

# Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-3	Serial Number	RP-11
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	18-DEC-2009, 11:08:13
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00176	0.00000	0.00200	0.00000	0.00176	
<b>DATUM_B</b>		<b>PLA</b>					
	FORM	0.00010					
<b>DATUM_C</b>		<b>PLA</b>					
	FORM	0.00017					
<b>SQRNS_ABC</b>		<b>PLA</b>					
	SQRNES	0.00066	0.00000	0.00100	0.00000	0.00066	
<b>BOSS\$PLA(1)</b>		<b>PLA</b>					
	PA_MXMY	44.97550	45.00000	0.50000	-0.50000	-0.02450	
<b>POS\$BOSS(1)</b>		<b>AXI</b>					
	X	-3.71251	3.71300	0.00500	-0.00500	-0.00049	
	Y	0.66284	0.66300	0.00500	-0.00500	-0.00016	
<b>BOSS_P300(1)</b>		<b>AXI</b>					
	DXYZ	0.29998	0.30000	0.00500	-0.00500	-0.00002	
<b>BOSS\$PLA(5)</b>		<b>PLA</b>					
	PA_MYMX	59.02357	59.00000	0.50000	-0.50000	0.02357	
<b>POS\$BOSS(2)</b>		<b>AXI</b>					
	X	-2.64399	2.64400	0.00500	-0.00500	-0.00001	
	Y	2.66805	2.66900	0.00500	-0.00500	-0.00095	
<b>BOSS_P300(2)</b>		<b>AXI</b>					
	DXYZ	0.29962	0.30000	0.00500	-0.00500	-0.00038	
<b>BOSS\$PLA(9)</b>		<b>PLA</b>					
	PA_MYMX	45.02231	45.00000	0.50000	-0.50000	0.02231	
<b>POS\$BOSS(3)</b>		<b>AXI</b>					
	X	-0.84956	0.84900	0.00500	-0.00500	0.00056	
	Y	3.42484	3.42500	0.00500	-0.00500	-0.00016	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>BOSS_P300(3)</b>			<b>AXI</b>				
	DXYZ	0.30177	0.30000	0.00500	-0.00500	0.00177	
<b>THRD_A(1)</b>			<b>CIR</b>				
	X	-1.05823	1.06000			-0.00177	
	Y	0.22068	0.22000			0.00068	
<b>POS_A(1)</b>			<b>POI</b>				
	POSITN	0.00379	0.00000	0.00700	0.00000	0.00379	
<b>THRD_A(2)</b>			<b>CIR</b>				
	X	-1.31929	1.32000			-0.00071	
	Y	1.11050	1.11000			0.00050	
<b>POS_A(2)</b>			<b>POI</b>				
	POSITN	0.00172	0.00000	0.00700	0.00000	0.00172	
<b>THRD_A(3)</b>			<b>CIR</b>				
	X	-0.35946	0.36000			-0.00054	
	Y	1.35064	1.35000			0.00064	
<b>POS_A(3)</b>			<b>POI</b>				
	POSITN	0.00168	0.00000	0.00700	0.00000	0.00168	
<b>THRD_A(4)</b>			<b>CIR</b>				
	X	-1.22953	1.23000			-0.00047	
	Y	1.66033	1.66000			0.00033	
<b>POS_A(4)</b>			<b>POI</b>				
	POSITN	0.00115	0.00000	0.00700	0.00000	0.00115	
<b>THRD_A(5)</b>			<b>CIR</b>				
	X	-2.64858	2.65000			-0.00142	
	Y	0.50041	0.50000			0.00041	
<b>POS_A(5)</b>			<b>POI</b>				
	POSITN	0.00295	0.00000	0.00700	0.00000	0.00295	
<b>THRD_A(6)</b>			<b>CIR</b>				
	X	-2.64883	2.65000			-0.00117	
	Y	1.49042	1.49000			0.00042	
<b>POS_A(6)</b>			<b>POI</b>				
	POSITN	0.00248	0.00000	0.00700	0.00000	0.00248	
<b>THRD_A(7)</b>			<b>CIR</b>				
