

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-3	Serial Number	RP-5
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	04-JAN-2010, 11:18:53
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00124	0.00000	0.00200	0.00000	0.00124	
DATUM_B		PLA					
	FORM	0.00008					
DATUM_C		PLA					
	FORM	0.00021					
SQRNS_ABC		PLA					
	SQRNES	0.00044	0.00000	0.00100	0.00000	0.00044	
BOSS\$PLA(1)		PLA					
	PA_MXMY	44.96839	45.00000	0.50000	-0.50000	-0.03161	
POS\$BOSS(1)		AXI					
	X	-3.71253	3.71300	0.00500	-0.00500	-0.00047	
	Y	0.66286	0.66300	0.00500	-0.00500	-0.00014	
BOSS_P300(1)		AXI					
	DXYZ	0.29987	0.30000	0.00500	-0.00500	-0.00013	
BOSS\$PLA(5)		PLA					
	PA_MYMX	59.03058	59.00000	0.50000	-0.50000	0.03058	
POS\$BOSS(2)		AXI					
	X	-2.64399	2.64400	0.00500	-0.00500	-0.00001	
	Y	2.66823	2.66900	0.00500	-0.00500	-0.00077	
BOSS_P300(2)		AXI					
	DXYZ	0.29964	0.30000	0.00500	-0.00500	-0.00036	
BOSS\$PLA(9)		PLA					
	PA_MYMX	45.02924	45.00000	0.50000	-0.50000	0.02924	
POS\$BOSS(3)		AXI					
	X	-0.84959	0.84900	0.00500	-0.00500	0.00059	
	Y	3.42495	3.42500	0.00500	-0.00500	-0.00005	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
BOSS_P300(3)			AXI				
	DXYZ	0.30168	0.30000	0.00500	-0.00500	0.00168	
THRD_A(1)			CIR				
	X	-1.05932	1.06000			-0.00068	
	Y	0.21888	0.22000			-0.00112	
POS_A(1)			POI				
	POSITN	0.00262	0.00000	0.00700	0.00000	0.00262	
THRD_A(2)			CIR				
	X	-1.31962	1.32000			-0.00038	
	Y	1.10908	1.11000			-0.00092	
POS_A(2)			POI				
	POSITN	0.00199	0.00000	0.00700	0.00000	0.00199	
THRD_A(3)			CIR				
	X	-0.35926	0.36000			-0.00074	
	Y	1.34907	1.35000			-0.00093	
POS_A(3)			POI				
	POSITN	0.00238	0.00000	0.00700	0.00000	0.00238	
THRD_A(4)			CIR				
	X	-1.23015	1.23000			0.00015	
	Y	1.65909	1.66000			-0.00091	
POS_A(4)			POI				
	POSITN	0.00184	0.00000	0.00700	0.00000	0.00184	
THRD_A(5)			CIR				
	X	-2.64928	2.65000			-0.00072	
	Y	0.49922	0.50000			-0.00078	
POS_A(5)			POI				
	POSITN	0.00212	0.00000	0.00700	0.00000	0.00212	
THRD_A(6)			CIR				
	X	-2.64927	2.65000			-0.00073	
	Y	1.48911	1.49000			-0.00089	
POS_A(6)			POI				
	POSITN	0.00231	0.00000	0.00700	0.00000	0.00231	
THRD_A(7)			CIR				
	X	-1.22957	1.23000			-0.00043	
	Y	2.28904	2.29000			-0.00096	
POS_A(7)			POI				
	POSITN	0.00209	0.00000	0.00700	0.00000	0.00209	
THRD_A(8)			CIR				
	X	-1.10939	1.11000			-0.00061	
	Y	2.68926	2.69000			-0.00074	
POS_A(8)			POI				
	POSITN	0.00191	0.00000	0.00700	0.00000	0.00191	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

THRD_A(9)		CIR					
X		-0.30671	0.30700			-0.00029	
Y		2.89942	2.90000			-0.00058	

POS_A(9)		POI					
POSITN		0.00129	0.00000	0.00700	0.00000	0.00129	

THRD_A(10)		CIR					
X		-1.76037	1.76000			0.00037	
Y		4.60912	4.61000			-0.00088	

POS_A(10)		POI					
POSITN		0.00192	0.00000	0.00700	0.00000	0.00192	

THRD_A(11)		CIR					
X		-2.25981	2.26000			-0.00019	
Y		3.90914	3.91000			-0.00086	

POS_A(11)		POI					
POSITN		0.00175	0.00000	0.00700	0.00000	0.00175	

THRD_A(12)		CIR					
X		-2.15953	2.16000			-0.00047	
Y		3.15914	3.16000			-0.00086	

POS_A(12)		POI					
POSITN		0.00195	0.00000	0.00700	0.00000	0.00195	

THRD_A(13)		CIR					
X		-3.78958	3.79000			-0.00042	
Y		2.88904	2.89000			-0.00096	

POS_A(13)		POI					
POSITN		0.00209	0.00000	0.00700	0.00000	0.00209	

THRD_A(14)		CIR					
X		-3.03954	3.04000			-0.00046	
Y		2.88891	2.89000			-0.00109	

POS_A(14)		POI					
POSITN		0.00237	0.00000	0.00700	0.00000	0.00237	

THRD_A(15)		CIR					
X		-4.26103	4.26000			0.00103	
Y		1.70069	1.70000			0.00069	

POS_A(15)		POI					
POSITN		0.00247	0.00000	0.00700	0.00000	0.00247	

THRD_A(16)		CIR					
X		-4.25926	4.26000			-0.00074	
Y		0.23887	0.24000			-0.00113	

POS_A(16)		POI					
POSITN		0.00270	0.00000	0.00700	0.00000	0.00270	

THRD_B(1)		CIR					
X		-0.76376	0.76400			-0.00024	
Y		0.14413	0.14400			0.00013	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 04-Jan-10, 11:18:53			NO\$NAME			Page 3 of 5	

