

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-7
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-DEC-2009, 13:53:33
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_B		PLA					
	FORM	0.00005					
DATUM_C		PLA					
	FORM	0.00015					
SQRNS_ABC		PLA					
	SQRNES	0.00084	0.00000	0.00100	0.00000	0.00084	
PRO_P900(1)		PLA					
	FORM	0.00000	0.00000	0.00100	0.00000	0.00000	
	Z	0.90007	0.90000	0.00200	-0.00200	0.00007	
PRO_P900(2)		PLA					
	FORM	0.00025	0.00000	0.00100	0.00000	0.00025	
	Z	0.90012	0.90000	0.00200	-0.00200	0.00012	
PRO_P900(3)		PLA					
	FORM	0.00016	0.00000	0.00100	0.00000	0.00016	
	Z	0.89992	0.90000	0.00200	-0.00200	-0.00008	
PRO_P900(4)		PLA					
	FORM	0.00031	0.00000	0.00100	0.00000	0.00031	
	Z	0.89980	0.90000	0.00200	-0.00200	-0.00020	
PRO_P900(5)		PLA					
	FORM	0.00016	0.00000	0.00100	0.00000	0.00016	
	Z	0.89944	0.90000	0.00200	-0.00200	-0.00056	
PRO_P900(6)		PLA					
	FORM	0.00011	0.00000	0.00100	0.00000	0.00011	
	Z	0.89913	0.90000	0.00200	-0.00200	-0.00087	
PRO_P900(7)		PLA					
	FORM	0.00001	0.00000	0.00100	0.00000	0.00001	
	Z	0.89913	0.90000	0.00200	-0.00200	-0.00087	
PRO_P900(8)		PLA					
	FORM	0.00015	0.00000	0.00100	0.00000	0.00015	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.89953	0.90000	0.00200	-0.00200	-0.00047	
PRO_P900(9)			PLA				
FORM		0.00011	0.00000	0.00100	0.00000	0.00011	
Z		0.89973	0.90000	0.00200	-0.00200	-0.00027	
PRO_900			PLA				
FORM		0.00067	0.00000	0.00100	0.00000	0.00067	
Z		0.89965	0.90000	0.00200	-0.00200	-0.00035	
PRO_P525			PLA				
FORM		0.00202	0.00000	0.00200	0.00000	0.00202	
Z		0.52616	0.52500	0.00500	-0.00500	0.00116	
PLA_P400			PLA				
FORM		0.00069					
Z		0.40085	0.40000	0.00500	-0.00500	0.00085	
DIST_P217			AXI				
DZ		-0.21698	0.21700	0.00500	-0.00500	-0.00002	
DIST_P098			AXI				
DZ		-0.09789	0.09800	0.00500	-0.00500	-0.00011	
DIST_P460(1)			AXI				
X		0.45928	0.46000	0.00500	-0.00500	-0.00072	
DIST_P970			AXI				
Y		0.96981	0.97000	0.00500	-0.00500	-0.00019	
DIST_1P660			AXI				
X		1.65954	1.66000	0.00500	-0.00500	-0.00046	
DIST_P400			AXI				
Y		0.39976	0.40000	0.00500	-0.00500	-0.00024	
DIST_P460(2)			AXI				
X		0.45924	0.46000	0.00500	-0.00500	-0.00076	
DIST_2P350			AXI				
Y		2.34999	2.35000	0.00500	-0.00500	-0.00001	
DIST_1P030			AXI				
X		1.02948	1.03000	0.00500	-0.00500	-0.00052	
DIST_1P150			AXI				
Y		1.14987	1.15000	0.00500	-0.00500	-0.00013	
DIST_P460(3)			AXI				
X		0.45949	0.46000	0.00500	-0.00500	-0.00051	
DIST_3P130			AXI				
Y		3.12987	3.13000	0.00500	-0.00500	-0.00013	
DIST_1P000			AXI				
X		0.99931	1.00000	0.00500	-0.00500	-0.00069	
DIST_2P460			AXI				
Y		2.45994	2.46000	0.00500	-0.00500	-0.00006	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.40933	1.41000	0.00500	-0.00500	-0.00067	
DIST_3P290			AXI				
Y		3.28963	3.29000	0.00500	-0.00500	-0.00037	
DIST_1P960			AXI				
X		1.95943	1.96000	0.00500	-0.00500	-0.00057	
DIST_2P110			AXI				
Y		2.10961	2.11000	0.00500	-0.00500	-0.00039	
DIST_3P160			AXI				
X		3.15953	3.16000	0.00500	-0.00500	-0.00047	
DIST_3P060			AXI				
Y		3.05952	3.06000	0.00500	-0.00500	-0.00048	
DIST_3P670			AXI				
X		3.66935	3.67000	0.00500	-0.00500	-0.00065	
DIST_2P400			AXI				
Y		2.39961	2.40000	0.00500	-0.00500	-0.00039	
DIST_1P600			AXI				
X		1.59948	1.60000	0.00500	-0.00500	-0.00052	
DIST_4P520			AXI				
Y		4.51977	4.52000	0.00500	-0.00500	-0.00023	
DIST_1P980			AXI				
X		1.97889	1.98000	0.00500	-0.00500	-0.00111	
DIST_2P260			AXI				
X		2.25933	2.26000	0.00500	-0.00500	-0.00067	
DIST_4P000			AXI				
Y		3.99986	4.00000	0.00500	-0.00500	-0.00014	
DIA_P260(1)			CIR				
DM		0.25740	0.26000	0.00000	-0.01000	-0.00260	
X		0.13950	0.14000			-0.00050	
Y		0.13989	0.14000			-0.00011	
POS_P260(1)			POI				
POSITN		0.00102	0.00000	0.00500	0.00000	0.00102	
DIA_P260(2)			CIR				
DM		0.25746	0.26000	0.00000	-0.01000	-0.00254	
X		0.13937	0.14000			-0.00063	
Y		3.43235	3.43200			0.00035	
POS_P260(2)			POI				
POSITN		0.00145	0.00000	0.00500	0.00000	0.00145	
DIA_P260(3)			CIR				
DM		0.25741	0.26000	0.00000	-0.01000	-0.00259	
X		3.43135	3.43200			-0.00065	
Y		3.43168	3.43200			-0.00032	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

