

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-3	Serial Number	RP-1
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	18-DEC-2009, 11:29:12
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00134	0.00000	0.00200	0.00000	0.00134	
DATUM_B		PLA					
	FORM	0.00011					
DATUM_C		PLA					
	FORM	0.00009					
SQRNS_ABC		PLA					
	SQRNES	0.00062	0.00000	0.00100	0.00000	0.00062	
BOSS\$PLA(1)		PLA					
	PA_MXMY	44.99691	45.00000	0.50000	-0.50000	-0.00309	
POS\$BOSS(1)		AXI					
	X	-3.71220	3.71300	0.00500	-0.00500	-0.00080	
	Y	0.66284	0.66300	0.00500	-0.00500	-0.00016	
BOSS_P300(1)		AXI					
	DXYZ	0.29943	0.30000	0.00500	-0.00500	-0.00057	
BOSS\$PLA(5)		PLA					
	PA_MYMX	59.00060	59.00000	0.50000	-0.50000	0.00060	
POS\$BOSS(2)		AXI					
	X	-2.64355	2.64400	0.00500	-0.00500	-0.00045	
	Y	2.66861	2.66900	0.00500	-0.00500	-0.00039	
BOSS_P300(2)		AXI					
	DXYZ	0.29910	0.30000	0.00500	-0.00500	-0.00090	
BOSS\$PLA(9)		PLA					
	PA_MYMX	45.00287	45.00000	0.50000	-0.50000	0.00287	
POS\$BOSS(3)		AXI					
	X	-0.84946	0.84900	0.00500	-0.00500	0.00046	
	Y	3.42581	3.42500	0.00500	-0.00500	0.00081	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
BOSS_P300(3)			AXI				
	DXYZ	0.27154	0.30000	0.00500	-0.00500	-0.02846	-0.02346 ◀
THRD_A(1)			CIR				
	X	-1.05965	1.06000			-0.00035	
	Y	0.21823	0.22000			-0.00177	
POS_A(1)			POI				
	POSITN	0.00360	0.00000	0.00700	0.00000	0.00360	
THRD_A(2)			CIR				
	X	-1.31949	1.32000			-0.00051	
	Y	1.10866	1.11000			-0.00134	
POS_A(2)			POI				
	POSITN	0.00287	0.00000	0.00700	0.00000	0.00287	
THRD_A(3)			CIR				
	X	-0.36000	0.36000			0.00000	
	Y	1.34862	1.35000			-0.00138	
POS_A(3)			POI				
	POSITN	0.00276	0.00000	0.00700	0.00000	0.00276	
THRD_A(4)			CIR				
	X	-1.22961	1.23000			-0.00039	
	Y	1.65871	1.66000			-0.00129	
POS_A(4)			POI				
	POSITN	0.00270	0.00000	0.00700	0.00000	0.00270	
THRD_A(5)			CIR				
	X	-2.64928	2.65000			-0.00072	
	Y	0.49849	0.50000			-0.00151	
POS_A(5)			POI				
	POSITN	0.00334	0.00000	0.00700	0.00000	0.00334	
THRD_A(6)			CIR				
	X	-2.65006	2.65000			0.00006	
	Y	1.48835	1.49000			-0.00165	
POS_A(6)			POI				
	POSITN	0.00330	0.00000	0.00700	0.00000	0.00330	
THRD_A(7)			CIR				
	X	-1.22990	1.23000			-0.00010	
	Y	2.28859	2.29000			-0.00141	
POS_A(7)			POI				
	POSITN	0.00282	0.00000	0.00700	0.00000	0.00282	
THRD_A(8)			CIR				
	X	-1.10987	1.11000			-0.00013	
	Y	2.68900	2.69000			-0.00100	
POS_A(8)			POI				
	POSITN	0.00202	0.00000	0.00700	0.00000	0.00202	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_A(9)		CIR					
X		-0.30698	0.30700			-0.00002	
Y		2.89911	2.90000			-0.00089	
POS_A(9)		POI					
POSITN		0.00177	0.00000	0.00700	0.00000	0.00177	
THRD_A(10)		CIR					
X		-1.75985	1.76000			-0.00015	
Y		4.60868	4.61000			-0.00132	
POS_A(10)		POI					
POSITN		0.00266	0.00000	0.00700	0.00000	0.00266	
THRD_A(11)		CIR					
X		-2.25999	2.26000			-0.00001	
Y		3.90874	3.91000			-0.00126	
POS_A(11)		POI					
POSITN		0.00252	0.00000	0.00700	0.00000	0.00252	
THRD_A(12)		CIR					
X		-2.16009	2.16000			0.00009	
Y		3.15873	3.16000			-0.00127	
POS_A(12)		POI					
POSITN		0.00255	0.00000	0.00700	0.00000	0.00255	
THRD_A(13)		CIR					
X		-3.79011	3.79000			0.00011	
Y		2.88897	2.89000			-0.00103	
POS_A(13)		POI					
POSITN		0.00207	0.00000	0.00700	0.00000	0.00207	
