

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-9
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-DEC-2009, 15:11:16
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
------	-------	--------	---------	---------	----------	---------	---------



DATUM_B		PLA					
FORM		0.00028					
DATUM_C		PLA					
FORM		0.00018					
SQRNS_ABC		PLA					
SQRNES		0.00071	0.00000	0.00100	0.00000	0.00071	
PRO_P900(1)		PLA					
FORM		0.00001	0.00000	0.00100	0.00000	0.00001	
Z		0.90447	0.90000	0.00200	-0.00200	0.00447	0.00247
PRO_P900(2)		PLA					
FORM		0.00008	0.00000	0.00100	0.00000	0.00008	
Z		0.90428	0.90000	0.00200	-0.00200	0.00428	0.00228
PRO_P900(3)		PLA					
FORM		0.00004	0.00000	0.00100	0.00000	0.00004	
Z		0.90369	0.90000	0.00200	-0.00200	0.00369	0.00169
PRO_P900(4)		PLA					
FORM		0.00011	0.00000	0.00100	0.00000	0.00011	
Z		0.90233	0.90000	0.00200	-0.00200	0.00233	0.00033
PRO_P900(5)		PLA					
FORM		0.00016	0.00000	0.00100	0.00000	0.00016	
Z		0.90322	0.90000	0.00200	-0.00200	0.00322	0.00122
PRO_P900(6)		PLA					
FORM		0.00003	0.00000	0.00100	0.00000	0.00003	
Z		0.90392	0.90000	0.00200	-0.00200	0.00392	0.00192
PRO_P900(7)		PLA					
FORM		0.00003	0.00000	0.00100	0.00000	0.00003	
Z		0.90368	0.90000	0.00200	-0.00200	0.00368	0.00168
PRO_P900(8)		PLA					
FORM		0.00003	0.00000	0.00100	0.00000	0.00003	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 16-Dec-09, 15:11:16		NO\$NAME				Page 1 of 5	

Date: 16-Dec-09, 15:11:16			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.90265	0.90000	0.00200	-0.00200	0.00265	0.00065 ◀
PRO_P900(9)			PLA				
FORM		0.00010	0.00000	0.00100	0.00000	0.00010	
Z		0.90162	0.90000	0.00200	-0.00200	0.00162	
PRO_900			PLA				
FORM		0.00072	0.00000	0.00100	0.00000	0.00072	
Z		0.90332	0.90000	0.00200	-0.00200	0.00332	0.00132 ◀
PRO_P525			PLA				
FORM		0.00310	0.00000	0.00200	0.00000	0.00310	0.00110 ◀
Z		0.52732	0.52500	0.00500	-0.00500	0.00232	
PLA_P400			PLA				
FORM		0.00049					
Z		0.40205	0.40000	0.00500	-0.00500	0.00205	
DIST_P217			AXI				
DZ		-0.21424	0.21700	0.00500	-0.00500	-0.00276	
DIST_P098			AXI				
DZ		-0.09650	0.09800	0.00500	-0.00500	-0.00150	
DIST_P460(1)			AXI				
X		0.45970	0.46000	0.00500	-0.00500	-0.00030	
DIST_P970			AXI				
Y		0.96977	0.97000	0.00500	-0.00500	-0.00023	
DIST_1P660			AXI				
X		1.66005	1.66000	0.00500	-0.00500	0.00005	
DIST_P400			AXI				
Y		0.39977	0.40000	0.00500	-0.00500	-0.00023	
DIST_P460(2)			AXI				
X		0.45978	0.46000	0.00500	-0.00500	-0.00022	
DIST_2P350			AXI				
Y		2.35000	2.35000	0.00500	-0.00500	0.00000	
DIST_1P030			AXI				
X		1.02998	1.03000	0.00500	-0.00500	-0.00002	
DIST_1P150			AXI				
Y		1.14980	1.15000	0.00500	-0.00500	-0.00020	
DIST_P460(3)			AXI				
X		0.46006	0.46000	0.00500	-0.00500	0.00006	
DIST_3P130			AXI				
Y		3.12987	3.13000	0.00500	-0.00500	-0.00013	
DIST_1P000			AXI				
X		0.99971	1.00000	0.00500	-0.00500	-0.00029	
DIST_2P460			AXI				
Y		2.46003	2.46000	0.00500	-0.00500	0.00003	

