

Quindos Measuring Report



3D-Application Center

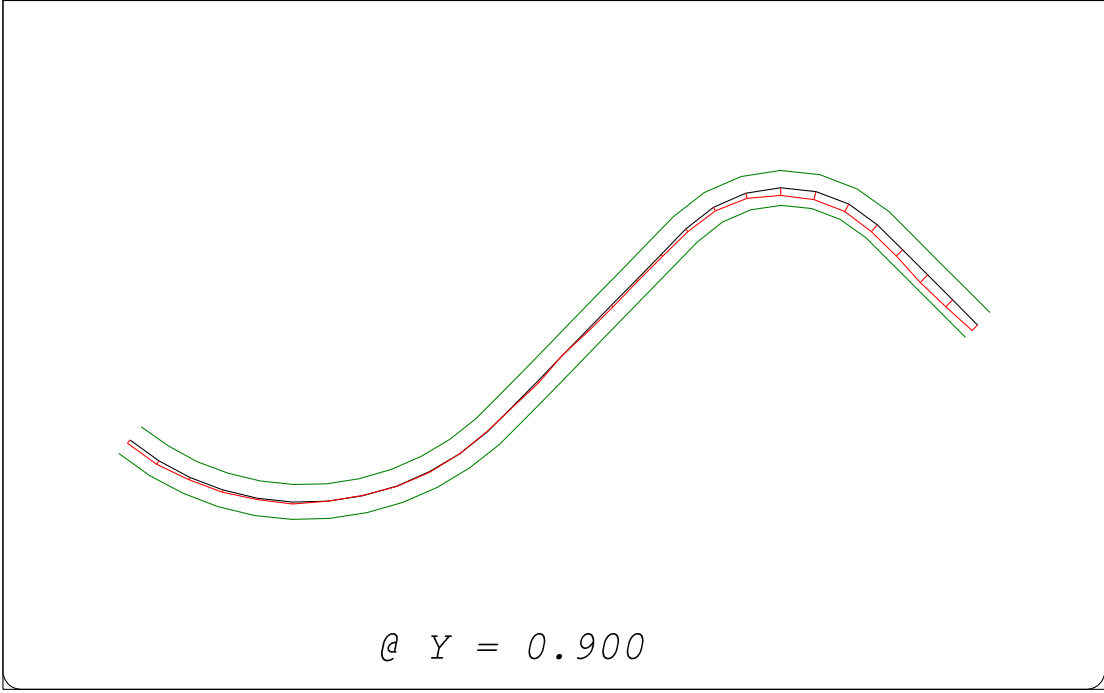
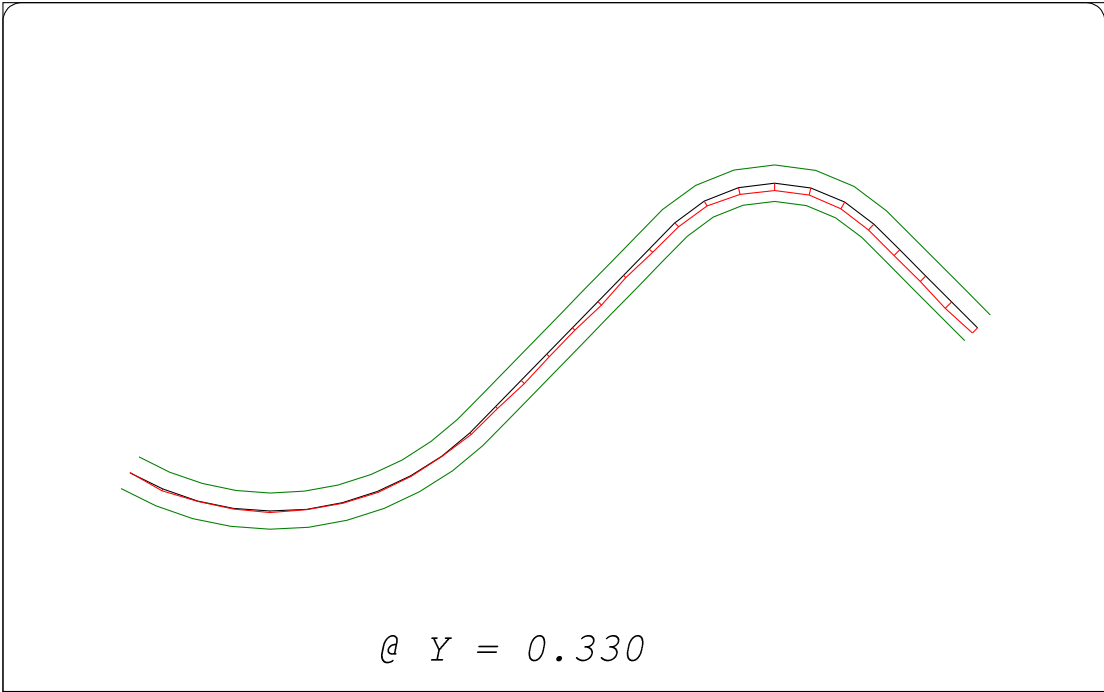
Description	CLAMP	Customer	J. TICE
Drawing Number	PF-391-522-20	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25315-13	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	12-NOV-2009, 13:29:50
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME


Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_3P740		PLA					
	X	3.73965	3.74000	0.01000	-0.01000	-0.00035	
DY_1P150		PLA					
	Y	1.15038	1.15000	0.01000	-0.01000	0.00038	
DZ_P177		PLA					
	Z	0.17613	0.17700	0.00500	-0.00500	-0.00087	
DZ_P060(1)		PLA					
	Z	-0.06268	0.06000	0.01000	0.00000	0.00268	
DZ_P060(2)		AXI					
	DZ	-0.06214	0.06000	0.01000	0.00000	0.00214	
DIA_P203(1)		CIR					
	DM	0.20800	0.20300	0.00500	-0.00500	0.00500	0.00000
	X	0.24761	0.24800	0.00500	-0.00500	-0.00039	
	Y	0.24842	0.25000	0.00500	-0.00500	-0.00158	
DIA_P203(2)		CIR					
	DM	0.20789	0.20300	0.00500	-0.00500	0.00489	
	X	0.24736	0.24800	0.00500	-0.00500	-0.00064	
	Y	0.89867	0.90000			-0.00133	
DIA_P203(3)		CIR					
	DM	0.20798	0.20300	0.00500	-0.00500	0.00498	
	X	3.51414	3.51600			-0.00186	
	Y	0.90009	0.90000			0.00009	
DIA_P203(4)		CIR					
	DM	0.20801	0.20300	0.00500	-0.00500	0.00501	0.00001
	X	3.51436	3.51600			-0.00164	
	Y	0.25027	0.25000	0.00500	-0.00500	0.00027	
DY_P650(1)		AXI					
	DY	0.65024	0.65000	0.00500	-0.00500	0.00024	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 12-Nov-09, 13:29:50		NO\$NAME				Page 1 of 3	

Date: 12-Nov-09, 13:29:50			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DY_P650(2)			AXI				
DY		0.64982	0.65000	0.00500	-0.00500	-0.00018	
DX_3P268(1)			AXI				
DX		3.26674	3.26800	0.00500	-0.00500	-0.00126	
DX_3P268(2)			AXI				
DX		3.26678	3.26800	0.00500	-0.00500	-0.00122	
DZ_P448			PLA				
Z		-0.44690	0.44800	0.01000	-0.01000	-0.00110	
DZ_P200			AXI				
DZ		0.19966	0.20000	0.01000	-0.01000	-0.00034	
DX_P470			AXI				
DX		-0.47125	0.47000	0.00500	-0.00500	0.00125	
DX_P485			POI				
X		0.48537	0.48500	0.00500	-0.00500	0.00037	
DX_P415(1)			AXI				
DX		0.41774	0.41500	0.01000	0.00000	0.00274	
DY_P330(1)			POI				
Y		0.33278	0.33000	0.01000	0.00000	0.00278	
RAD_P125(1)			CIR				
RA		0.12656	0.12500	0.00000	-0.06200	0.00156	0.00156 ◀
RAD_P125(2)			CIR				
RA		0.12635	0.12500	0.00000	-0.06200	0.00135	0.00135 ◀
DX_2P860			POI				
X		2.86001	2.86000	0.00500	-0.00500	0.00001	
DX_P415(2)			AXI				
DX		0.41795	0.41500	0.01000	0.00000	0.00295	
DY_P330(2)			POI				
Y		0.33366	0.33000	0.01000	0.00000	0.00366	
RAD_P125(3)			CIR				
RA		0.12631	0.12500	0.00000	-0.06200	0.00131	0.00131 ◀
RAD_P125(4)			CIR				
RA		0.12681	0.12500	0.00000	-0.06200	0.00181	0.00181 ◀
RAD_P125(3)			CIR				
RA		0.12631	0.12500	0.00000	-0.06200	0.00131	0.00131 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 12-Nov-09, 13:29:50			NO\$NAME			Page 2 of 3	



MESSTECHNIK WETZLAR 	PROFILE CURVE SURFACE DRAWING #: PF-391-522-20 REV 0 SERIAL NUMBER: 002	BLK = NOMINAL RED = DEVIATIONS GRN = +/- .005 TOL DATE: 12-NOV-2009
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