

Quindos Measuring Report



3D-Application Center

| | | | |
|--------------------|--------------------|-------------------|-------------------------|
| Description | 2 X 2 FIXTURE BASE | Customer | L. MANGER |
| Drawing Number | PF-391-522-01 | Serial Number | 02 |
| Remarks | | Article Number | |
| Supplier | OSV | Delivery Date | |
| Delivery Note | | Delivery Volume | |
| Lot Number | | Lot Size | |
| Test Schedule | | Sample Size | |
| Production Machine | | Production Tool | |
| Production Date | | Production Time | |
| Order | 88-2600-1 | Department | MET. QUALITY INSPEC |
| Inspector | kcaban | Inspection Date | 02-SEP-2009, 10:10:39 |
| Measuring Device | PMM 12 10 6 #496 | Measuring Program | Quindos7 - V 7.1.9240-B |
| User Name | kcaban | WKP Name | NO\$NAME |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|---------------------|-------|------------|---------|---------|----------|----------|---------|
| DAT\$PLA_D | | PLA | | | | | |
| FORM | | 0.00062 | 0.00000 | 0.00100 | 0.00000 | 0.00062 | |
| PROF_P364(1) | | PLA | | | | | |
| FORM | | 0.00007 | 0.00000 | 0.00200 | 0.00000 | 0.00007 | |
| Z | | 0.36408 | 0.36400 | 0.00200 | -0.00200 | 0.00008 | |
| PROF_P364(2) | | PLA | | | | | |
| FORM | | 0.00002 | 0.00000 | 0.00200 | 0.00000 | 0.00002 | |
| Z | | 0.36419 | 0.36400 | 0.00200 | -0.00200 | 0.00019 | |
| PROF_P364(3) | | PLA | | | | | |
| FORM | | 0.00000 | 0.00000 | 0.00200 | 0.00000 | 0.00000 | |
| Z | | 0.36389 | 0.36400 | 0.00200 | -0.00200 | -0.00011 | |
| PROF_P364(4) | | PLA | | | | | |
| FORM | | 0.00008 | 0.00000 | 0.00200 | 0.00000 | 0.00008 | |
| Z | | 0.36393 | 0.36400 | 0.00200 | -0.00200 | -0.00007 | |
| DY_P50(1) | | PLA | | | | | |
| Y | | 0.50023 | 0.50000 | 0.01000 | -0.01000 | 0.00023 | |
| DY_P50(2) | | PLA | | | | | |
| Y | | 0.50205 | 0.50000 | 0.01000 | -0.01000 | 0.00205 | |
| DY_2P05(1) | | PLA | | | | | |
| Y | | 2.05049 | 2.05000 | 0.01000 | -0.01000 | 0.00049 | |
| DY_2P05(2) | | PLA | | | | | |
| Y | | 2.05249 | 2.05000 | 0.01000 | -0.01000 | 0.00249 | |
| DX_P40(1) | | PLA | | | | | |
| X | | 0.39805 | 0.40000 | 0.01000 | -0.01000 | -0.00195 | |
| DX_P40(2) | | PLA | | | | | |
| X | | 0.39644 | 0.40000 | 0.01000 | -0.01000 | -0.00356 | |
| DX_2P60(1) | | PLA | | | | | |
| X | | 2.59770 | 2.60000 | 0.01000 | -0.01000 | -0.00230 | |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|---------------------------|-------|----------|---------|---------|----------|-------------|---------|
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| Date: 02-Sep-09, 10:10:39 | | | NO\$NAME | | | Page 2 of 2 | |
|---------------------------|-------|---------|------------|---------|----------|-------------|-----------|
| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
| DX_2P60(2) | | | PLA | | | | |
| X | | 2.59591 | 2.60000 | 0.01000 | -0.01000 | -0.00409 | |
| TOP\$PIN(1) | | | CIR | | | | |
| FORM | | 0.00017 | | | | | |
| DM | | 0.06270 | | | | | |
| X | | 0.20114 | 0.20000 | | | 0.00114 | |
| Y | | 0.38129 | 0.38000 | | | 0.00129 | |
| POS_TOP\$PIN(1) | | | POI | | | | |
| POSITN | | 0.00344 | 0.00000 | 0.00300 | 0.00000 | 0.00344 | 0.00044 ◀ |
| TOP\$PIN(2) | | | CIR | | | | |
| FORM | | 0.00007 | | | | | |
| DM | | 0.06251 | | | | | |
| X | | 2.79813 | 2.80000 | | | -0.00187 | |
| Y | | 0.38196 | 0.38000 | | | 0.00196 | |
| POS_TOP\$PIN(2) | | | POI | | | | |
| POSITN | | 0.00542 | 0.00000 | 0.00300 | 0.00000 | 0.00542 | 0.00242 ◀ |
| BOT\$PIN(1) | | | CIR | | | | |
| FORM | | 0.00004 | | | | | |
| DM | | 0.06266 | | | | | |
| X | | 2.38285 | 2.38400 | | | -0.00115 | |
| Y | | 1.40501 | 1.40200 | | | 0.00301 | |
| POS_BOT\$PIN(1) | | | POI | | | | |
| POSITN | | 0.00644 | 0.00000 | 0.00300 | 0.00000 | 0.00644 | 0.00344 ◀ |
| BOT\$PIN(2) | | | CIR | | | | |
| FORM | | 0.00005 | | | | | |
| DM | | 0.06256 | | | | | |
| X | | 1.82741 | 1.82800 | | | -0.00059 | |
| Y | | 0.46878 | 0.46900 | | | -0.00022 | |
| POS_BOT\$PIN(2) | | | POI | | | | |
| POSITN | | 0.00126 | 0.00000 | 0.00300 | 0.00000 | 0.00126 | |
| BOT\$PIN(3) | | | CIR | | | | |
| FORM | | 0.00003 | | | | | |
| DM | | 0.06263 | | | | | |
| X | | 1.15293 | 1.15300 | | | -0.00007 | |
| Y | | 0.47067 | 0.46900 | | | 0.00167 | |
| POS_BOT\$PIN(3) | | | POI | | | | |
| POSITN | | 0.00334 | 0.00000 | 0.00300 | 0.00000 | 0.00334 | 0.00034 ◀ |
| PLA_P364 | | | PLA | | | | |
| FORM | | 0.00028 | | | | | |
| Z | | 0.36402 | | | | | |
| PAR_A | | | PLA | | | | |
| PARALL | | 0.00052 | 0.00000 | 0.00200 | 0.00000 | 0.00052 | |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|---------------------------|-------|--------|----------|---------|----------|-------------|---------|
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