

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-8
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-DEC-2009, 09:47:34
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_B		PLA					
	FORM	0.00011					
DATUM_C		PLA					
	FORM	0.00008					
SQRNS_ABC		PLA					
	SQRNES	0.00097	0.00000	0.00100	0.00000	0.00097	
PRO_P900(1)		PLA					
	FORM	0.00025	0.00000	0.00100	0.00000	0.00025	
	Z	0.90150	0.90000	0.00200	-0.00200	0.00150	
PRO_P900(2)		PLA					
	FORM	0.00025	0.00000	0.00100	0.00000	0.00025	
	Z	0.90152	0.90000	0.00200	-0.00200	0.00152	
PRO_P900(3)		PLA					
	FORM	0.00002	0.00000	0.00100	0.00000	0.00002	
	Z	0.90103	0.90000	0.00200	-0.00200	0.00103	
PRO_P900(4)		PLA					
	FORM	0.00007	0.00000	0.00100	0.00000	0.00007	
	Z	0.90137	0.90000	0.00200	-0.00200	0.00137	
PRO_P900(5)		PLA					
	FORM	0.00043	0.00000	0.00100	0.00000	0.00043	
	Z	0.90130	0.90000	0.00200	-0.00200	0.00130	
PRO_P900(6)		PLA					
	FORM	0.00012	0.00000	0.00100	0.00000	0.00012	
	Z	0.90076	0.90000	0.00200	-0.00200	0.00076	
PRO_P900(7)		PLA					
	FORM	0.00007	0.00000	0.00100	0.00000	0.00007	
	Z	0.90093	0.90000	0.00200	-0.00200	0.00093	
PRO_P900(8)		PLA					
	FORM	0.00012	0.00000	0.00100	0.00000	0.00012	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 16-Dec-09, 09:47:34		NO\$NAME				Page 1 of 5	

Date: 16-Dec-09, 09:47:34			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.90161	0.90000	0.00200	-0.00200	0.00161	
PRO_P900(9)			PLA				
FORM		0.00003	0.00000	0.00100	0.00000	0.00003	
Z		0.90203	0.90000	0.00200	-0.00200	0.00203	
PRO_900			PLA				
FORM		0.00088	0.00000	0.00100	0.00000	0.00088	
Z		0.90134	0.90000	0.00200	-0.00200	0.00134	
PRO_P525			PLA				
FORM		0.00370	0.00000	0.00200	0.00000	0.00370	
Z		0.52670	0.52500	0.00500	-0.00500	0.00170	
PLA_P400			PLA				
FORM		0.00082					
Z		0.40150	0.40000	0.00500	-0.00500	0.00150	
DIST_P217			AXI				
DZ		-0.21632	0.21700	0.00500	-0.00500	-0.00068	
DIST_P098			AXI				
DZ		-0.09708	0.09800	0.00500	-0.00500	-0.00092	
DIST_P460(1)			AXI				
X		0.45966	0.46000	0.00500	-0.00500	-0.00034	
DIST_P970			AXI				
Y		0.96983	0.97000	0.00500	-0.00500	-0.00017	
DIST_1P660			AXI				
X		1.65984	1.66000	0.00500	-0.00500	-0.00016	
DIST_P400			AXI				
Y		0.39993	0.40000	0.00500	-0.00500	-0.00007	
DIST_P460(2)			AXI				
X		0.45965	0.46000	0.00500	-0.00500	-0.00035	
DIST_2P350			AXI				
Y		2.35007	2.35000	0.00500	-0.00500	0.00007	
DIST_1P030			AXI				
X		1.02985	1.03000	0.00500	-0.00500	-0.00015	
DIST_1P150			AXI				
Y		1.15002	1.15000	0.00500	-0.00500	0.00002	
DIST_P460(3)			AXI				
X		0.45980	0.46000	0.00500	-0.00500	-0.00020	
DIST_3P130			AXI				
Y		3.12992	3.13000	0.00500	-0.00500	-0.00008	
DIST_1P000			AXI				
X		0.99959	1.00000	0.00500	-0.00500	-0.00041	
DIST_2P460			AXI				
Y		2.46012	2.46000	0.00500	-0.00500	0.00012	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 16-Dec-09, 09:47:34			NO\$NAME			Page 2 of 5	

