

# Quindos Measuring Report



3D-Application Center

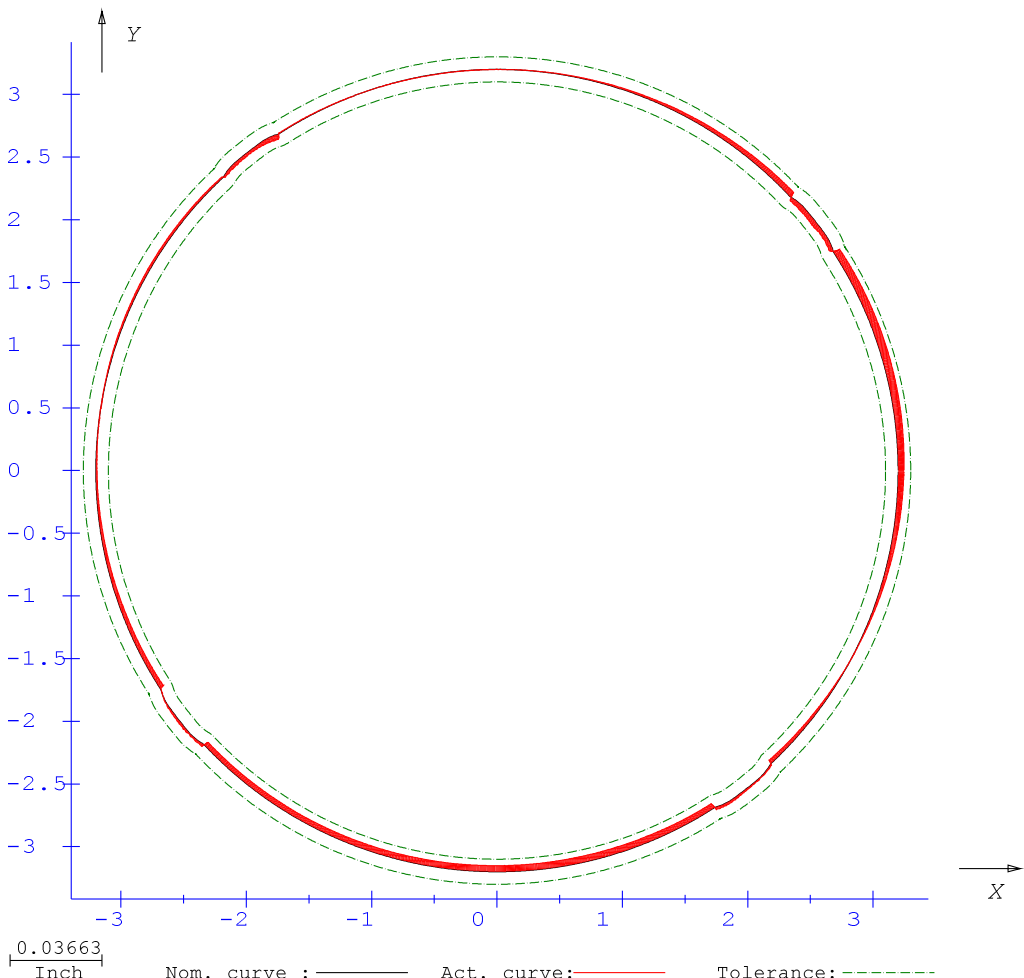
Description	COLD PLATE COVER	Customer	J. TICE
Drawing Number	PF-391-521-47	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25236-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-OCT-2009, 13:19:30
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00112	0.00000	0.00200	0.00000	0.00112	
DAT\$CIR_B		CIR					
	FORM	0.00565					
	DM	8.57280	8.57500	0.00000	-0.00500	-0.00220	
DAT\$CIR_C		CIR					
	DM	0.12540	0.12500	0.00500	-0.00200	0.00040	
DZ_P200		PLA					
	Z	-0.20153	0.20000			0.00153	
PAR_P200		PLA					
	PARALL	0.00012	0.00000	0.00500	0.00000	0.00012	
DIA_P125(1)		CIR					
	DM	0.12421	0.12500	0.00500	-0.00200	-0.00079	
CBORE_P252(1)		CIR					
	DM	0.25263	0.25200	0.00200	0.00000	0.00063	
DEPTH_P130(1)		POI					
	Z	-0.13161	0.13000	0.00500	-0.00500	0.00161	
POS_P125(1)		POI					
	POSITN			0.00500			
	POSMC	0.00281	0.00000	0.00586	0.00000	0.00281	
DIA_P125(2)		CIR					
	DM	0.12626	0.12500	0.00500	-0.00200	0.00126	
CBORE_P252(2)		CIR					
	DM	0.25319	0.25200	0.00200	0.00000	0.00119	
DEPTH_P130(2)		POI					
	Z	-0.13312	0.13000	0.00500	-0.00500	0.00312	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 30-Oct-09, 13:19:38		NO\$NAME				Page 1 of 3	