POS_P260(3)		POI					
POSITN	0.00145	0.00000	0.00500	0.00000	0.00145		

DIA_P260(4)		CIR					
DM	0.25744	0.26000	0.00000	-0.01000	-0.00256		
X	3.43125	3.43200			-0.00075		
Y	0.13943	0.14000			-0.00057		

POS_P260(4)		POI					
POSITN	0.00189	0.00000	0.00500	0.00000	0.00189		

SLOT(1)		AXI					
LA_DIS	0.53840	0.54100	0.00000	-0.01000	-0.00260		
SM_DIS	0.25739	0.26000	0.00000	-0.01000	-0.00261		
X	1.73581	1.73600			-0.00019		
Y	0.13972	0.14000			-0.00028		

POS\$SLOT(1)		POI					
POSITN	0.00068	0.00000	0.00500	0.00000	0.00068		

SLOT(2)		AXI					
LA_DIS	0.53812	0.54100	0.00000	-0.01000	-0.00288		
SM_DIS	0.25702	0.26000	0.00000	-0.01000	-0.00298		
X	0.13947	0.14000			-0.00053		
Y	1.83574	1.83600			-0.00026		

POS\$SLOT(2)		POI					
POSITN	0.00119	0.00000	0.00500	0.00000	0.00119		

SLOT(3)		AXI					
LA_DIS	0.53808	0.54100	0.00000	-0.01000	-0.00292		
SM_DIS	0.25714	0.26000	0.00000	-0.01000	-0.00286		
X	1.83478	1.83600			-0.00122		
Y	3.43192	3.43200			-0.00008		

POS\$SLOT(3)		POI					
POSITN	0.00244	0.00000	0.00500	0.00000	0.00244		

SLOT(4)		AXI					
LA_DIS	0.53837	0.54100	0.00000	-0.01000	-0.00263		
SM_DIS	0.25744	0.26000	0.00000	-0.01000	-0.00256		
X	3.43134	3.43200			-0.00066		
Y	1.73605	1.73600			0.00005		

POS\$SLOT(4)		POI					
POSITN	0.00133	0.00000	0.00500	0.00000	0.00133		



DET\$D(1)		AXI					
PA_PXPY	-19.39542	19.40000			-0.00458		

PT_DET_D		POI					
X	1.78544	1.78600			-0.00056		
Y	1.78574	1.78600			-0.00026		

DIST_P523(1)		AXI					
DXY	0.52094	0.52300	0.00000	-0.01000	-0.00206		

DIST_P523(2)		AXI					
DXY	0.51999	0.52300	0.00000	-0.01000	-0.00301		

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26047	0.26100	0.00500	-0.00500	-0.00053	
DIST_P261(2)			AXI				
	DXY	0.25999	0.26100	0.00500	-0.00500	-0.00101	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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