	X	-1.22953	1.23000			-0.00047	
	Y	2.29089	2.29000			0.00089	
<b>POS_A(7)</b>			<b>POI</b>				
	POSITN	0.00202	0.00000	0.00700	0.00000	0.00202	
<b>THRD_A(8)</b>			<b>CIR</b>				
	X	-1.10930	1.11000			-0.00070	
	Y	2.69043	2.69000			0.00043	
<b>POS_A(8)</b>			<b>POI</b>				
	POSITN	0.00164	0.00000	0.00700	0.00000	0.00164	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>THRD_A(9)</b>		<b>CIR</b>					
X		-0.30644	0.30700			-0.00056	
Y		2.90077	2.90000			0.00077	
<b>POS_A(9)</b>		<b>POI</b>					
POSITN		0.00190	0.00000	0.00700	0.00000	0.00190	
<b>THRD_A(10)</b>		<b>CIR</b>					
X		-1.75910	1.76000			-0.00090	
Y		4.60973	4.61000			-0.00027	
<b>POS_A(10)</b>		<b>POI</b>					
POSITN		0.00187	0.00000	0.00700	0.00000	0.00187	
<b>THRD_A(11)</b>		<b>CIR</b>					
X		-2.25964	2.26000			-0.00036	
Y		3.91055	3.91000			0.00055	
<b>POS_A(11)</b>		<b>POI</b>					
POSITN		0.00131	0.00000	0.00700	0.00000	0.00131	
<b>THRD_A(12)</b>		<b>CIR</b>					
X		-2.15946	2.16000			-0.00054	
Y		3.16006	3.16000			0.00006	
<b>POS_A(12)</b>		<b>POI</b>					
POSITN		0.00108	0.00000	0.00700	0.00000	0.00108	
<b>THRD_A(13)</b>		<b>CIR</b>					
X		-3.78963	3.79000			-0.00037	
Y		2.89051	2.89000			0.00051	
<b>POS_A(13)</b>		<b>POI</b>					
POSITN		0.00126	0.00000	0.00700	0.00000	0.00126	
<b>THRD_A(14)</b>		<b>CIR</b>					
X		-3.03955	3.04000			-0.00045	
Y		2.89075	2.89000			0.00075	
<b>POS_A(14)</b>		<b>POI</b>					
POSITN		0.00175	0.00000	0.00700	0.00000	0.00175	
<b>THRD_A(15)</b>		<b>CIR</b>					
X		-4.25838	4.26000			-0.00162	
Y		1.69934	1.70000			-0.00066	
<b>POS_A(15)</b>		<b>POI</b>					
POSITN		0.00350	0.00000	0.00700	0.00000	0.00350	
<b>THRD_A(16)</b>		<b>CIR</b>					
X		-4.25851	4.26000			-0.00149	
Y		0.24022	0.24000			0.00022	
<b>POS_A(16)</b>		<b>POI</b>					
POSITN		0.00302	0.00000	0.00700	0.00000	0.00302	
<b>THRD_B(1)</b>		<b>CIR</b>					
X		-0.76449	0.76400			0.00049	
Y		0.14283	0.14400			-0.00117	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>POS_B(1)</b>			<b>POI</b>				
	POSITN	0.00253	0.00000	0.00700	0.00000	0.00253	
<b>THRD_B(2)</b>			<b>CIR</b>				
	X	-1.22070	1.22000			0.00070	
	Y	0.38255	0.38300			-0.00045	
<b>POS_B(2)</b>			<b>POI</b>				
	POSITN	0.00166	0.00000	0.00700	0.00000	0.00166	
<b>THRD_B(3)</b>			<b>CIR</b>				
	X	-0.13715	0.13600			0.00115	
	Y	0.76735	0.76800			-0.00065	
<b>POS_B(3)</b>			<b>POI</b>				
	POSITN	0.00265	0.00000	0.00700	0.00000	0.00265	
<b>THRD_B(4)</b>			<b>CIR</b>				
	X	-0.38117	0.38000			0.00117	
	Y	1.22228	1.22300			-0.00072	
