

Quindos Measuring Report


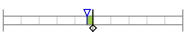


3D-Application Center

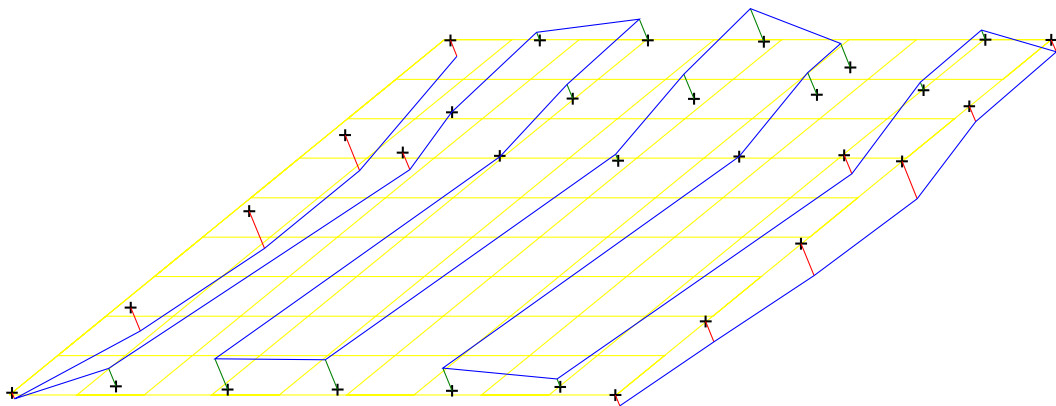
Description	TOP PLATE 'A'	Customer	L. MANGER
Drawing Number	PF-391-522-02	Serial Number	04
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	88-2600-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-SEP-2009, 12:40:17
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9240-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00133	0.00000	0.00100	0.00000	0.00133	0.00033 ◀
PAR_A		PLA					
PARALL		0.00083	0.00000	0.00200	0.00000	0.00083	
PIN_P125(1)		CIR					
DM		0.12531	0.12500	0.00050	-0.00050	0.00031	
X		0.57265	0.57100			0.00165	
Y		1.83405	1.83300			0.00105	
POS\$PIN(1)		POI					
POSITN		0.00390	0.00000	0.00300		0.00390	
MMCADD		0.00069					
POSMC		0.00390	0.00000	0.00369	0.00000	0.00390	0.00021 ◀
PIN_P125(2)		CIR					
DM		0.12507	0.12500	0.00050	-0.00050	0.00007	
X		0.87655	0.87500			0.00155	
Y		2.37785	2.37700			0.00085	
POS\$PIN(2)		POI					
POSITN		0.00353	0.00000	0.00300		0.00353	
MMCADD		0.00049					
POSMC		0.00353	0.00000	0.00349	0.00000	0.00353	0.00004 ◀
PIN_P125(3)		CIR					
DM		0.12521	0.12500	0.00050	-0.00050	0.00021	
X		2.12657	2.12500			0.00157	
Y		2.37771	2.37700			0.00071	
POS\$PIN(3)		POI					
POSITN		0.00345	0.00000	0.00300		0.00345	
MMCADD		0.00066					
POSMC		0.00345	0.00000	0.00366	0.00000	0.00345	
DIA_P0631		CIR					
DM		0.06390	0.06310	0.00050	0.00000	0.00080	0.00030 ◀
X		0.20178	0.20000			0.00178	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 01-Sep-09, 12:40:17		NO\$NAME				Page 1 of 3	

Date: 01-Sep-09, 12:40:17			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P0631			CIR				◀
	Y	0.38122	0.38000			0.00122	
POS\$P0631			POI				
	POSITN	0.00432	0.00000	0.00300		0.00432	
	MMCADD	0.00050					
	POSMMC	0.00432	0.00000	0.00350	0.00000	0.00432	0.00082 ◀
SLOT_P0631			AXI				
	SM_DIS	0.06313	0.06310	0.00050	0.00000	0.00003	
	X	2.80021	2.80000			0.00021	
	Y	0.38433	0.38000			0.00433	
POS\$SLOT			POI				
	POSITN	0.00866	0.00000	0.00300	0.00000	0.00866	0.00566 ◀
SLOT_P90			AXI				
	DX	0.08967	0.09000	0.00500	-0.00500	-0.00033	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 01-Sep-09, 12:40:17			NO\$NAME			Page 2 of 3	



0.00150
Inch

Actual points : * * * Neg. Deviation : ———— Pos. Deviation : ————

Notation : TOP PLATE 'A' Producer : L. MANGER Draw. No. : PF-391-522-02
 Ser. No. : 04 Part No. : Department: MET. QUALITY IN
 Calcul. .: Bestfit (Gauss) Filtering: No Probe dia.: 1 mm
 Element : DAT\$PLA_A X Y Z No.
 Form: 0.0013 Neg. Deviat.: -0.0007 2.9225 1.6152 0.0185 4
 Error Magnif.: 8 Pos. Deviat.: 0.0006 1.5877 2.4083 0.0197 15
 No. of points: 31



FLATNESS

ISO 1101

Inspector :kcaban
 Date:01-SEP-2009
 Time:12:40:17