Date: 30-Oct-09, 13:19:38			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>POS_P125(2)</b>		<b>POI</b>					
	POSITN			0.00500			
	POSMMC	0.00023	0.00000	0.00752	0.00000	0.00023	
<b>DIA_P100(1)</b>		<b>CIR</b>					
	DM	0.09874	0.10000	0.00500	-0.00200	-0.00126	
<b>POS_P100(1)</b>		<b>POI</b>					
	POSITN			0.01000			
	POSMMC	0.00115	0.00000	0.01057	0.00000	0.00115	
<b>DIA_P100(2)</b>		<b>CIR</b>					
	DM	0.09731	0.10000	0.00500	-0.00200	-0.00269	-0.00069
<b>POS_P100(2)</b>		<b>POI</b>					
	POSITN			0.01000			
	POSMMC	0.00429	0.00000	0.01000	0.00000	0.00429	
<b>DIA_1P010(1)</b>		<b>CIR</b>					
	FORM	0.00059					
	DM	1.01188	1.01000	0.00500	0.00000	0.00188	
<b>GAP_P060(1)</b>		<b>CIR</b>					
	FORM	0.00082					
	RA					-0.06075	
<b>POS_1P010(1)</b>		<b>POI</b>					
	POSITN	0.00045	0.00000	0.01000	0.00000	0.00045	
<b>DEPTH_P040(1)</b>		<b>POI</b>					
	Z	-0.04385	0.04000	0.01000	0.00000	0.00385	
<b>DIA_1P010(2)</b>		<b>CIR</b>					
	FORM	0.00061					
	DM	1.01181	1.01000	0.00500	0.00000	0.00181	
<b>GAP_P060(2)</b>		<b>CIR</b>					
	FORM	0.00099					
	RA					-0.06096	
<b>POS_1P010(2)</b>		<b>POI</b>					
	POSITN	0.00038	0.00000	0.01000	0.00000	0.00038	
<b>DEPTH_P040(2)</b>		<b>POI</b>					
	Z	-0.04515	0.04000	0.01000	0.00000	0.00515	
<b>ACNO</b>		<b>2DE</b>					
	MIN	-0.00298	0.00000	0.00500	-0.00500	0.00298	
	MAX	0.00248	0.00000	0.00500	-0.00500	0.00248	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Notation : COLD PLATE COVE    Producer : J. TICE    Draw. No. : PF-391-521-47  
 Ser. No. : 001    Part No. :    Department: MET. QUALITY IN  
 Element : ACNO

		X	Y	Z	Nr.
Form .....	0.00546	3.07999	0.86815	-0.10000	112
Lower Toler. :	-0.00500	0.44801	-3.16848	-0.10000	1965
Upper Toler. :	0.00500				
Error Magnif.:	20				
No. of points:	2543				



2D - CONTOUR

Inspector.:kcaban  
 Date .....:30-OCT-2009  
 Time .....:13:19:30