

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-3	Serial Number	RP-9
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-DEC-2009, 14:55:43
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00272	0.00000	0.00200	0.00000	0.00272	0.00072 ◀
DATUM_B		PLA					
	FORM	0.00019					
DATUM_C		PLA					
	FORM	0.00014					
SQRNS_ABC		PLA					
	SQRNES	0.00046	0.00000	0.00100	0.00000	0.00046	
BOSS\$PLA(1)		PLA					
	PA_MXMY	44.96577	45.00000	0.50000	-0.50000	-0.03423	
POS\$BOSS(1)		AXI					
	X	-3.71222	3.71300	0.00500	-0.00500	-0.00078	
	Y	0.66256	0.66300	0.00500	-0.00500	-0.00044	
BOSS_P300(1)		AXI					
	DXYZ	0.30019	0.30000	0.00500	-0.00500	0.00019	
BOSS\$PLA(5)		PLA					
	PA_MYMX	59.03093	59.00000	0.50000	-0.50000	0.03093	
POS\$BOSS(2)		AXI					
	X	-2.64391	2.64400	0.00500	-0.00500	-0.00009	
	Y	2.66843	2.66900	0.00500	-0.00500	-0.00057	
BOSS_P300(2)		AXI					
	DXYZ	0.29966	0.30000	0.00500	-0.00500	-0.00034	
BOSS\$PLA(9)		PLA					
	PA_MYMX	45.03381	45.00000	0.50000	-0.50000	0.03381	
POS\$BOSS(3)		AXI					
	X	-0.84996	0.84900	0.00500	-0.00500	0.00096	
	Y	3.42536	3.42500	0.00500	-0.00500	0.00036	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 17-Dec-09, 14:55:45		NO\$NAME				Page 1 of 5	

Date: 17-Dec-09, 14:55:45			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
BOSS_P300(3)			AXI				
	DXYZ	0.30191	0.30000	0.00500	-0.00500	0.00191	
THRD_A(1)			CIR				
	X	-1.05967	1.06000			-0.00033	
	Y	0.21941	0.22000			-0.00059	
POS_A(1)			POI				
	POSITN	0.00136	0.00000	0.00700	0.00000	0.00136	
THRD_A(2)			CIR				
	X	-1.32014	1.32000			0.00014	
	Y	1.10982	1.11000			-0.00018	
POS_A(2)			POI				
	POSITN	0.00045	0.00000	0.00700	0.00000	0.00045	
THRD_A(3)			CIR				
	X	-0.36026	0.36000			0.00026	
	Y	1.34966	1.35000			-0.00034	
POS_A(3)			POI				
	POSITN	0.00086	0.00000	0.00700	0.00000	0.00086	
THRD_A(4)			CIR				
	X	-1.23021	1.23000			0.00021	
	Y	1.65924	1.66000			-0.00076	
POS_A(4)			POI				
	POSITN	0.00157	0.00000	0.00700	0.00000	0.00157	
THRD_A(5)			CIR				
	X	-2.65003	2.65000			0.00003	
	Y	0.49926	0.50000			-0.00074	
POS_A(5)			POI				
	POSITN	0.00149	0.00000	0.00700	0.00000	0.00149	
THRD_A(6)			CIR				
	X	-2.64964	2.65000			-0.00036	
	Y	1.48918	1.49000			-0.00082	
POS_A(6)			POI				
	POSITN	0.00179	0.00000	0.00700	0.00000	0.00179	
THRD_A(7)			CIR				
	X	-1.23025	1.23000			0.00025	
	Y	2.28997	2.29000			-0.00003	
POS_A(7)			POI				
	POSITN	0.00051	0.00000	0.00700	0.00000	0.00051	
THRD_A(8)			CIR				
	X	-1.11052	1.11000			0.00052	
	Y	2.69003	2.69000			0.00003	
POS_A(8)			POI				
	POSITN	0.00104	0.00000	0.00700	0.00000	0.00104	

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Date: 17-Dec-09, 14:55:45			NO\$NAME			Page 2 of 5	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

