

Quindos Measuring Report



3D-Application Center

Description	CLAMP PL, 4.0 PUMP S	Customer	C. RAGO
Drawing Number	PF-391-801-79	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-16	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	05-AUG-2009, 10:49:49
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_7P88(1)		PLA					
X		-7.87937	7.87600	0.02000	-0.02000	0.00337	
DX_7P88(2)		PLA					
X		-7.87896	7.87600	0.02000	-0.02000	0.00296	
DY_7P75		PLA					
Y		7.75220	7.75000	0.02000	-0.02000	0.00220	
DY_P844		PLA					
Y		0.84379	0.84400	0.00500	-0.00500	-0.00021	
DY_6P062		AXI					
DY		6.06536	6.06200	0.00500	-0.00500	0.00336	
DX_P750		AXI					
DX		0.74990	0.75000	0.00500	-0.00500	-0.00010	
RAD_P18(1)		CIR					
RA		0.18914	0.18800	0.02000	-0.02000	0.00114	
RAD_P18(2)		CIR					
RA		0.18974	0.18800	0.02000	-0.02000	0.00174	
CHAM_P25		AXI					
DX		0.25081	0.25000	0.02000	-0.02000	0.00081	
DY		0.25079	0.25000	0.02000	-0.02000	0.00079	
PA_PYPX		45.00229	45.00000	1.00000	-1.00000	0.00229	
CIR_P406(1)		CIR					
DM		0.40681	0.40600	0.00500	-0.00500	0.00081	
X		-0.43470	0.43800			-0.00330	
Y		0.43932	0.43750			0.00182	
POS_P406(1)		POI					
POSMC		0.00710	0.00000	0.01501	0.00000	0.00710	
MMCADD		0.00501					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
CIR_P406(2)			CIR				
DM		0.40716	0.40600	0.00500	-0.00500	0.00116	
POS_P406(2)			POI				
POSMMC		0.01157	0.00000	0.01565	0.00000	0.01157	
MMCADD		0.00565					
CIR_P406(3)			CIR				
DM		0.40700	0.40600	0.00500	-0.00500	0.00100	
POS_P406(3)			POI				
POSMMC		0.01651	0.00000	0.01578	0.00000	0.01651	0.00073
MMCADD		0.00578					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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