Date: 04-Jan-10, 11:18:53			NO\$NAME			Page 4 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_B(1)			POI				
	POSITN	0.00055	0.00000	0.00700	0.00000	0.00055	
THRD_B(2)			CIR				
	X	-1.22116	1.22000			0.00116	
	Y	0.38302	0.38300			0.00002	
POS_B(2)			POI				
	POSITN	0.00232	0.00000	0.00700	0.00000	0.00232	
THRD_B(3)			CIR				
	X	-0.13778	0.13600			0.00178	
	Y	0.76798	0.76800			-0.00002	
POS_B(3)			POI				
	POSITN	0.00356	0.00000	0.00700	0.00000	0.00356	
THRD_B(4)			CIR				
	X	-0.38074	0.38000			0.00074	
	Y	1.22366	1.22300			0.00066	
POS_B(4)			POI				
	POSITN	0.00199	0.00000	0.00700	0.00000	0.00199	
THRD_B(5)			CIR				
	X	-2.46301	2.46200			0.00101	
	Y	0.62703	0.62600			0.00103	
POS_B(5)			POI				
	POSITN	0.00288	0.00000	0.00700	0.00000	0.00288	
THRD_B(6)			CIR				
	X	-2.02233	2.02100			0.00133	
	Y	2.37670	2.37700			-0.00030	
POS_B(6)			POI				
	POSITN	0.00273	0.00000	0.00700	0.00000	0.00273	
THRD_B(7)			CIR				
	X	-0.62462	0.62300			0.00162	
	Y	2.46509	2.46500			0.00009	
POS_B(7)			POI				
	POSITN	0.00325	0.00000	0.00700	0.00000	0.00325	
THRD_B(8)			CIR				
	X	-5.21469	5.21400			0.00069	
	Y	0.14403	0.14400			0.00003	
POS_B(8)			POI				
	POSITN	0.00137	0.00000	0.00700	0.00000	0.00137	
THRD_B(9)			CIR				
	X	-4.19117	4.19000			0.00117	
	Y	2.94227	2.94200			0.00027	
POS_B(9)			POI				
	POSITN	0.00239	0.00000	0.00700	0.00000	0.00239	

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Date: 04-Jan-10, 11:18:53			NO\$NAME			Page 4 of 5	

Date: 04-Jan-10, 11:18:53			NO\$NAME			Page 5 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_B(10)		CIR					
X		-2.88214	2.88200			0.00014	
Y		4.11406	4.11400			0.00006	
POS_B(10)		POI					
POSITN		0.00031	0.00000	0.00700	0.00000	0.00031	
THRD_B(11)		CIR					
X		-0.13832	0.13600			0.00232	
Y		5.01740	5.01700			0.00040	
POS_B(11)		POI					
POSITN		0.00471	0.00000	0.00700	0.00000	0.00471	
SL\$CIR(1)		CIR					
RA		0.06266	0.06300	0.00500	-0.00500	-0.00034	
X		-1.09501	1.09500			0.00001	
Y		1.10133	1.10200			-0.00067	
SL\$CIR(2)		CIR					
RA		0.06282	0.06300	0.00500	-0.00500	-0.00018	
X		-0.95034	0.95100			-0.00066	
Y		0.95713	0.95700			0.00013	
SLOT(1)		AXI					
LA_DIS		0.32974	0.33000	0.00500	-0.00500	-0.00026	
SM_DIS		0.12548	0.12550	0.00050	0.00000	-0.00002	
PP_PYMX		44.81706	45.00000	0.50000	-0.50000	-0.18294	
SL\$CIR(3)		CIR					
RA		0.06267	0.06300	0.00500	-0.00500	-0.00033	
X		-2.19113	2.19100			0.00013	
Y		2.19734	2.19800			-0.00066	
SL\$CIR(4)		CIR					
RA		0.06281	0.06300	0.00500	-0.00500	-0.00019	
X		-2.04652	2.04700			-0.00048	
Y		2.05323	2.05300			0.00023	
SLOT(2)		AXI					
LA_DIS		0.32963	0.33000	0.00500	-0.00500	-0.00037	
SM_DIS		0.12548	0.12550	0.00050	0.00000	-0.00002	
PP_PYMX		44.91281	45.00000	0.50000	-0.50000	-0.08719	
POS\$SLOT		POI					
POSITN		0.00134	0.00000	0.00200	0.00000	0.00134	
POS\$SLOT(2)		POI					
POSITN		0.00136	0.00000	0.00200	0.00000	0.00136	