

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-3	Serial Number	RP-4
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	04-JAN-2010, 10:55:25
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00303	0.00000	0.00200	0.00000	0.00303	0.00103 ◀
DATUM_B		PLA					
	FORM	0.00009					
DATUM_C		PLA					
	FORM	0.00014					
SQRNS_ABC		PLA					
	SQRNES	0.00050	0.00000	0.00100	0.00000	0.00050	
BOSS\$PLA(1)		PLA					
	PA_MXMY	44.96033	45.00000	0.50000	-0.50000	-0.03967	
POS\$BOSS(1)		AXI					
	X	-3.71228	3.71300	0.00500	-0.00500	-0.00072	
	Y	0.66253	0.66300	0.00500	-0.00500	-0.00047	
BOSS_P300(1)		AXI					
	DXYZ	0.29999	0.30000	0.00500	-0.00500	-0.00001	
BOSS\$PLA(5)		PLA					
	PA_MYMX	59.03346	59.00000	0.50000	-0.50000	0.03346	
POS\$BOSS(2)		AXI					
	X	-2.64403	2.64400	0.00500	-0.00500	0.00003	
	Y	2.66849	2.66900	0.00500	-0.00500	-0.00051	
BOSS_P300(2)		AXI					
	DXYZ	0.29960	0.30000	0.00500	-0.00500	-0.00040	
BOSS\$PLA(9)		PLA					
	PA_MYMX	45.03974	45.00000	0.50000	-0.50000	0.03974	
POS\$BOSS(3)		AXI					
	X	-0.85017	0.84900	0.00500	-0.00500	0.00117	
	Y	3.42538	3.42500	0.00500	-0.00500	0.00038	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 04-Jan-10, 10:55:27		NO\$NAME				Page 1 of 5	

Date: 04-Jan-10, 10:55:27			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
BOSS_P300(3)			AXI				
	DXYZ	0.30180	0.30000	0.00500	-0.00500	0.00180	
THRD_A(1)			CIR				
	X	-1.05955	1.06000			-0.00045	
	Y	0.21876	0.22000			-0.00124	
POS_A(1)			POI				
	POSITN	0.00264	0.00000	0.00700	0.00000	0.00264	
THRD_A(2)			CIR				
	X	-1.32004	1.32000			0.00004	
	Y	1.10878	1.11000			-0.00122	
POS_A(2)			POI				
	POSITN	0.00244	0.00000	0.00700	0.00000	0.00244	
THRD_A(3)			CIR				
	X	-0.36041	0.36000			0.00041	
	Y	1.34870	1.35000			-0.00130	
POS_A(3)			POI				
	POSITN	0.00273	0.00000	0.00700	0.00000	0.00273	
THRD_A(4)			CIR				
	X	-1.23000	1.23000			0.00000	
	Y	1.65922	1.66000			-0.00078	
POS_A(4)			POI				
	POSITN	0.00157	0.00000	0.00700	0.00000	0.00157	
THRD_A(5)			CIR				
	X	-2.64963	2.65000			-0.00037	
	Y	0.49924	0.50000			-0.00076	
POS_A(5)			POI				
	POSITN	0.00169	0.00000	0.00700	0.00000	0.00169	
THRD_A(6)			CIR				
	X	-2.64985	2.65000			-0.00015	
	Y	1.48894	1.49000			-0.00106	
POS_A(6)			POI				
	POSITN	0.00214	0.00000	0.00700	0.00000	0.00214	
THRD_A(7)			CIR				
	X	-1.22999	1.23000			-0.00001	
	Y	2.28867	2.29000			-0.00133	
POS_A(7)			POI				
	POSITN	0.00266	0.00000	0.00700	0.00000	0.00266	
THRD_A(8)			CIR				
	X	-1.10999	1.11000			-0.00001	
	Y	2.68887	2.69000			-0.00113	
POS_A(8)			POI				
	POSITN	0.00226	0.00000	0.00700	0.00000	0.00226	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_A(9)		CIR					
X		-0.30765	0.30700			0.00065	
Y		2.89919	2.90000			-0.00081	
POS_A(9)		POI					
POSITN		0.00208	0.00000	0.00700	0.00000	0.00208	
THRD_A(10)		CIR					
X		-1.76011	1.76000			0.00011	
Y		4.60919	4.61000			-0.00081	
POS_A(10)		POI					
POSITN		0.00163	0.00000	0.00700	0.00000	0.00163	
THRD_A(11)		CIR					
X		-2.25962	2.26000			-0.00038	
Y		3.90938	3.91000			-0.00062	
POS_A(11)		POI					
POSITN		0.00145	0.00000	0.00700	0.00000	0.00145	
THRD_A(12)		CIR					
X		-2.15997	2.16000			-0.00003	
Y		3.15906	3.16000			-0.00094	
POS_A(12)		POI					
POSITN		0.00188	0.00000	0.00700	0.00000	0.00188	
THRD_A(13)		CIR					
X		-3.79001	3.79000			0.00001	
Y		2.88871	2.89000			-0.00129	
POS_A(13)		POI					
POSITN		0.00258	0.00000	0.00700	0.00000	0.00258	
THRD_A(14)		CIR					
X		-3.04024	3.04000			0.00024	
Y		2.88905	2.89000			-0.00095	
POS_A(14)		POI					
POSITN		0.00197	0.00000	0.00700	0.00000	0.00197	
THRD_A(15)		CIR					
X		-4.25981	4.26000			-0.00019	
Y		1.70089	1.70000			0.00089	
POS_A(15)		POI					
POSITN		0.00183	0.00000	0.00700	0.00000	0.00183	
THRD_A(16)		CIR					
X		-4.25996	4.26000			-0.00004	
Y		0.23918	0.24000			-0.00082	
POS_A(16)		POI					
POSITN		0.00165	0.00000	0.00700	0.00000	0.00165	
THRD_B(1)		CIR					
X		-0.76217	0.76400			-0.00183	
Y		0.14268	0.14400			-0.00132	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_B(1)			POI				
	POSITN	0.00451	0.00000	0.00700	0.00000	0.00451	
THRD_B(2)			CIR				
	X	-1.21867	1.22000			-0.00133	
	Y	0.38251	0.38300			-0.00049	
POS_B(2)			POI				
	POSITN	0.00284	0.00000	0.00700	0.00000	0.00284	
THRD_B(3)			CIR				
	X	-0.13563	0.13600			-0.00037	
	Y	0.76695	0.76800			-0.00105	
POS_B(3)			POI				
	POSITN	0.00222	0.00000	0.00700	0.00000	0.00222	
THRD_B(4)			CIR				
	X	-0.37967	0.38000			-0.00033	
	Y	1.22188	1.22300			-0.00112	
POS_B(4)			POI				
	POSITN	0.00235	0.00000	0.00700	0.00000	0.00235	
THRD_B(5)			CIR				
	X	-2.46085	2.46200			-0.00115	
	Y	0.62596	0.62600			-0.00004	
POS_B(5)			POI				
	POSITN	0.00231	0.00000	0.00700	0.00000	0.00231	
THRD_B(6)			CIR				
	X	-2.01979	2.02100			-0.00121	
	Y	2.37664	2.37700			-0.00036	
POS_B(6)			POI				
	POSITN	0.00253	0.00000	0.00700	0.00000	0.00253	
THRD_B(7)			CIR				
	X	-0.62287	0.62300			-0.00013	
	Y	2.46452	2.46500			-0.00048	
POS_B(7)			POI				
	POSITN	0.00100	0.00000	0.00700	0.00000	0.00100	
THRD_B(8)			CIR				
	X	-5.21280	5.21400			-0.00120	
	Y	0.14158	0.14400			-0.00242	
POS_B(8)			POI				
	POSITN	0.00540	0.00000	0.00700	0.00000	0.00540	
THRD_B(9)			CIR				
	X	-4.18911	4.19000			-0.00089	
	Y	2.94109	2.94200			-0.00091	
POS_B(9)			POI				
	POSITN	0.00254	0.00000	0.00700	0.00000	0.00254	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 04-Jan-10, 10:55:27			NO\$NAME			Page 4 of 5	

