

Quindos Measuring Report



3D-Application Center

Description	SIDE PL, 4.0 PUMP SUP	Customer	K. RATCLIFFE
Drawing Number	PF-391-806-15	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25113-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-SEP-2009, 13:13:21
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9253-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DY_12P235			POI				
	Y	12.23588	12.23500	0.00500	-0.00500	0.00088	
DX_5P875			POI				
	X	5.87328	5.87500	0.00500	-0.00500	-0.00172	
DX_4P812			POI				
	X	4.81120	4.81200	0.00500	-0.00500	-0.00080	
DX_1P062			POI				
	X	1.06324	1.06200	0.00500	-0.00500	0.00124	
DY_4P125			POI				
	Y	4.12530	4.12500	0.00500	-0.00500	0.00030	
DY_11P250			POI				
	Y	11.25057	11.25000	0.00500	-0.00500	0.00057	
RAD_P25			CIR				
	RA	0.24815	0.25000	0.02000	-0.02000	-0.00185	
DIA_P758(1)			CIR				
	DM	0.75784	0.75800	0.00500	-0.00500	-0.00016	
POS_P758(1)			POI				
	POSITN	0.00308	0.00000	0.01000	0.00000	0.00308	
DIA_P758(2)			CIR				
	DM	0.75837	0.75800	0.00500	-0.00500	0.00037	
POS_P758(2)			POI				
	POSITN	0.00316	0.00000	0.01000	0.00000	0.00316	
POS\$THRD(1)			POI				
	POSITN	0.00752	0.00000	0.02000	0.00000	0.00752	
POS\$THRD(2)			POI				
	POSITN	0.00384	0.00000	0.02000	0.00000	0.00384	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 17-Sep-09, 13:13:22							Page 1 of 2
						NO\$NAME	

Date: 17-Sep-09, 13:13:22			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS\$THRD(3)			POI				
	POSITN	0.00728	0.00000	0.02000	0.00000	0.00728	
POS\$THRD(4)			POI				
	POSITN	0.00216	0.00000	0.02000	0.00000	0.00216	
POS\$THRD(5)			POI				
	POSITN	0.00046	0.00000	0.02000	0.00000	0.00046	
POS\$THRD(6)			POI				
	POSITN	0.00841	0.00000	0.02000	0.00000	0.00841	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 17-Sep-09, 13:13:22			NO\$NAME			Page 2 of 2	