

Quindos Measuring Report



3D-Application Center

Description	2 X 2 FIXTURE BASE	Customer	L. MANGER
Drawing Number	PF-391-522-01	Serial Number	01
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	88-2600-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-SEP-2009, 09:59:57
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9240-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_D		PLA					
FORM		0.00098	0.00000	0.00100	0.00000	0.00098	
PROF_P364(1)		PLA					
FORM		0.00003	0.00000	0.00200	0.00000	0.00003	
Z		0.36424	0.36400	0.00200	-0.00200	0.00024	
PROF_P364(2)		PLA					
FORM		0.00002	0.00000	0.00200	0.00000	0.00002	
Z		0.36423	0.36400	0.00200	-0.00200	0.00023	
PROF_P364(3)		PLA					
FORM		0.00004	0.00000	0.00200	0.00000	0.00004	
Z		0.36385	0.36400	0.00200	-0.00200	-0.00015	
PROF_P364(4)		PLA					
FORM		0.00008	0.00000	0.00200	0.00000	0.00008	
Z		0.36387	0.36400	0.00200	-0.00200	-0.00013	
DY_P50(1)		PLA					
Y		0.50003	0.50000	0.01000	-0.01000	0.00003	
DY_P50(2)		PLA					
Y		0.50188	0.50000	0.01000	-0.01000	0.00188	
DY_2P05(1)		PLA					
Y		2.05042	2.05000	0.01000	-0.01000	0.00042	
DY_2P05(2)		PLA					
Y		2.05217	2.05000	0.01000	-0.01000	0.00217	
DX_P40(1)		PLA					
X		0.39854	0.40000	0.01000	-0.01000	-0.00146	
DX_P40(2)		PLA					
X		0.39704	0.40000	0.01000	-0.01000	-0.00296	
DX_2P60(1)		PLA					
X		2.59867	2.60000	0.01000	-0.01000	-0.00133	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Sep-09, 09:59:57		NO\$NAME				Page 1 of 2	

Date: 02-Sep-09, 09:59:57			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_2P60(2)			PLA				
X		2.59718	2.60000	0.01000	-0.01000	-0.00282	
TOP\$PIN(1)			CIR				
FORM		0.00004					
DM		0.06265					
X		0.20390	0.20000			0.00390	
Y		0.37984	0.38000			-0.00016	
POS_TOP\$PIN(1)			POI				
POSITN		0.00780	0.00000	0.00300	0.00000	0.00780	0.00480 ◀
TOP\$PIN(2)			CIR				
FORM		0.00006					
DM		0.06267					
X		2.79777	2.80000			-0.00223	
Y		0.38238	0.38000			0.00238	
POS_TOP\$PIN(2)			POI				
POSITN		0.00651	0.00000	0.00300	0.00000	0.00651	0.00351 ◀
BOT\$PIN(1)			CIR				
FORM		0.00004					
DM		0.06264					
X		2.38235	2.38400			-0.00165	
Y		1.40367	1.40200			0.00167	
POS_BOT\$PIN(1)			POI				
POSITN		0.00470	0.00000	0.00300	0.00000	0.00470	0.00170 ◀
BOT\$PIN(2)			CIR				
FORM		0.00004					
DM		0.06268					
X		1.82854	1.82800			0.00054	
Y		0.46985	0.46900			0.00085	
POS_BOT\$PIN(2)			POI				
POSITN		0.00201	0.00000	0.00300	0.00000	0.00201	
BOT\$PIN(3)			CIR				
FORM		0.00001					
DM		0.06267					
X		1.15303	1.15300			0.00003	
Y		0.47077	0.46900			0.00177	
POS_BOT\$PIN(3)			POI				
POSITN		0.00354	0.00000	0.00300	0.00000	0.00354	0.00054 ◀
PLA_P364			PLA				
FORM		0.00028					
Z		0.36405					
PAR_A			PLA				
PARALL		0.00066	0.00000	0.00200	0.00000	0.00066	