

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-3	Serial Number	RP-6
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	18-DEC-2009, 09:36:20
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00140	0.00000	0.00200	0.00000	0.00140	
DATUM_B		PLA					
	FORM	0.00015					
DATUM_C		PLA					
	FORM	0.00009					
SQRNS_ABC		PLA					
	SQRNES	0.00050	0.00000	0.00100	0.00000	0.00050	
BOSS\$PLA(1)		PLA					
	PA_MXMY	44.96734	45.00000	0.50000	-0.50000	-0.03266	
POS\$BOSS(1)		AXI					
	X	-3.71255	3.71300	0.00500	-0.00500	-0.00045	
	Y	0.66239	0.66300	0.00500	-0.00500	-0.00061	
BOSS_P300(1)		AXI					
	DXYZ	0.30001	0.30000	0.00500	-0.00500	0.00001	
BOSS\$PLA(5)		PLA					
	PA_MYMX	59.03210	59.00000	0.50000	-0.50000	0.03210	
POS\$BOSS(2)		AXI					
	X	-2.64403	2.64400	0.00500	-0.00500	0.00003	
	Y	2.66829	2.66900	0.00500	-0.00500	-0.00071	
BOSS_P300(2)		AXI					
	DXYZ	0.29967	0.30000	0.00500	-0.00500	-0.00033	
BOSS\$PLA(9)		PLA					
	PA_MYMX	45.03600	45.00000	0.50000	-0.50000	0.03600	
POS\$BOSS(3)		AXI					
	X	-0.84975	0.84900	0.00500	-0.00500	0.00075	
	Y	3.42521	3.42500	0.00500	-0.00500	0.00021	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 18-Dec-09, 09:36:20			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
BOSS_P300(3)			AXI				
	DXYZ	0.30182	0.30000	0.00500	-0.00500	0.00182	
THRD_A(1)			CIR				
	X	-1.05980	1.06000			-0.00020	
	Y	0.22030	0.22000			0.00030	
POS_A(1)			POI				
	POSITN	0.00072	0.00000	0.00700	0.00000	0.00072	
THRD_A(2)			CIR				
	X	-1.31992	1.32000			-0.00008	
	Y	1.11066	1.11000			0.00066	
POS_A(2)			POI				
	POSITN	0.00134	0.00000	0.00700	0.00000	0.00134	
THRD_A(3)			CIR				
	X	-0.35950	0.36000			-0.00050	
	Y	1.35076	1.35000			0.00076	
POS_A(3)			POI				
	POSITN	0.00182	0.00000	0.00700	0.00000	0.00182	
THRD_A(4)			CIR				
	X	-1.22957	1.23000			-0.00043	
	Y	1.66076	1.66000			0.00076	
POS_A(4)			POI				
	POSITN	0.00174	0.00000	0.00700	0.00000	0.00174	
THRD_A(5)			CIR				
	X	-2.64951	2.65000			-0.00049	
	Y	0.50110	0.50000			0.00110	
POS_A(5)			POI				
	POSITN	0.00241	0.00000	0.00700	0.00000	0.00241	
THRD_A(6)			CIR				
	X	-2.65006	2.65000			0.00006	
	Y	1.49071	1.49000			0.00071	
POS_A(6)			POI				
	POSITN	0.00144	0.00000	0.00700	0.00000	0.00144	
THRD_A(7)			CIR				
	X	-1.22973	1.23000			-0.00027	
	Y	2.29096	2.29000			0.00096	
POS_A(7)			POI				
	POSITN	0.00199	0.00000	0.00700	0.00000	0.00199	
THRD_A(8)			CIR				
	X	-1.11008	1.11000			0.00008	
	Y	2.69112	2.69000			0.00112	
POS_A(8)			POI				
	POSITN	0.00225	0.00000	0.00700	0.00000	0.00225	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 18-Dec-09, 09:36:20			NO\$NAME			Page 2 of 5	

Date: 18-Dec-09, 09:36:20			NO\$NAME			Page 3 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_A(9)		CIR					
X		-0.30684	0.30700			-0.00016	
Y		2.90100	2.90000			0.00100	
POS_A(9)		POI					
POSITN		0.00202	0.00000	0.00700	0.00000	0.00202	
THRD_A(10)		CIR					
X		-1.76078	1.76000			0.00078	
Y		4.61040	4.61000			0.00040	
POS_A(10)		POI					
POSITN		0.00175	0.00000	0.00700	0.00000	0.00175	
THRD_A(11)		CIR					
X		-2.26019	2.26000			0.00019	
Y		3.91043	3.91000			0.00043	
POS_A(11)		POI					
POSITN		0.00093	0.00000	0.00700	0.00000	0.00093	
THRD_A(12)		CIR					
X		-2.15975	2.16000			-0.00025	
Y		3.16087	3.16000			0.00087	
POS_A(12)		POI					
POSITN		0.00182	0.00000	0.00700	0.00000	0.00182	
THRD_A(13)		CIR					
