

Quindos Measuring Report



3D-Application Center

Description	TOP PLATE 'B'	Customer	L. MANGER
Drawing Number	PF-391-522-03	Serial Number	02
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	88-2600-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-SEP-2009, 15:34:01
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9240-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$PLA		PLA					
FORM		0.00066	0.00000	0.00100	0.00000	0.00066	
PAR_A		PLA					
PARALL		0.00270	0.00000	0.00200	0.00000	0.00270	0.00070
DIA_P062(1)		CIR					
DM		0.06196	0.06200	0.00200	-0.00200	-0.00004	
X		-0.60339	0.60200			0.00139	
Y		0.87508	0.87500			0.00008	
POS_P062(1)		POI					
POSITN		0.00278	0.00000	0.00300		0.00278	
MMCADD		0.00160					
POSMC		0.00278	0.00000	0.00460	0.00000	0.00278	
DIA_P062(2)		CIR					
DM		0.05919					
X		-0.88528	0.88400			0.00128	
Y		0.46008	0.45900			0.00108	
POS_P062(2)		POI					
POSITN		0.00335	0.00000	0.00300		0.00335	
MMCADD		0.00000					
POSMC		0.00335	0.00000	0.00300	0.00000	0.00335	0.00035
DIA_P062(3)		CIR					
DM		0.05944					
X		-2.08435	2.08400			0.00035	
Y		0.46013	0.45900			0.00113	
POS_P062(3)		POI					
POSITN		0.00237	0.00000	0.00300		0.00237	
MMCADD		0.00000					
POSMC		0.00237	0.00000	0.00300	0.00000	0.00237	
DIA_P0631		CIR					
DM		0.06409	0.06310	0.00050	0.00000	0.00099	0.00049
X		-0.20137	0.20000			0.00137	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 01-Sep-09, 15:34:01			NO\$NAME			Page 1 of 2	

Date: 01-Sep-09, 15:34:01			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P0631		CIR					
	Y	0.38224	0.38000			0.00224	◀
POS_P0631		POI					
	POSITN	0.00525	0.00000	0.00300		0.00525	
	MMCADD	0.00050					
	POSMMC	0.00525	0.00000	0.00350	0.00000	0.00525	0.00175 ◀
SLOT		AXI					
	SM_DIS	0.06352	0.06310	0.00050	0.00000	0.00042	
	X	-2.80049	2.80000			0.00049	
	Y	0.38070	0.38000			0.00070	
POS\$SLOT		POI					
	POSITN	0.00171	0.00000	0.00300		0.00171	
	MMCADD	0.00000					
	POSMMC	0.00171	0.00000	0.00300	0.00000	0.00171	
SLOT_P090		AXI					
	DX	-0.09142	0.09000	0.00500	-0.00500	0.00142	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 01-Sep-09, 15:34:01			NO\$NAME			Page 2 of 2	