

Quindos Measuring Report



3D-Application Center

Description	PLATE, TOP TABLE 1	Customer	A. MIAHNAHRI
Drawing Number	PF-391-804-57	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25624-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	09-MAR-2010, 09:55:22
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_30P00		POI					
	X	29.99701	30.00000	0.02000	-0.02000	-0.00299	
DY_18P00		POI					
	Y	18.00004	18.00000	0.02000	-0.02000	0.00004	
DIA_P34(1)		CIR					
	DM	0.33039	0.34000	0.02000	-0.02000	-0.00961	
	X	7.99913	8.00000			-0.00087	
	Y	5.95463	6.00000			-0.04537	
DIA_P34(2)		CIR					
	DM	0.32961	0.34000	0.02000	-0.02000	-0.01039	
	X	7.97317	8.00000			-0.02683	
	Y	8.95580	9.00000			-0.04420	
DIA_P34(3)		CIR					
	DM	0.32872	0.34000	0.02000	-0.02000	-0.01128	
	X	7.95779	8.00000			-0.04221	
	Y	11.95117	12.00000			-0.04883	
DIA_P34(4)		CIR					
	DM	0.34458	0.34000	0.02000	-0.02000	0.00458	
	X	10.00482	8.00000			2.00482	
	Y	12.00236	9.00000			3.00236	
DIA_P34(5)		CIR					
	DM	0.34482	0.34000	0.02000	-0.02000	0.00482	
	X	10.00483	10.00000			0.00483	
	Y	9.00270	9.00000			0.00270	
DIA_P34(6)		CIR					
	DM	0.34434	0.34000	0.02000	-0.02000	0.00434	
	X	10.00530	10.00000			0.00530	
	Y	6.00223	6.00000			0.00223	
DIA_P34(7)		CIR					
	DM	0.32924	0.34000	0.02000	-0.02000	-0.01076	
	X	11.00948	11.00000			0.00948	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P34(7)		CIR					◀
	Y	3.98297	4.00000			-0.01703	
DIA_P34(8)		CIR					
	DM	0.32974	0.34000	0.02000	-0.02000	-0.01026	
	X	13.00881	13.00000			0.00881	
	Y	3.98763	4.00000			-0.01237	
DIA_P34(9)		CIR					
	DM	0.32957	0.34000	0.02000	-0.02000	-0.01043	
	X	15.01517	15.00000			0.01517	
	Y	3.99604	4.00000			-0.00396	
DIA_P34(10)		CIR					
	DM	0.33000	0.34000	0.02000	-0.02000	-0.01000	
	X	17.01159	17.00000			0.01159	
	Y	3.99611	4.00000			-0.00389	
DIA_P34(11)		CIR					
	DM	0.32877	0.34000	0.02000	-0.02000	-0.01123	
	X	19.01796	19.00000			0.01796	
	Y	3.99942	4.00000			-0.00058	
DIA_P34(12)		CIR					
	DM	0.34445	0.34000	0.02000	-0.02000	0.00445	
	X	24.00510	24.00000			0.00510	
	Y	12.00431	12.00000			0.00431	
DIA_P34(13)		CIR					
	DM	0.34512	0.34000	0.02000	-0.02000	0.00512	
	X	24.00520	24.00000			0.00520	
	Y	9.00423	9.00000			0.00423	
DIA_P34(14)		CIR					
	DM	0.34451	0.34000	0.02000	-0.02000	0.00451	
	X	24.00556	24.00000			0.00556	
	Y	6.00401	6.00000			0.00401	
DIA_P34(15)		CIR					
	DM	0.32898	0.34000	0.02000	-0.02000	-0.01102	
	X	22.01734	22.00000			0.01734	
	Y	6.04599	6.00000			0.04599	
DIA_P34(16)		CIR					
	DM	0.33029	0.34000	0.02000	-0.02000	-0.00971	
	X	21.99893	22.00000			-0.00107	
	Y	9.04076	9.00000			0.04076	
DIA_P34(17)		CIR					
	DM	0.32978	0.34000	0.02000	-0.02000	-0.01022	
	X	21.98322	22.00000			-0.01678	
	Y	12.04514	12.00000			0.04514	
DIA_P34(18)		CIR					
	DM	0.32904	0.34000	0.02000	-0.02000	-0.01096	
	X	18.95546	19.00000			-0.04454	
	Y	14.00297	14.00000			0.00297	
DIA_P34(19)		CIR					▶
	DM	0.32964	0.34000	0.02000	-0.02000	-0.01036	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P34(19)		CIR					◀
X		16.96151	17.00000			-0.03849	
Y		13.98816	14.00000			-0.01184	
DIA_P34(20)		CIR					
DM		0.32925	0.34000	0.02000	-0.02000	-0.01075	
X		14.95868	15.00000			-0.04132	
Y		13.98010	14.00000			-0.01990	
DIA_P34(21)		CIR					
DM		0.32959	0.34000	0.02000	-0.02000	-0.01041	
X		12.96014	13.00000			-0.03986	
Y		13.97253	14.00000			-0.02747	
DIA_P34(22)		CIR					
DM		0.33029	0.34000	0.02000	-0.02000	-0.00971	
X		10.95380	11.00000			-0.04620	
Y		13.95179	14.00000			-0.04821	
CBORE_P50(11)		CIR					0.05873 ▶
DM		0.57873	0.50000	0.02000	-0.02000	0.07873	
X		19.01868	19.00000			0.01868	
Y		3.99438	4.00000			-0.00562	
CBORE_P50(12)		CIR					0.06400 ▶
DM		0.58400	0.50000	0.02000	-0.02000	0.08400	
X		24.00523	24.00000			0.00523	
Y		12.00382	12.00000			0.00382	
THRD_1(1)		CIR					
X		19.01138	19.00000			0.01138	
Y		8.98701	9.00000			-0.01299	
THRD_1(2)		CIR					
X		11.00666	11.00000			0.00666	
Y		9.00226	9.00000			0.00226	
THRD_1420(1)		CIR					
X		2.82711	2.82300			0.00411	
Y		1.50008	1.50000			0.00008	
THRD_1420(2)		CIR					
X		3.50171	3.50000			0.00171	
Y		1.49935	1.50000			-0.00065	
THRD_1420(3)		CIR					
X		19.82666	19.82300			0.00366	
Y		1.50301	1.50000			0.00301	
THRD_1420(4)		CIR					
X		26.49658	26.50000			-0.00342	
Y		1.49818	1.50000			-0.00182	
THRD_1420(5)		CIR					
X		26.49171	26.50000			-0.00829	
Y		16.50027	16.50000			0.00027	
THRD_1420(6)		CIR					
X		19.82762	19.82300			0.00462	
Y		16.50298	16.50000			0.00298	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

THRD_1420(7)		CIR					
X		3.50110	3.50000			0.00110	
Y		16.50090	16.50000			0.00090	
THRD_1420(8)		CIR					
X		2.82560	2.82300			0.00260	
Y		16.50184	16.50000			0.00184	

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