X		-3.78992	3.79000			-0.00008	
Y		2.89060	2.89000			0.00060	
POS_A(13)		POI					
POSITN		0.00122	0.00000	0.00700	0.00000	0.00122	
THRD_A(14)		CIR					
X		-3.04016	3.04000			0.00016	
Y		2.89063	2.89000			0.00063	
POS_A(14)		POI					
POSITN		0.00129	0.00000	0.00700	0.00000	0.00129	
THRD_A(15)		CIR					
X		-4.26011	4.26000			0.00011	
Y		1.69889	1.70000			-0.00111	
POS_A(15)		POI					
POSITN		0.00222	0.00000	0.00700	0.00000	0.00222	
THRD_A(16)		CIR					
X		-4.25929	4.26000			-0.00071	
Y		0.24018	0.24000			0.00018	
POS_A(16)		POI					
POSITN		0.00146	0.00000	0.00700	0.00000	0.00146	
THRD_B(1)		CIR					
X		-0.76144	0.76400			-0.00256	
Y		0.14307	0.14400			-0.00093	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_B(1)			POI				
	POSITN	0.00545	0.00000	0.00700	0.00000	0.00545	
THRD_B(2)			CIR				
	X	-1.21888	1.22000			-0.00112	
	Y	0.38292	0.38300			-0.00008	
POS_B(2)			POI				
	POSITN	0.00225	0.00000	0.00700	0.00000	0.00225	
THRD_B(3)			CIR				
	X	-0.13489	0.13600			-0.00111	
	Y	0.76749	0.76800			-0.00051	
POS_B(3)			POI				
	POSITN	0.00245	0.00000	0.00700	0.00000	0.00245	
THRD_B(4)			CIR				
	X	-0.37882	0.38000			-0.00118	
	Y	1.22222	1.22300			-0.00078	
POS_B(4)			POI				
	POSITN	0.00283	0.00000	0.00700	0.00000	0.00283	
THRD_B(5)			CIR				
	X	-2.46040	2.46200			-0.00160	
	Y	0.62597	0.62600			-0.00003	
POS_B(5)			POI				
	POSITN	0.00320	0.00000	0.00700	0.00000	0.00320	
THRD_B(6)			CIR				
	X	-2.01990	2.02100			-0.00110	
	Y	2.37672	2.37700			-0.00028	
POS_B(6)			POI				
	POSITN	0.00228	0.00000	0.00700	0.00000	0.00228	
THRD_B(7)			CIR				
	X	-0.62207	0.62300			-0.00093	
	Y	2.46403	2.46500			-0.00097	
POS_B(7)			POI				
	POSITN	0.00270	0.00000	0.00700	0.00000	0.00270	
THRD_B(8)			CIR				
	X	-5.21194	5.21400			-0.00206	
	Y	0.14274	0.14400			-0.00126	
POS_B(8)			POI				
	POSITN	0.00482	0.00000	0.00700	0.00000	0.00482	
THRD_B(9)			CIR				
	X	-4.18860	4.19000			-0.00140	
	Y	2.94130	2.94200			-0.00070	
POS_B(9)			POI				
	POSITN	0.00313	0.00000	0.00700	0.00000	0.00313	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_B(10)		CIR					
X		-2.87972	2.88200			-0.00228	
Y		4.11304	4.11400			-0.00096	
POS_B(10)		POI					
POSITN		0.00494	0.00000	0.00700	0.00000	0.00494	
THRD_B(11)		CIR					
X		-0.13532	0.13600			-0.00068	
Y		5.01719	5.01700			0.00019	
POS_B(11)		POI					
POSITN		0.00141	0.00000	0.00700	0.00000	0.00141	
SL\$CIR(1)		CIR					
RA		0.06284	0.06300	0.00500	-0.00500	-0.00016	
X		-1.09509	1.09500			0.00009	
Y		1.10137	1.10200			-0.00063	
SL\$CIR(2)		CIR					
RA		0.06291	0.06300	0.00500	-0.00500	-0.00009	
X		-0.95039	0.95100			-0.00061	
Y		0.95680	0.95700			-0.00020	
SLOT(1)		AXI					
LA_DIS		0.33030	0.33000	0.00500	-0.00500	0.00030	
SM_DIS		0.12575	0.12550	0.00050	0.00000	0.00025	
PP_PYMX		44.82270	45.00000	0.50000	-0.50000	-0.17730	
SL\$CIR(3)		CIR					
RA		0.06285	0.06300	0.00500	-0.00500	-0.00015	
X		-2.19125	2.19100			0.00025	
Y		2.19751	2.19800			-0.00049	
SL\$CIR(4)		CIR					
RA		0.06290	0.06300	0.00500	-0.00500	-0.00010	
X		-2.04661	2.04700			-0.00039	
Y		2.05301	2.05300			0.00001	
SLOT(2)		AXI					
LA_DIS		0.33020	0.33000	0.00500	-0.00500	0.00020	
SM_DIS		0.12575	0.12550	0.00050	0.00000	0.00025	
PP_PYMX		44.91453	45.00000	0.50000	-0.50000	-0.08547	
POS\$SLOT		POI					
POSITN		0.00127	0.00000	0.00200	0.00000	0.00127	
POS\$SLOT(2)		POI					
POSITN		0.00109	0.00000	0.00200	0.00000	0.00109	