

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-3	Serial Number	RP-10
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	18-DEC-2009, 08:41:25
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00141	0.00000	0.00200	0.00000	0.00141	
DATUM_B		PLA					
	FORM	0.00015					
DATUM_C		PLA					
	FORM	0.00014					
SQRNS_ABC		PLA					
	SQRNES	0.00068	0.00000	0.00100	0.00000	0.00068	
BOSS\$PLA(1)		PLA					
	PA_MXMY	44.97006	45.00000	0.50000	-0.50000	-0.02994	
POS\$BOSS(1)		AXI					
	X	-3.71270	3.71300	0.00500	-0.00500	-0.00030	
	Y	0.66261	0.66300	0.00500	-0.00500	-0.00039	
BOSS_P300(1)		AXI					
	DXYZ	0.30013	0.30000	0.00500	-0.00500	0.00013	
BOSS\$PLA(5)		PLA					
	PA_MYMX	59.02664	59.00000	0.50000	-0.50000	0.02664	
POS\$BOSS(2)		AXI					
	X	-2.64401	2.64400	0.00500	-0.00500	0.00001	
	Y	2.66809	2.66900	0.00500	-0.00500	-0.00091	
BOSS_P300(2)		AXI					
	DXYZ	0.29969	0.30000	0.00500	-0.00500	-0.00031	
BOSS\$PLA(9)		PLA					
	PA_MYMX	45.02382	45.00000	0.50000	-0.50000	0.02382	
POS\$BOSS(3)		AXI					
	X	-0.84938	0.84900	0.00500	-0.00500	0.00038	
	Y	3.42512	3.42500	0.00500	-0.00500	0.00012	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
BOSS_P300(3)			AXI				
	DXYZ	0.30195	0.30000	0.00500	-0.00500	0.00195	
THRD_A(1)			CIR				
	X	-1.05940	1.06000			-0.00060	
	Y	0.21945	0.22000			-0.00055	
POS_A(1)			POI				
	POSITN	0.00163	0.00000	0.00700	0.00000	0.00163	
THRD_A(2)			CIR				
	X	-1.32016	1.32000			0.00016	
	Y	1.10966	1.11000			-0.00034	
POS_A(2)			POI				
	POSITN	0.00075	0.00000	0.00700	0.00000	0.00075	
THRD_A(3)			CIR				
	X	-0.35946	0.36000			-0.00054	
	Y	1.34946	1.35000			-0.00054	
POS_A(3)			POI				
	POSITN	0.00153	0.00000	0.00700	0.00000	0.00153	
THRD_A(4)			CIR				
	X	-1.23014	1.23000			0.00014	
	Y	1.65985	1.66000			-0.00015	
POS_A(4)			POI				
	POSITN	0.00041	0.00000	0.00700	0.00000	0.00041	
THRD_A(5)			CIR				
	X	-2.65023	2.65000			0.00023	
	Y	0.49955	0.50000			-0.00045	
POS_A(5)			POI				
	POSITN	0.00102	0.00000	0.00700	0.00000	0.00102	
THRD_A(6)			CIR				
	X	-2.64975	2.65000			-0.00025	
	Y	1.48925	1.49000			-0.00075	
POS_A(6)			POI				
	POSITN	0.00159	0.00000	0.00700	0.00000	0.00159	
THRD_A(7)			CIR				
	X	-1.23013	1.23000			0.00013	
	Y	2.28940	2.29000			-0.00060	
POS_A(7)			POI				
	POSITN	0.00124	0.00000	0.00700	0.00000	0.00124	
THRD_A(8)			CIR				
	X	-1.11009	1.11000			0.00009	
	Y	2.68980	2.69000			-0.00020	
POS_A(8)			POI				
	POSITN	0.00043	0.00000	0.00700	0.00000	0.00043	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

THRD_A(9)		CIR					
X		-0.30695	0.30700			-0.00005	
Y		2.89958	2.90000			-0.00042	

POS_A(9)		POI					
POSITN		0.00084	0.00000	0.00700	0.00000	0.00084	

THRD_A(10)		CIR					
X		-1.76077	1.76000			0.00077	
Y		4.60956	4.61000			-0.00044	

POS_A(10)		POI					
POSITN		0.00178	0.00000	0.00700	0.00000	0.00178	

THRD_A(11)		CIR					
X		-2.26064	2.26000			0.00064	
Y		3.90974	3.91000			-0.00026	

POS_A(11)		POI					
POSITN		0.00139	0.00000	0.00700	0.00000	0.00139	

THRD_A(12)		CIR					
X		-2.16039	2.16000			0.00039	
Y		3.15950	3.16000			-0.00050	

POS_A(12)		POI					
POSITN		0.00127	0.00000	0.00700	0.00000	0.00127	

THRD_A(13)		CIR					
X		-3.79004	3.79000			0.00004	
Y		2.88933	2.89000			-0.00067	

POS_A(13)		POI					
POSITN		0.00134	0.00000	0.00700	0.00000	0.00134	

THRD_A(14)		CIR					
X		-3.04032	3.04000			0.00032	
Y		2.88942	2.89000			-0.00058	

POS_A(14)		POI					
POSITN		0.00131	0.00000	0.00700	0.00000	0.00131	

THRD_A(15)		CIR					
X		-4.26039	4.26000			0.00039	
Y		1.70096	1.70000			0.00095	

POS_A(15)		POI					
POSITN		0.00207	0.00000	0.00700	0.00000	0.00207	

THRD_A(16)		CIR					
X		-4.25959	4.26000			-0.00041	
Y		0.23967	0.24000			-0.00033	

POS_A(16)		POI					
POSITN		0.00105	0.00000	0.00700	0.00000	0.00105	

THRD_B(1)		CIR					
X		-0.76281	0.76400			-0.00119	
Y		0.14476	0.14400			0.00076	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 18-Dec-09, 08:41:26			NO\$NAME			Page 3 of 5	

