25113-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-SEP-2009, 13:38:00
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9253-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DY_12P235			POI				
	Y	12.23570	12.23500	0.00500	-0.00500	0.00070	
DX_5P875			POI				
	X	5.87382	5.87500	0.00500	-0.00500	-0.00118	
DX_4P812			POI				
	X	4.81189	4.81200	0.00500	-0.00500	-0.00011	
DX_1P062			POI				
	X	1.06357	1.06200	0.00500	-0.00500	0.00157	
DY_4P125			POI				
	Y	4.12528	4.12500	0.00500	-0.00500	0.00028	
DY_11P250			POI				
	Y	11.25054	11.25000	0.00500	-0.00500	0.00054	
RAD_P25			CIR				
	RA	0.24948	0.25000	0.02000	-0.02000	-0.00052	
DIA_P758(1)			CIR				
	DM	0.75850	0.75800	0.00500	-0.00500	0.00050	
POS_P758(1)			POI				
	POSITN	0.00392	0.00000	0.01000	0.00000	0.00392	
DIA_P758(2)			CIR				
	DM	0.75862	0.75800	0.00500	-0.00500	0.00062	
POS_P758(2)			POI				
	POSITN	0.00347	0.00000	0.01000	0.00000	0.00347	
POS\$THRD(1)			POI				
	POSITN	0.00571	0.00000	0.02000	0.00000	0.00571	
POS\$THRD(2)			POI				
	POSITN	0.00220	0.00000	0.02000	0.00000	0.00220	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 17-Sep-09, 13:38:00			NO\$NAME			Page 1 of 2	

Date: 17-Sep-09, 13:38:00			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS\$THRD(3)			POI				
	POSITN	0.00563	0.00000	0.02000	0.00000	0.00563	
POS\$THRD(4)			POI				
	POSITN	0.00347	0.00000	0.02000	0.00000	0.00347	
POS\$THRD(5)			POI				
	POSITN	0.00847	0.00000	0.02000	0.00000	0.00847	
POS\$THRD(6)			POI				
	POSITN	0.00352	0.00000	0.02000	0.00000	0.00352	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 17-Sep-09, 13:38:00			NO\$NAME			Page 2 of 2	