

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-3	Serial Number	RP-8
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	18-DEC-2009, 10:13:31
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00112	0.00000	0.00200	0.00000	0.00112	
DATUM_B		PLA					
	FORM	0.00009					
DATUM_C		PLA					
	FORM	0.00007					
SQRNS_ABC		PLA					
	SQRNES	0.00084	0.00000	0.00100	0.00000	0.00084	
BOSS\$PLA(1)		PLA					
	PA_MXMY	44.99645	45.00000	0.50000	-0.50000	-0.00355	
POS\$BOSS(1)		AXI					
	X	-3.71233	3.71300	0.00500	-0.00500	-0.00067	
	Y	0.66322	0.66300	0.00500	-0.00500	0.00022	
BOSS_P300(1)		AXI					
	DXYZ	0.29976	0.30000	0.00500	-0.00500	-0.00024	
BOSS\$PLA(5)		PLA					
	PA_MYMX	58.99976	59.00000	0.50000	-0.50000	-0.00024	
POS\$BOSS(2)		AXI					
	X	-2.64368	2.64400	0.00500	-0.00500	-0.00032	
	Y	2.66854	2.66900	0.00500	-0.00500	-0.00046	
BOSS_P300(2)		AXI					
	DXYZ	0.29948	0.30000	0.00500	-0.00500	-0.00052	
BOSS\$PLA(9)		PLA					
	PA_MYMX	44.99820	45.00000	0.50000	-0.50000	-0.00180	
POS\$BOSS(3)		AXI					
	X	-0.84929	0.84900	0.00500	-0.00500	0.00029	
	Y	3.42542	3.42500	0.00500	-0.00500	0.00042	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
BOSS_P300(3)			AXI				
	DXYZ	0.30151	0.30000	0.00500	-0.00500	0.00151	
THRD_A(1)			CIR				
	X	-1.05934	1.06000			-0.00066	
	Y	0.21887	0.22000			-0.00113	
POS_A(1)			POI				
	POSITN	0.00262	0.00000	0.00700	0.00000	0.00262	
THRD_A(2)			CIR				
	X	-1.31952	1.32000			-0.00048	
	Y	1.10884	1.11000			-0.00116	
POS_A(2)			POI				
	POSITN	0.00251	0.00000	0.00700	0.00000	0.00251	
THRD_A(3)			CIR				
	X	-0.35970	0.36000			-0.00030	
	Y	1.34901	1.35000			-0.00099	
POS_A(3)			POI				
	POSITN	0.00208	0.00000	0.00700	0.00000	0.00208	
THRD_A(4)			CIR				
	X	-1.22958	1.23000			-0.00042	
	Y	1.65867	1.66000			-0.00133	
POS_A(4)			POI				
	POSITN	0.00279	0.00000	0.00700	0.00000	0.00279	
THRD_A(5)			CIR				
	X	-2.64930	2.65000			-0.00070	
	Y	0.49840	0.50000			-0.00160	
POS_A(5)			POI				
	POSITN	0.00349	0.00000	0.00700	0.00000	0.00349	
THRD_A(6)			CIR				
	X	-2.64996	2.65000			-0.00004	
	Y	1.48853	1.49000			-0.00147	
POS_A(6)			POI				
	POSITN	0.00294	0.00000	0.00700	0.00000	0.00294	
THRD_A(7)			CIR				
	X	-1.22969	1.23000			-0.00031	
	Y	2.28898	2.29000			-0.00102	
POS_A(7)			POI				
	POSITN	0.00213	0.00000	0.00700	0.00000	0.00213	
THRD_A(8)			CIR				
	X	-1.10954	1.11000			-0.00046	
	Y	2.68907	2.69000			-0.00093	
POS_A(8)			POI				
	POSITN	0.00208	0.00000	0.00700	0.00000	0.00208	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

THRD_A(9)		CIR					
X		-0.30675	0.30700			-0.00025	
Y		2.89899	2.90000			-0.00101	

POS_A(9)		POI					
POSITN		0.00207	0.00000	0.00700	0.00000	0.00207	

THRD_A(10)		CIR					
X		-1.76086	1.76000			0.00086	
Y		4.60924	4.61000			-0.00076	

POS_A(10)		POI					
POSITN		0.00229	0.00000	0.00700	0.00000	0.00229	

THRD_A(11)		CIR					
X		-2.26020	2.26000			0.00020	
Y		3.90927	3.91000			-0.00073	

POS_A(11)		POI					
POSITN		0.00152	0.00000	0.00700	0.00000	0.00152	

THRD_A(12)		CIR					
X		-2.15967	2.16000			-0.00033	
Y		3.15869	3.16000			-0.00131	

POS_A(12)		POI					
POSITN		0.00270	0.00000	0.00700	0.00000	0.00270	

THRD_A(13)		CIR					
X		-3.79081	3.79000			0.00081	
Y		2.89029	2.89000			0.00029	

POS_A(13)		POI					
POSITN		0.00172	0.00000	0.00700	0.00000	0.00172	

THRD_A(14)		CIR					
X		-3.04053	3.04000			0.00053	
Y		2.88903	2.89000			-0.00097	

POS_A(14)		POI					
POSITN		0.00222	0.00000	0.00700	0.00000	0.00222	

THRD_A(15)		CIR					
X		-4.26056	4.26000			0.00056	
Y		1.70000	1.70000			0.00000	

POS_A(15)		POI					
POSITN		0.00112	0.00000	0.00700	0.00000	0.00112	

THRD_A(16)		CIR					
X		-4.25940	4.26000			-0.00060	
Y		0.23823	0.24000			-0.00177	

POS_A(16)		POI					
POSITN		0.00374	0.00000	0.00700	0.00000	0.00374	

THRD_B(1)		CIR					
X		-0.76106	0.76400			-0.00294	
Y		0.14326	0.14400			-0.00074	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 18-Dec-09, 10:13:31			NO\$NAME			Page 3 of 5	