Date: 18-Dec-09, 08:41:26			NO\$NAME			Page 4 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_B(1)			POI				
	POSITN	0.00283	0.00000	0.00700	0.00000	0.00283	
THRD_B(2)			CIR				
	X	-1.21971	1.22000			-0.00029	
	Y	0.38430	0.38300			0.00130	
POS_B(2)			POI				
	POSITN	0.00266	0.00000	0.00700	0.00000	0.00266	
THRD_B(3)			CIR				
	X	-0.13601	0.13600			0.00001	
	Y	0.76887	0.76800			0.00087	
POS_B(3)			POI				
	POSITN	0.00174	0.00000	0.00700	0.00000	0.00174	
THRD_B(4)			CIR				
	X	-0.38020	0.38000			0.00020	
	Y	1.22442	1.22300			0.00142	
POS_B(4)			POI				
	POSITN	0.00287	0.00000	0.00700	0.00000	0.00287	
THRD_B(5)			CIR				
	X	-2.46114	2.46200			-0.00086	
	Y	0.62793	0.62600			0.00193	
POS_B(5)			POI				
	POSITN	0.00422	0.00000	0.00700	0.00000	0.00422	
THRD_B(6)			CIR				
	X	-2.02112	2.02100			0.00012	
	Y	2.37825	2.37700			0.00125	
POS_B(6)			POI				
	POSITN	0.00252	0.00000	0.00700	0.00000	0.00252	
THRD_B(7)			CIR				
	X	-0.62359	0.62300			0.00059	
	Y	2.46608	2.46500			0.00108	
POS_B(7)			POI				
	POSITN	0.00247	0.00000	0.00700	0.00000	0.00247	
THRD_B(8)			CIR				
	X	-5.21258	5.21400			-0.00142	
	Y	0.14446	0.14400			0.00046	
POS_B(8)			POI				
	POSITN	0.00299	0.00000	0.00700	0.00000	0.00299	
THRD_B(9)			CIR				
	X	-4.19024	4.19000			0.00024	
	Y	2.94285	2.94200			0.00085	
POS_B(9)			POI				
	POSITN	0.00178	0.00000	0.00700	0.00000	0.00178	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 18-Dec-09, 08:41:26			NO\$NAME			Page 4 of 5	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
THRD_B(10)		CIR					
X		-2.88151	2.88200			-0.00049	
Y		4.11468	4.11400			0.00068	
POS_B(10)		POI					
POSITN		0.00168	0.00000	0.00700	0.00000	0.00168	
THRD_B(11)		CIR					
X		-0.13605	0.13600			0.00005	
Y		5.01854	5.01700			0.00154	
POS_B(11)		POI					
POSITN		0.00308	0.00000	0.00700	0.00000	0.00308	
SL\$CIR(1)		CIR					
RA		0.06271	0.06300	0.00500	-0.00500	-0.00029	
X		-1.09464	1.09500			-0.00036	
Y		1.10121	1.10200			-0.00079	
SL\$CIR(2)		CIR					
RA		0.06289	0.06300	0.00500	-0.00500	-0.00011	
X		-0.94999	0.95100			-0.00101	
Y		0.95702	0.95700			0.00002	
SLOT(1)		AXI					
LA_DIS		0.32984	0.33000	0.00500	-0.00500	-0.00016	
SM_DIS		0.12559	0.12550	0.00050	0.00000	0.00009	
PP_PYMX		44.81003	45.00000	0.50000	-0.50000	-0.18997	
SL\$CIR(3)		CIR					
RA		0.06267	0.06300	0.00500	-0.00500	-0.00033	
X		-2.19086	2.19100			-0.00014	
Y		2.19732	2.19800			-0.00068	
SL\$CIR(4)		CIR					
RA		0.06291	0.06300	0.00500	-0.00500	-0.00009	
X		-2.04627	2.04700			-0.00073	
Y		2.05321	2.05300			0.00021	
SLOT(2)		AXI					
LA_DIS		0.32973	0.33000	0.00500	-0.00500	-0.00027	
SM_DIS		0.12558	0.12550	0.00050	0.00000	0.00008	
PP_PYMX		44.90952	45.00000	0.50000	-0.50000	-0.09048	
POS\$SLOT		POI					
POSITN		0.00173	0.00000	0.00200	0.00000	0.00173	
POS\$SLOT(2)		POI					
POSITN		0.00139	0.00000	0.00200	0.00000	0.00139	