Date: 16-Dec-09, 09:47:34			NO\$NAME			Page 3 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.40969	1.41000	0.00500	-0.00500	-0.00031	
DIST_3P290			AXI				
Y		3.28974	3.29000	0.00500	-0.00500	-0.00026	
DIST_1P960			AXI				
X		1.95979	1.96000	0.00500	-0.00500	-0.00021	
DIST_2P110			AXI				
Y		2.10978	2.11000	0.00500	-0.00500	-0.00022	
DIST_3P160			AXI				
X		3.15994	3.16000	0.00500	-0.00500	-0.00006	
DIST_3P060			AXI				
Y		3.05952	3.06000	0.00500	-0.00500	-0.00048	
DIST_3P670			AXI				
X		3.66976	3.67000	0.00500	-0.00500	-0.00024	
DIST_2P400			AXI				
Y		2.39974	2.40000	0.00500	-0.00500	-0.00026	
DIST_1P600			AXI				
X		1.59983	1.60000	0.00500	-0.00500	-0.00017	
DIST_4P520			AXI				
Y		4.51983	4.52000	0.00500	-0.00500	-0.00017	
DIST_1P980			AXI				
X		1.97936	1.98000	0.00500	-0.00500	-0.00064	
DIST_2P260			AXI				
X		2.25956	2.26000	0.00500	-0.00500	-0.00044	
DIST_4P000			AXI				
Y		3.99998	4.00000	0.00500	-0.00500	-0.00002	
DIA_P260(1)			CIR				
DM		0.25746	0.26000	0.00000	-0.01000	-0.00254	
X		0.13975	0.14000			-0.00025	
Y		0.14002	0.14000			0.00002	
POS_P260(1)			POI				
POSITN		0.00051	0.00000	0.00500	0.00000	0.00051	
DIA_P260(2)			CIR				
DM		0.25752	0.26000	0.00000	-0.01000	-0.00248	
X		0.13963	0.14000			-0.00038	
Y		3.43253	3.43200			0.00053	
POS_P260(2)			POI				
POSITN		0.00129	0.00000	0.00500	0.00000	0.00129	
DIA_P260(3)			CIR				
DM		0.25751	0.26000	0.00000	-0.01000	-0.00249	
X		3.43162	3.43200			-0.00038	
Y		3.43181	3.43200			-0.00019	

Date: 16-Dec-09, 09:47:34			NO\$NAME			Page 4 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

POS_P260(3)		POI					
POSITN		0.00086	0.00000	0.00500	0.00000	0.00086	

DIA_P260(4)		CIR					
DM		0.25742	0.26000	0.00000	-0.01000	-0.00258	
X		3.43162	3.43200			-0.00038	
Y		0.13952	0.14000			-0.00048	

POS_P260(4)		POI					
POSITN		0.00122	0.00000	0.00500	0.00000	0.00122	

SLOT(1)		AXI					
LA_DIS		0.53847	0.54100	0.00000	-0.01000	-0.00253	
SM_DIS		0.25734	0.26000	0.00000	-0.01000	-0.00266	
X		1.73621	1.73600			0.00021	
Y		0.13988	0.14000			-0.00012	

POS\$SLOT(1)		POI					
POSITN		0.00048	0.00000	0.00500	0.00000	0.00048	

SLOT(2)		AXI					
LA_DIS		0.53823	0.54100	0.00000	-0.01000	-0.00277	
SM_DIS		0.25708	0.26000	0.00000	-0.01000	-0.00292	
X		0.13976	0.14000			-0.00024	
Y		1.83588	1.83600			-0.00012	

POS\$SLOT(2)		POI					
POSITN		0.00053	0.00000	0.00500	0.00000	0.00053	

SLOT(3)		AXI					
LA_DIS		0.53819	0.54100	0.00000	-0.01000	-0.00281	
SM_DIS		0.25724	0.26000	0.00000	-0.01000	-0.00276	
X		1.83502	1.83600			-0.00098	
Y		3.43206	3.43200			0.00006	

POS\$SLOT(3)		POI					
POSITN		0.00196	0.00000	0.00500	0.00000	0.00196	

SLOT(4)		AXI					
LA_DIS		0.53837	0.54100	0.00000	-0.01000	-0.00263	
SM_DIS		0.25749	0.26000	0.00000	-0.01000	-0.00251	
X		3.43170	3.43200			-0.00030	
Y		1.73609	1.73600			0.00009	

POS\$SLOT(4)		POI					
POSITN		0.00062	0.00000	0.00500	0.00000	0.00062	


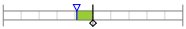
DET\$D(1)		AXI					
PA_PXPY		-19.40440	19.40000			0.00440	

PT_DET_D		POI					
X		1.78575	1.78600			-0.00025	
Y		1.78581	1.78600			-0.00019	

DIST_P523(1)		AXI					
DXY		0.52115	0.52300	0.00000	-0.01000	-0.00185	

DIST_P523(2)		AXI					
DXY		0.52019	0.52300	0.00000	-0.01000	-0.00281	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 16-Dec-09, 09:47:34			NO\$NAME			Page 4 of 5	

Date: 16-Dec-09, 09:47:34			NO\$NAME			Page 5 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26058	0.26100	0.00500	-0.00500	-0.00042	
DIST_P261(2)			AXI				
	DXY	0.26009	0.26100	0.00500	-0.00500	-0.00091	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 16-Dec-09, 09:47:34			NO\$NAME			Page 5 of 5	