THRD_A(14)		CIR					
X		-3.03942	3.04000			-0.00058	
Y		2.88832	2.89000			-0.00168	
POS_A(14)		POI					
POSITN		0.00355	0.00000	0.00700	0.00000	0.00355	
THRD_A(15)		CIR					
X		-4.26097	4.26000			0.00097	
Y		1.69980	1.70000			-0.00020	
POS_A(15)		POI					
POSITN		0.00198	0.00000	0.00700	0.00000	0.00198	
THRD_A(16)		CIR					
X		-4.25991	4.26000			-0.00009	
Y		0.23922	0.24000			-0.00078	
POS_A(16)		POI					
POSITN		0.00156	0.00000	0.00700	0.00000	0.00156	
THRD_B(1)		CIR					
X		-0.76187	0.76400			-0.00213	
Y		0.14270	0.14400			-0.00130	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_B(1)			POI				
	POSITN	0.00498	0.00000	0.00700	0.00000	0.00498	
THRD_B(2)			CIR				
	X	-1.21895	1.22000			-0.00105	
	Y	0.38337	0.38300			0.00037	
POS_B(2)			POI				
	POSITN	0.00222	0.00000	0.00700	0.00000	0.00222	
THRD_B(3)			CIR				
	X	-0.13525	0.13600			-0.00075	
	Y	0.76826	0.76800			0.00026	
POS_B(3)			POI				
	POSITN	0.00159	0.00000	0.00700	0.00000	0.00159	
THRD_B(4)			CIR				
	X	-0.37891	0.38000			-0.00109	
	Y	1.22342	1.22300			0.00042	
POS_B(4)			POI				
	POSITN	0.00233	0.00000	0.00700	0.00000	0.00233	
THRD_B(5)			CIR				
	X	-2.46096	2.46200			-0.00104	
	Y	0.62648	0.62600			0.00048	
POS_B(5)			POI				
	POSITN	0.00229	0.00000	0.00700	0.00000	0.00229	
THRD_B(6)			CIR				
	X	-2.01970	2.02100			-0.00130	
	Y	2.37699	2.37700			-0.00001	
POS_B(6)			POI				
	POSITN	0.00260	0.00000	0.00700	0.00000	0.00260	
THRD_B(7)			CIR				
	X	-0.62238	0.62300			-0.00062	
	Y	2.46520	2.46500			0.00020	
POS_B(7)			POI				
	POSITN	0.00131	0.00000	0.00700	0.00000	0.00131	
THRD_B(8)			CIR				
	X	-5.21132	5.21400			-0.00268	
	Y	0.14277	0.14400			-0.00123	
POS_B(8)			POI				
	POSITN	0.00590	0.00000	0.00700	0.00000	0.00590	
THRD_B(9)			CIR				
	X	-4.18851	4.19000			-0.00149	
	Y	2.94179	2.94200			-0.00021	
POS_B(9)			POI				
	POSITN	0.00301	0.00000	0.00700	0.00000	0.00301	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_B(10)		CIR					
X		-2.88075	2.88200			-0.00125	
Y		4.11393	4.11400			-0.00007	
POS_B(10)		POI					
POSITN		0.00250	0.00000	0.00700	0.00000	0.00250	
THRD_B(11)		CIR					
X		-0.13621	0.13600			0.00021	
Y		5.01808	5.01700			0.00108	
POS_B(11)		POI					
POSITN		0.00219	0.00000	0.00700	0.00000	0.00219	
SL\$CIR(1)		CIR					
RA		0.06278	0.06300	0.00500	-0.00500	-0.00022	
X		-1.09479	1.09500			-0.00021	
Y		1.10118	1.10200			-0.00082	
SL\$CIR(2)		CIR					
RA		0.06279	0.06300	0.00500	-0.00500	-0.00021	
X		-0.95017	0.95100			-0.00083	
Y		0.95653	0.95700			-0.00047	
SLOT(1)		AXI					
LA_DIS		0.33012	0.33000	0.00500	-0.00500	0.00012	
SM_DIS		0.12557	0.12550	0.00050	0.00000	0.00007	
PP_PYMX		44.82190	45.00000	0.50000	-0.50000	-0.17810	
SL\$CIR(3)		CIR					
RA		0.06278	0.06300	0.00500	-0.00500	-0.00022	
X		-2.19100	2.19100			0.00000	
Y		2.19731	2.19800			-0.00069	
SL\$CIR(4)		CIR					
RA		0.06278	0.06300	0.00500	-0.00500	-0.00022	
X		-2.04641	2.04700			-0.00059	
Y		2.05277	2.05300			-0.00023	
SLOT(2)		AXI					
LA_DIS		0.33001	0.33000	0.00500	-0.00500	0.00001	
SM_DIS		0.12556	0.12550	0.00050	0.00000	0.00006	
PP_PYMX		44.91454	45.00000	0.50000	-0.50000	-0.08546	
POS\$SLOT		POI					
POSITN		0.00169	0.00000	0.00200	0.00000	0.00169	
POS\$SLOT(2)		POI					
POSITN		0.00139	0.00000	0.00200	0.00000	0.00139	