<b>POS_B(4)</b>			<b>POI</b>				
	POSITN	0.00275	0.00000	0.00700	0.00000	0.00275	
<b>THRD_B(5)</b>			<b>CIR</b>				
	X	-2.46221	2.46200			0.00021	
	Y	0.62564	0.62600			-0.00036	
<b>POS_B(5)</b>			<b>POI</b>				
	POSITN	0.00083	0.00000	0.00700	0.00000	0.00083	
<b>THRD_B(6)</b>			<b>CIR</b>				
	X	-2.02185	2.02100			0.00085	
	Y	2.37572	2.37700			-0.00128	
<b>POS_B(6)</b>			<b>POI</b>				
	POSITN	0.00306	0.00000	0.00700	0.00000	0.00306	
<b>THRD_B(7)</b>			<b>CIR</b>				
	X	-0.62390	0.62300			0.00090	
	Y	2.46357	2.46500			-0.00143	
<b>POS_B(7)</b>			<b>POI</b>				
	POSITN	0.00339	0.00000	0.00700	0.00000	0.00339	
<b>THRD_B(8)</b>			<b>CIR</b>				
	X	-5.21472	5.21400			0.00072	
	Y	0.14253	0.14400			-0.00147	
<b>POS_B(8)</b>			<b>POI</b>				
	POSITN	0.00327	0.00000	0.00700	0.00000	0.00327	
<b>THRD_B(9)</b>			<b>CIR</b>				
	X	-4.19124	4.19000			0.00124	
	Y	2.94119	2.94200			-0.00081	
<b>POS_B(9)</b>			<b>POI</b>				
	POSITN	0.00297	0.00000	0.00700	0.00000	0.00297	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>THRD_B(10)</b>		<b>CIR</b>					
X		-2.88321	2.88200			0.00121	
Y		4.11345	4.11400			-0.00055	
<b>POS_B(10)</b>		<b>POI</b>					
POSITN		0.00266	0.00000	0.00700	0.00000	0.00266	
<b>THRD_B(11)</b>		<b>CIR</b>					
X		-0.13819	0.13600			0.00219	
Y		5.01705	5.01700			0.00005	
<b>POS_B(11)</b>		<b>POI</b>					
POSITN		0.00439	0.00000	0.00700	0.00000	0.00439	
<b>SL\$CIR(1)</b>		<b>CIR</b>					
RA		0.06252	0.06300	0.00500	-0.00500	-0.00048	
X		-1.09483	1.09500			-0.00017	
Y		1.10110	1.10200			-0.00090	
<b>SL\$CIR(2)</b>		<b>CIR</b>					
RA		0.06275	0.06300	0.00500	-0.00500	-0.00025	
X		-0.95019	0.95100			-0.00081	
Y		0.95694	0.95700			-0.00006	
<b>SLOT(1)</b>		<b>AXI</b>					
LA_DIS		0.32948	0.33000	0.00500	-0.00500	-0.00052	
SM_DIS		0.12527	0.12550	0.00050	0.00000	-0.00023	
PP_PYMX		44.81803	45.00000	0.50000	-0.50000	-0.18197	
<b>SL\$CIR(3)</b>		<b>CIR</b>					
RA		0.06251	0.06300	0.00500	-0.00500	-0.00049	
X		-2.19103	2.19100			0.00003	
Y		2.19711	2.19800			-0.00089	
<b>SL\$CIR(4)</b>		<b>CIR</b>					
RA		0.06273	0.06300	0.00500	-0.00500	-0.00027	
X		-2.04638	2.04700			-0.00062	
Y		2.05304	2.05300			0.00004	
<b>SLOT(2)</b>		<b>AXI</b>					
LA_DIS		0.32939	0.33000	0.00500	-0.00500	-0.00061	
SM_DIS		0.12523	0.12550	0.00050	0.00000	-0.00027	
PP_PYMX		44.91404	45.00000	0.50000	-0.50000	-0.08596	
<b>POS\$SLOT</b>		<b>POI</b>					
POSITN		0.00182	0.00000	0.00200	0.00000	0.00182	
<b>POS\$SLOT(2)</b>		<b>POI</b>					
POSITN		0.00177	0.00000	0.00200	0.00000	0.00177	