

# Quindos Measuring Report



3D-Application Center

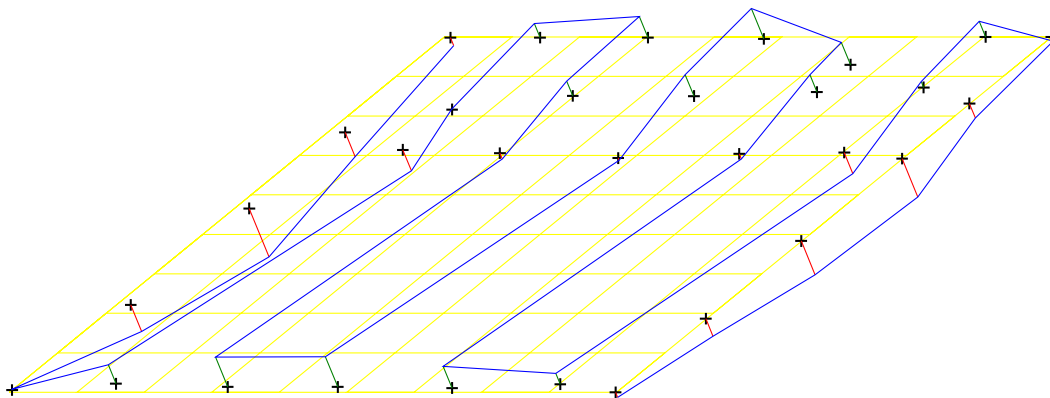
Description	TOP PLATE 'A'	Customer	L. MANGER
Drawing Number	PF-391-522-02	Serial Number	01
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	88-2600-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-SEP-2009, 12:48:18
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9240-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00149	0.00000	0.00100	0.00000	0.00149	0.00049 ◀
<b>PAR_A</b>		<b>PLA</b>					
PARALL		0.00057	0.00000	0.00200	0.00000	0.00057	
<b>PIN_P125(1)</b>		<b>CIR</b>					
DM		0.12531	0.12500	0.00050	-0.00050	0.00031	
X		0.57263	0.57100			0.00163	
Y		1.83384	1.83300			0.00084	
<b>POS\$PIN(1)</b>		<b>POI</b>					
POSITN		0.00366	0.00000	0.00300		0.00366	
MMCADD		0.00075					
POSMC		0.00366	0.00000	0.00375	0.00000	0.00366	
<b>PIN_P125(2)</b>		<b>CIR</b>					
DM		0.12512	0.12500	0.00050	-0.00050	0.00012	
X		0.87634	0.87500			0.00134	
Y		2.37750	2.37700			0.00050	
<b>POS\$PIN(2)</b>		<b>POI</b>					
POSITN		0.00286	0.00000	0.00300		0.00286	
MMCADD		0.00045					
POSMC		0.00286	0.00000	0.00345	0.00000	0.00286	
<b>PIN_P125(3)</b>		<b>CIR</b>					
DM		0.12536	0.12500	0.00050	-0.00050	0.00036	
X		2.12657	2.12500			0.00157	
Y		2.37764	2.37700			0.00064	
<b>POS\$PIN(3)</b>		<b>POI</b>					
POSITN		0.00339	0.00000	0.00300		0.00339	
MMCADD		0.00083					
POSMC		0.00339	0.00000	0.00383	0.00000	0.00339	
<b>DIA_P0631</b>		<b>CIR</b>					
DM		0.06389	0.06310	0.00050	0.00000	0.00079	0.00029 ▶
X		0.20226	0.20000			0.00226	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 01-Sep-09, 12:48:18		NO\$NAME				Page 1 of 3	

Date: 01-Sep-09, 12:48:18			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DIA_P0631</b>			<b>CIR</b>				◀
	Y	0.38049	0.38000			0.00049	
<b>POS\$P0631</b>			<b>POI</b>				
	POSITN	0.00463	0.00000	0.00300		0.00463	
	MMCADD	0.00050					
	POSMMC	0.00463	0.00000	0.00350	0.00000	0.00463	0.00113 ◀
<b>SLOT_P0631</b>			<b>AXI</b>				
	SM_DIS	0.06323	0.06310	0.00050	0.00000	0.00013	
	X	2.80040	2.80000			0.00040	
	Y	0.38071	0.38000			0.00071	
<b>POS\$SLOT</b>			<b>POI</b>				
	POSITN	0.00163	0.00000	0.00300	0.00000	0.00163	
<b>SLOT_P90</b>			<b>AXI</b>				
	DX	0.08961	0.09000	0.00500	-0.00500	-0.00039	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 01-Sep-09, 12:48:18			NO\$NAME			Page 2 of 3	



0.00150  
Inch

Actual points : \* \* \*

Neg. Deviation : ————

Pos. Deviation : ————

Notation : TOP PLATE 'A'

Producer : L. MANGER

Draw. No. : PF-391-522-02

Ser. No. : 01

Part No. :

Department: MET. QUALITY IN

Calcul. .: Bestfit (Gauss)

Filtering: No

Probe dia.: 1 mm

Element : DAT\$PLA\_A

X

Y

Z

No.

Form .....: 0.0015

Neg. Deviat.: -0.0009

0.1422

1.2846

0.0159

29

Error Magnif.: 8

Pos. Deviat.: 0.0006

1.5878

2.4083

0.0174

15

No. of points: 31

MESSTECHNIK WETZLAR



*FLATNESS*  
*ISO 1101*

Inspector :kcaban

Date .....:01-SEP-2009

Time .....:12:48:18

PLSPages\_4500

Date: 01-Sep-09, 12:48:18

NO\$NAME

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