THRD_A(9)		CIR					
X		-0.30758	0.30700			0.00058	
Y		2.90024	2.90000			0.00024	

POS_A(9)		POI					
POSITN		0.00126	0.00000	0.00700	0.00000	0.00126	

THRD_A(10)		CIR					
X		-1.76025	1.76000			0.00025	
Y		4.60918	4.61000			-0.00082	

POS_A(10)		POI					
POSITN		0.00171	0.00000	0.00700	0.00000	0.00171	

THRD_A(11)		CIR					
X		-2.26051	2.26000			0.00051	
Y		3.90958	3.91000			-0.00042	

POS_A(11)		POI					
POSITN		0.00131	0.00000	0.00700	0.00000	0.00131	

THRD_A(12)		CIR					
X		-2.16021	2.16000			0.00021	
Y		3.15957	3.16000			-0.00043	

POS_A(12)		POI					
POSITN		0.00096	0.00000	0.00700	0.00000	0.00096	

THRD_A(13)		CIR					
X		-3.78986	3.79000			-0.00014	
Y		2.88871	2.89000			-0.00129	

POS_A(13)		POI					
POSITN		0.00259	0.00000	0.00700	0.00000	0.00259	

THRD_A(14)		CIR					
X		-3.04029	3.04000			0.00029	
Y		2.88950	2.89000			-0.00050	

POS_A(14)		POI					
POSITN		0.00115	0.00000	0.00700	0.00000	0.00115	

THRD_A(15)		CIR					
X		-4.26078	4.26000			0.00078	
Y		1.70032	1.70000			0.00032	

POS_A(15)		POI					
POSITN		0.00168	0.00000	0.00700	0.00000	0.00168	

THRD_A(16)		CIR					
X		-4.25988	4.26000			-0.00012	
Y		0.23979	0.24000			-0.00021	

POS_A(16)		POI					
POSITN		0.00048	0.00000	0.00700	0.00000	0.00048	

THRD_B(1)		CIR					
X		-0.76275	0.76400			-0.00125	
Y		0.14397	0.14400			-0.00003	

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Date: 17-Dec-09, 14:55:45			NO\$NAME			Page 4 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_B(1)			POI				
	POSITN	0.00250	0.00000	0.00700	0.00000	0.00250	
THRD_B(2)			CIR				
	X	-1.22008	1.22000			0.00008	
	Y	0.38375	0.38300			0.00075	
POS_B(2)			POI				
	POSITN	0.00151	0.00000	0.00700	0.00000	0.00151	
THRD_B(3)			CIR				
	X	-0.13539	0.13600			-0.00061	
	Y	0.76836	0.76800			0.00036	
POS_B(3)			POI				
	POSITN	0.00141	0.00000	0.00700	0.00000	0.00141	
THRD_B(4)			CIR				
	X	-0.37939	0.38000			-0.00061	
	Y	1.22396	1.22300			0.00096	
POS_B(4)			POI				
	POSITN	0.00227	0.00000	0.00700	0.00000	0.00227	
THRD_B(5)			CIR				
	X	-2.46135	2.46200			-0.00065	
	Y	0.62695	0.62600			0.00095	
POS_B(5)			POI				
	POSITN	0.00230	0.00000	0.00700	0.00000	0.00230	
THRD_B(6)			CIR				
	X	-2.02096	2.02100			-0.00004	
	Y	2.37805	2.37700			0.00105	
POS_B(6)			POI				
	POSITN	0.00211	0.00000	0.00700	0.00000	0.00211	
THRD_B(7)			CIR				
	X	-0.62342	0.62300			0.00042	
	Y	2.46646	2.46500			0.00146	
POS_B(7)			POI				
	POSITN	0.00305	0.00000	0.00700	0.00000	0.00305	
THRD_B(8)			CIR				
	X	-5.21201	5.21400			-0.00199	
	Y	0.14349	0.14400			-0.00051	
POS_B(8)			POI				
	POSITN	0.00412	0.00000	0.00700	0.00000	0.00412	
THRD_B(9)			CIR				
	X	-4.18953	4.19000			-0.00047	
	Y	2.94285	2.94200			0.00085	
POS_B(9)			POI				
	POSITN	0.00194	0.00000	0.00700	0.00000	0.00194	

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Date: 17-Dec-09, 14:55:45			NO\$NAME			Page 4 of 5	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_B(10)		CIR					
X		-2.88163	2.88200			-0.00037	
Y		4.11459	4.11400			0.00059	
POS_B(10)		POI					
POSITN		0.00140	0.00000	0.00700	0.00000	0.00140	
THRD_B(11)		CIR					
X		-0.13645	0.13600			0.00045	
Y		5.01797	5.01700			0.00097	
POS_B(11)		POI					
POSITN		0.00214	0.00000	0.00700	0.00000	0.00214	
SL\$CIR(1)		CIR					
RA		0.06285	0.06300	0.00500	-0.00500	-0.00015	
X		-1.09505	1.09500			0.00005	
Y		1.10119	1.10200			-0.00081	
SL\$CIR(2)		CIR					
RA		0.06300	0.06300	0.00500	-0.00500	0.00000	
X		-0.95045	0.95100			-0.00055	
Y		0.95694	0.95700			-0.00006	
SLOT(1)		AXI					
LA_DIS		0.33010	0.33000	0.00500	-0.00500	0.00010	
SM_DIS		0.12585	0.12550	0.00050	0.00000	0.00035	
PP_PYMX		44.82351	45.00000	0.50000	-0.50000	-0.17649	
SL\$CIR(3)		CIR					
RA		0.06286	0.06300	0.00500	-0.00500	-0.00014	
X		-2.19108	2.19100			0.00008	
Y		2.19732	2.19800			-0.00068	
SL\$CIR(4)		CIR					
RA		0.06300	0.06300	0.00500	-0.00500	0.00000	
X		-2.04650	2.04700			-0.00050	
Y		2.05319	2.05300			0.00019	
SLOT(2)		AXI					
LA_DIS		0.33001	0.33000	0.00500	-0.00500	0.00001	
SM_DIS		0.12587	0.12550	0.00050	0.00000	0.00037	
PP_PYMX		44.91279	45.00000	0.50000	-0.50000	-0.08721	
POS\$SLOT		POI					
POSITN		0.00161	0.00000	0.00200	0.00000	0.00161	
POS\$SLOT(2)		POI					
POSITN		0.00138	0.00000	0.00200	0.00000	0.00138	