



Quindos Measuring Report



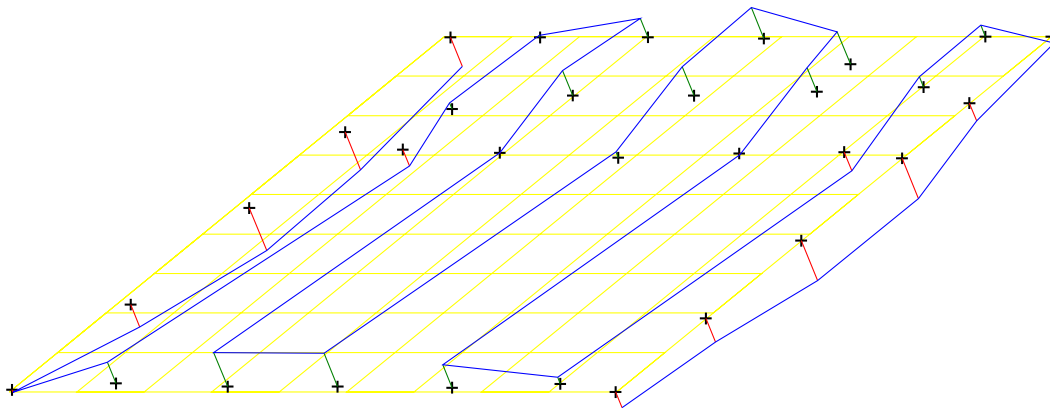
3D-Application Center

Description	TOP PLATE 'A'	Customer	L. MANGER
Drawing Number	PF-391-522-02	Serial Number	03
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	88-2600-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-SEP-2009, 13:02:27
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9240-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00144	0.00000	0.00100	0.00000	0.00144	0.00044 ◀
PAR_A		PLA					
PARALL		0.00049	0.00000	0.00200	0.00000	0.00049	
PIN_P125(1)		CIR					
DM		0.12471	0.12500	0.00050	-0.00050	-0.00029	
X		0.57268	0.57100			0.00168	
Y		1.83442	1.83300			0.00142	
POS\$PIN(1)		POI					
POSITN		0.00440	0.00000	0.00300		0.00440	
MMCADD		0.00000					
POSMC		0.00440	0.00000	0.00300	0.00000	0.00440	0.00140 ◀
PIN_P125(2)		CIR					
DM		0.12546	0.12500	0.00050	-0.00050	0.00046	
X		0.87668	0.87500			0.00168	
Y		2.37801	2.37700			0.00101	
POS\$PIN(2)		POI					
POSITN		0.00392	0.00000	0.00300		0.00392	
MMCADD		0.00089					
POSMC		0.00392	0.00000	0.00389	0.00000	0.00392	0.00003 ◀
PIN_P125(3)		CIR					
DM		0.12523	0.12500	0.00050	-0.00050	0.00023	
X		2.12663	2.12500			0.00163	
Y		2.37779	2.37700			0.00079	
POS\$PIN(3)		POI					
POSITN		0.00364	0.00000	0.00300		0.00364	
MMCADD		0.00062					
POSMC		0.00364	0.00000	0.00362	0.00000	0.00364	0.00001 ◀
DIA_P0631		CIR					
DM		0.06379	0.06310	0.00050	0.00000	0.00069	0.00019 ◀
X		0.20182	0.20000			0.00182	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P0631			CIR				◀
	Y	0.38064	0.38000			0.00064	
POS\$P0631			POI				
	POSITN	0.00386	0.00000	0.00300		0.00386	
	MMCADD	0.00050					
	POSMMC	0.00386	0.00000	0.00350	0.00000	0.00386	0.00036 ◀
SLOT_P0631			AXI				
	SM_DIS	0.06300	0.06310	0.00050	0.00000	-0.00010	-0.00010 ◀
	X	2.80032	2.80000			0.00032	
	Y	0.38106	0.38000			0.00106	
POS\$SLOT			POI				
	POSITN	0.00221	0.00000	0.00300	0.00000	0.00221	
SLOT_P90			AXI				
	DX	0.08989	0.09000	0.00500	-0.00500	-0.00011	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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0.00150
Inch

Actual points : * * *

Neg. Deviation : ————

Pos. Deviation : ————

Notation : TOP PLATE 'A'

Producer : L. MANGER

Draw. No. : PF-391-522-02

Ser. No. : 03

Part No. :

Department: MET. QUALITY IN

Calcul. .: Bestfit (Gauss)

Filtering: No

Probe dia.: 1 mm

Element : DAT\$PLA_A

X

Y

Z

No.

Form: 0.0014 Neg. Deviat.: -0.0008 0.1421 1.2846 0.0168 29

Error Magnif.: 8 Pos. Deviat.: 0.0006 1.0704 0.0960 0.0186 19

No. of points: 31

MESSTECHNIK WETZLAR



FLATNESS
ISO 1101

Inspector :kcaban
Date:01-SEP-2009
Time:13:02:27

PLSPages_4500

Date: 01-Sep-09, 13:02:27

NO\$NAME

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