

Quindos Measuring Report





3D-Application Center

Description	TOP PLATE 'B'	Customer	L. MANGER
Drawing Number	PF-391-522-03	Serial Number	03
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	88-2600-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-SEP-2009, 15:23:58
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9240-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA		PLA					
	FORM	0.00108	0.00000	0.00100	0.00000	0.00108	0.00008 ◀
PAR_A		PLA					
	PARALL	0.00322	0.00000	0.00200	0.00000	0.00322	0.00122 ◀
DIA_P062(1)		CIR					
	DM	0.06283	0.06200	0.00200	-0.00200	0.00083	
	X	-0.60323	0.60200			0.00123	
	Y	0.87667	0.87500			0.00167	
POS_P062(1)		POI					
	POSITN	0.00416	0.00000	0.00300		0.00416	
	MMCADD	0.00109					
	POSMMC	0.00416	0.00000	0.00409	0.00000	0.00416	0.00007 ◀
DIA_P062(2)		CIR					
	DM	0.06255					
	X	-0.88512	0.88400			0.00112	
	Y	0.45983	0.45900			0.00083	
POS_P062(2)		POI					
	POSITN	0.00278	0.00000	0.00300		0.00278	
	MMCADD	0.00000					
	POSMMC	0.00278	0.00000	0.00300	0.00000	0.00278	
DIA_P062(3)		CIR					
	DM	0.06236					
	X	-2.08392	2.08400			-0.00008	
	Y	0.46005	0.45900			0.00105	
POS_P062(3)		POI					
	POSITN	0.00210	0.00000	0.00300		0.00210	
	MMCADD	0.00000					
	POSMMC	0.00210	0.00000	0.00300	0.00000	0.00210	
DIA_P0631		CIR					
	DM	0.06393	0.06310	0.00050	0.00000	0.00083	0.00033 ◀
	X	-0.20148	0.20000			0.00148	

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P0631		CIR					◀
	Y	0.38220	0.38000			0.00220	
POS_P0631		POI					
	POSITN	0.00530	0.00000	0.00300		0.00530	
	MMCADD	0.00050					
	POSMMC	0.00530	0.00000	0.00350	0.00000	0.00530	0.00180 ▶
SLOT		AXI					
	SM_DIS	0.06364	0.06310	0.00050	0.00000	0.00054	0.00004 ▶
	X	-2.80049	2.80000			0.00049	
	Y	0.38028	0.38000			0.00028	
POS\$SLOT		POI					
	POSITN	0.00112	0.00000	0.00300		0.00112	
	MMCADD	0.00000					
	POSMMC	0.00112	0.00000	0.00300	0.00000	0.00112	
SLOT_P090		AXI					
	DX	-0.09142	0.09000	0.00500	-0.00500	0.00142	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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