Date: 16-Dec-09, 15:11:16			NO\$NAME			Page 3 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.40980	1.41000	0.00500	-0.00500	-0.00020	
DIST_3P290			AXI				
Y		3.28975	3.29000	0.00500	-0.00500	-0.00025	
DIST_1P960			AXI				
X		1.95987	1.96000	0.00500	-0.00500	-0.00013	
DIST_2P110			AXI				
Y		2.10967	2.11000	0.00500	-0.00500	-0.00033	
DIST_3P160			AXI				
X		3.16001	3.16000	0.00500	-0.00500	0.00001	
DIST_3P060			AXI				
Y		3.05969	3.06000	0.00500	-0.00500	-0.00031	
DIST_3P670			AXI				
X		3.66983	3.67000	0.00500	-0.00500	-0.00017	
DIST_2P400			AXI				
Y		2.39976	2.40000	0.00500	-0.00500	-0.00024	
DIST_1P600			AXI				
X		1.59993	1.60000	0.00500	-0.00500	-0.00007	
DIST_4P520			AXI				
Y		4.51987	4.52000	0.00500	-0.00500	-0.00013	
DIST_1P980			AXI				
X		1.97943	1.98000	0.00500	-0.00500	-0.00057	
DIST_2P260			AXI				
X		2.25972	2.26000	0.00500	-0.00500	-0.00028	
DIST_4P000			AXI				
Y		3.99993	4.00000	0.00500	-0.00500	-0.00007	
DIA_P260(1)			CIR				
DM		0.25738	0.26000	0.00000	-0.01000	-0.00262	
X		0.13990	0.14000			-0.00010	
Y		0.13979	0.14000			-0.00021	
POS_P260(1)			POI				
POSITN		0.00046	0.00000	0.00500	0.00000	0.00046	
DIA_P260(2)			CIR				
DM		0.25753	0.26000	0.00000	-0.01000	-0.00247	
X		0.14007	0.14000			0.00007	
Y		3.43237	3.43200			0.00037	
POS_P260(2)			POI				
POSITN		0.00075	0.00000	0.00500	0.00000	0.00075	
DIA_P260(3)			CIR				
DM		0.25756	0.26000	0.00000	-0.01000	-0.00244	
X		3.43196	3.43200			-0.00004	
Y		3.43208	3.43200			0.00008	

Date: 16-Dec-09, 15:11:16			NO\$NAME			Page 4 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P260(3)			POI				
POSITN		0.00019	0.00000	0.00500	0.00000	0.00019	
DIA_P260(4)			CIR				
DM		0.25747	0.26000	0.00000	-0.01000	-0.00253	
X		3.43179	3.43200			-0.00021	
Y		0.13985	0.14000			-0.00015	
POS_P260(4)			POI				
POSITN		0.00052	0.00000	0.00500	0.00000	0.00052	
SLOT(1)			AXI				
LA_DIS		0.53847	0.54100	0.00000	-0.01000	-0.00253	
SM_DIS		0.25743	0.26000	0.00000	-0.01000	-0.00257	
X		1.73635	1.73600			0.00035	
Y		0.13989	0.14000			-0.00011	
POS\$SLOT(1)			POI				
POSITN		0.00073	0.00000	0.00500	0.00000	0.00073	
SLOT(2)			AXI				
LA_DIS		0.53826	0.54100	0.00000	-0.01000	-0.00274	
SM_DIS		0.25706	0.26000	0.00000	-0.01000	-0.00294	
X		0.13996	0.14000			-0.00004	
Y		1.83552	1.83600			-0.00048	
POS\$SLOT(2)			POI				
POSITN		0.00095	0.00000	0.00500	0.00000	0.00095	
SLOT(3)			AXI				
LA_DIS		0.53819	0.54100	0.00000	-0.01000	-0.00281	
SM_DIS		0.25727	0.26000	0.00000	-0.01000	-0.00273	
X		1.83547	1.83600			-0.00053	
Y		3.43216	3.43200			0.00016	
POS\$SLOT(3)			POI				
POSITN		0.00111	0.00000	0.00500	0.00000	0.00111	
SLOT(4)			AXI				
LA_DIS		0.53841	0.54100	0.00000	-0.01000	-0.00259	
SM_DIS		0.25755	0.26000	0.00000	-0.01000	-0.00245	
X		3.43196	3.43200			-0.00004	
Y		1.73638	1.73600			0.00038	
POS\$SLOT(4)			POI				
POSITN		0.00076	0.00000	0.00500	0.00000	0.00076	
DET\$D(1)			AXI				
PA_PXPY		-19.39893	19.40000			-0.00107	
PT_DET_D			POI				
X		1.78606	1.78600			0.00006	
Y		1.78590	1.78600			-0.00010	
DIST_P523(1)			AXI				
DXY		0.52119	0.52300	0.00000	-0.01000	-0.00181	
DIST_P523(2)			AXI				
DXY		0.52015	0.52300	0.00000	-0.01000	-0.00285	

Date: 16-Dec-09, 15:11:16			NO\$NAME			Page 5 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26060	0.26100	0.00500	-0.00500	-0.00040	
DIST_P261(2)			AXI				
	DXY	0.26008	0.26100	0.00500	-0.00500	-0.00092	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 16-Dec-09, 15:11:16			NO\$NAME			Page 5 of 5	