Date: 18-Dec-09, 10:13:31			NO\$NAME			Page 4 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_B(1)			POI				
	POSITN	0.00605	0.00000	0.00700	0.00000	0.00605	
THRD_B(2)			CIR				
	X	-1.21836	1.22000			-0.00164	
	Y	0.38252	0.38300			-0.00048	
POS_B(2)			POI				
	POSITN	0.00342	0.00000	0.00700	0.00000	0.00342	
THRD_B(3)			CIR				
	X	-0.13421	0.13600			-0.00179	
	Y	0.76741	0.76800			-0.00059	
POS_B(3)			POI				
	POSITN	0.00377	0.00000	0.00700	0.00000	0.00377	
THRD_B(4)			CIR				
	X	-0.37873	0.38000			-0.00127	
	Y	1.22231	1.22300			-0.00069	
POS_B(4)			POI				
	POSITN	0.00289	0.00000	0.00700	0.00000	0.00289	
THRD_B(5)			CIR				
	X	-2.45985	2.46200			-0.00215	
	Y	0.62628	0.62600			0.00028	
POS_B(5)			POI				
	POSITN	0.00433	0.00000	0.00700	0.00000	0.00433	
THRD_B(6)			CIR				
	X	-2.01942	2.02100			-0.00158	
	Y	2.37641	2.37700			-0.00059	
POS_B(6)			POI				
	POSITN	0.00338	0.00000	0.00700	0.00000	0.00338	
THRD_B(7)			CIR				
	X	-0.62257	0.62300			-0.00043	
	Y	2.46439	2.46500			-0.00061	
POS_B(7)			POI				
	POSITN	0.00149	0.00000	0.00700	0.00000	0.00149	
THRD_B(8)			CIR				
	X	-5.21132	5.21400			-0.00268	
	Y	0.14268	0.14400			-0.00132	
POS_B(8)			POI				
	POSITN	0.00598	0.00000	0.00700	0.00000	0.00598	
THRD_B(9)			CIR				
	X	-4.18845	4.19000			-0.00155	
	Y	2.94175	2.94200			-0.00025	
POS_B(9)			POI				
	POSITN	0.00314	0.00000	0.00700	0.00000	0.00314	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 18-Dec-09, 10:13:31			NO\$NAME			Page 4 of 5	

Date: 18-Dec-09, 10:13:31			NO\$NAME			Page 5 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_B(10)		CIR					
X		-2.87956	2.88200			-0.00244	
Y		4.11231	4.11400			-0.00169	
POS_B(10)		POI					
POSITN		0.00593	0.00000	0.00700	0.00000	0.00593	
THRD_B(11)		CIR					
X		-0.13539	0.13600			-0.00061	
Y		5.01538	5.01700			-0.00162	
POS_B(11)		POI					
POSITN		0.00346	0.00000	0.00700	0.00000	0.00346	
SL\$CIR(1)		CIR					
RA		0.06281	0.06300	0.00500	-0.00500	-0.00019	
X		-1.09493	1.09500			-0.00007	
Y		1.10165	1.10200			-0.00035	
SL\$CIR(2)		CIR					
RA		0.06284	0.06300	0.00500	-0.00500	-0.00016	
X		-0.95018	0.95100			-0.00082	
Y		0.95700	0.95700			0.00000	
SLOT(1)		AXI					
LA_DIS		0.33028	0.33000	0.00500	-0.00500	0.00028	
SM_DIS		0.12565	0.12550	0.00050	0.00000	0.00015	
PP_PYMX		44.81102	45.00000	0.50000	-0.50000	-0.18898	
SL\$CIR(3)		CIR					
RA		0.06283	0.06300	0.00500	-0.00500	-0.00017	
X		-2.19110	2.19100			0.00010	
Y		2.19769	2.19800			-0.00031	
SL\$CIR(4)		CIR					
RA		0.06287	0.06300	0.00500	-0.00500	-0.00013	
X		-2.04645	2.04700			-0.00055	
Y		2.05319	2.05300			0.00019	
SLOT(2)		AXI					
LA_DIS		0.33017	0.33000	0.00500	-0.00500	0.00017	
SM_DIS		0.12570	0.12550	0.00050	0.00000	0.00020	
PP_PYMX		44.91002	45.00000	0.50000	-0.50000	-0.08998	
POS\$SLOT		POI					
POSITN		0.00072	0.00000	0.00200	0.00000	0.00072	
POS\$SLOT(2)		POI					
POSITN		0.00065	0.00000	0.00200	0.00000	0.00065	