Date: 04-Jan-10, 10:55:27			NO\$NAME			Page 5 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_B(10)		CIR					
X		-2.88045	2.88200			-0.00155	
Y		4.11365	4.11400			-0.00035	
POS_B(10)		POI					
POSITN		0.00318	0.00000	0.00700	0.00000	0.00318	
THRD_B(11)		CIR					
X		-0.13613	0.13600			0.00013	
Y		5.01623	5.01700			-0.00077	
POS_B(11)		POI					
POSITN		0.00156	0.00000	0.00700	0.00000	0.00156	
SL\$CIR(1)		CIR					
RA		0.06263	0.06300	0.00500	-0.00500	-0.00037	
X		-1.09533	1.09500			0.00033	
Y		1.10120	1.10200			-0.00080	
SL\$CIR(2)		CIR					
RA		0.06279	0.06300	0.00500	-0.00500	-0.00021	
X		-0.95063	0.95100			-0.00037	
Y		0.95693	0.95700			-0.00007	
SLOT(1)		AXI					
LA_DIS		0.32975	0.33000	0.00500	-0.00500	-0.00025	
SM_DIS		0.12542	0.12550	0.00050	0.00000	-0.00008	
PP_PYMX		44.83011	45.00000	0.50000	-0.50000	-0.16989	
SL\$CIR(3)		CIR					
RA		0.06265	0.06300	0.00500	-0.00500	-0.00035	
X		-2.19133	2.19100			0.00033	
Y		2.19729	2.19800			-0.00071	
SL\$CIR(4)		CIR					
RA		0.06279	0.06300	0.00500	-0.00500	-0.00021	
X		-2.04670	2.04700			-0.00030	
Y		2.05316	2.05300			0.00016	
SLOT(2)		AXI					
LA_DIS		0.32963	0.33000	0.00500	-0.00500	-0.00037	
SM_DIS		0.12544	0.12550	0.00050	0.00000	-0.00006	
PP_PYMX		44.91619	45.00000	0.50000	-0.50000	-0.08381	
POS\$SLOT		POI					
POSITN		0.00173	0.00000	0.00200	0.00000	0.00173	
POS\$SLOT(2)		POI					
POSITN		0.00157	0.00000	0.00200	0.00000	0.00157	