

# Quindos Measuring Report



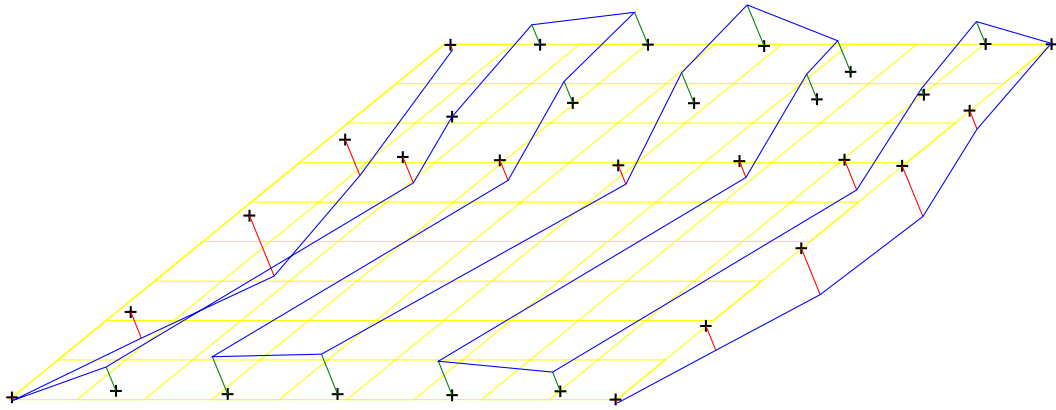
3D-Application Center

Description	TOP PLATE 'A'	Customer	L. MANGER
Drawing Number	PF-391-522-02	Serial Number	02
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	88-2600-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-SEP-2009, 12:54:26
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9240-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00192	0.00000	0.00100	0.00000	0.00192	0.00092 ◀
<b>PAR_A</b>		<b>PLA</b>					
PARALL		0.00058	0.00000	0.00200	0.00000	0.00058	
<b>PIN_P125(1)</b>		<b>CIR</b>					
DM		0.12519	0.12500	0.00050	-0.00050	0.00019	
X		0.57258	0.57100			0.00158	
Y		1.83435	1.83300			0.00135	
<b>POS\$PIN(1)</b>		<b>POI</b>					
POSITN		0.00416	0.00000	0.00300		0.00416	
MMCADD		0.00055					
POSMC		0.00416	0.00000	0.00355	0.00000	0.00416	0.00061 ◀
<b>PIN_P125(2)</b>		<b>CIR</b>					
DM		0.12519	0.12500	0.00050	-0.00050	0.00019	
X		0.87701	0.87500			0.00201	
Y		2.37824	2.37700			0.00124	
<b>POS\$PIN(2)</b>		<b>POI</b>					
POSITN		0.00471	0.00000	0.00300		0.00471	
MMCADD		0.00062					
POSMC		0.00471	0.00000	0.00362	0.00000	0.00471	0.00109 ◀
<b>PIN_P125(3)</b>		<b>CIR</b>					
DM		0.12524	0.12500	0.00050	-0.00050	0.00024	
X		2.12687	2.12500			0.00187	
Y		2.37823	2.37700			0.00123	
<b>POS\$PIN(3)</b>		<b>POI</b>					
POSITN		0.00448	0.00000	0.00300		0.00448	
MMCADD		0.00071					
POSMC		0.00448	0.00000	0.00371	0.00000	0.00448	0.00077 ◀
<b>DIA_P0631</b>		<b>CIR</b>					
DM		0.06401	0.06310	0.00050	0.00000	0.00091	0.00041 ◀
X		0.20153	0.20000			0.00153	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIA_P0631</b>			<b>CIR</b>				◀
	Y	0.38081	0.38000			0.00081	
<b>POS\$P0631</b>			<b>POI</b>				
	POSITN	0.00345	0.00000	0.00300		0.00345	
	MMCADD	0.00050					
	POSMMC	0.00345	0.00000	0.00350	0.00000	0.00345	
<b>SLOT_P0631</b>			<b>AXI</b>				
	SM_DIS	0.06247	0.06310	0.00050	0.00000	-0.00063	-0.00063 ▶
	X	2.80030	2.80000			0.00030	
	Y	0.38113	0.38000			0.00113	
<b>POS\$SLOT</b>			<b>POI</b>				
	POSITN	0.00234	0.00000	0.00300	0.00000	0.00234	
<b>SLOT_P90</b>			<b>AXI</b>				
	DX	0.09050	0.09000	0.00500	-0.00500	0.00050	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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0.00150  
Inch

Actual points : \* \* \*

Neg. Deviation : ————

Pos. Deviation : ————

Notation : TOP PLATE 'A'

Producer : L. MANGER

Draw. No. : PF-391-522-02

Ser. No. : 02

Part No. :

Department: MET. QUALITY IN

Calcul. .: Bestfit (Gauss)

Filtering: No

Probe dia.: 1 mm

Element : DAT\$PLA\_A

Form .....: 0.0019

Neg. Deviat.: -0.0011

0.1421

1.2845

0.0169

29

Error Magnif.: 8

Pos. Deviat.: 0.0008

1.5878

2.4083

0.0186

15

No. of points: 31

MESSTECHNIK WETZLAR



**FLATNESS**  
ISO 1101

Inspector :kcaban

Date .....:01-SEP-2009

Time .....:12:54:26

PLSPages\_4500

Date: 01-Sep-09, 12:54:26

NO\$NAME

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