

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-6
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-DEC-2009, 14:21:37
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME



Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_B		PLA					
	FORM	0.00018					
DATUM_C		PLA					
	FORM	0.00011					
SQRNS_ABC		PLA					
	SQRNES	0.00059	0.00000	0.00100	0.00000	0.00059	
PRO_P900(1)		PLA					
	FORM	0.00001	0.00000	0.00100	0.00000	0.00001	
	Z	0.90356	0.90000	0.00200	-0.00200	0.00356	0.00156
PRO_P900(2)		PLA					
	FORM	0.00007	0.00000	0.00100	0.00000	0.00007	
	Z	0.90269	0.90000	0.00200	-0.00200	0.00269	0.00069
PRO_P900(3)		PLA					
	FORM	0.00002	0.00000	0.00100	0.00000	0.00002	
	Z	0.90199	0.90000	0.00200	-0.00200	0.00199	
PRO_P900(4)		PLA					
	FORM	0.00009	0.00000	0.00100	0.00000	0.00009	
	Z	0.90060	0.90000	0.00200	-0.00200	0.00060	
PRO_P900(5)		PLA					
	FORM	0.00014	0.00000	0.00100	0.00000	0.00014	
	Z	0.90117	0.90000	0.00200	-0.00200	0.00117	
PRO_P900(6)		PLA					
	FORM	0.00010	0.00000	0.00100	0.00000	0.00010	
	Z	0.90185	0.90000	0.00200	-0.00200	0.00185	
PRO_P900(7)		PLA					
	FORM	0.00012	0.00000	0.00100	0.00000	0.00012	
	Z	0.90118	0.90000	0.00200	-0.00200	0.00118	
PRO_P900(8)		PLA					
	FORM	0.00011	0.00000	0.00100	0.00000	0.00011	

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 16-Dec-09, 14:21:37		NO\$NAME				Page 1 of 5	

Date: 16-Dec-09, 14:21:37			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.90051	0.90000	0.00200	-0.00200	0.00051	
PRO_P900(9)			PLA				
FORM		0.00002	0.00000	0.00100	0.00000	0.00002	
Z		0.90010	0.90000	0.00200	-0.00200	0.00010	
PRO_900			PLA				
FORM		0.00066	0.00000	0.00100	0.00000	0.00066	
Z		0.90152	0.90000	0.00200	-0.00200	0.00152	
PRO_P525			PLA				
FORM		0.00244	0.00000	0.00200	0.00000	0.00244	
Z		0.52755	0.52500	0.00500	-0.00500	0.00255	
PLA_P400			PLA				
FORM		0.00075					
Z		0.40197	0.40000	0.00500	-0.00500	0.00197	
DIST_P217			AXI				
DZ		-0.21637	0.21700	0.00500	-0.00500	-0.00063	
DIST_P098			AXI				
DZ		-0.09857	0.09800	0.00500	-0.00500	0.00057	
DIST_P460(1)			AXI				
X		0.45959	0.46000	0.00500	-0.00500	-0.00041	
DIST_P970			AXI				
Y		0.97012	0.97000	0.00500	-0.00500	0.00012	
DIST_1P660			AXI				
X		1.65995	1.66000	0.00500	-0.00500	-0.00005	
DIST_P400			AXI				
Y		0.40015	0.40000	0.00500	-0.00500	0.00015	
DIST_P460(2)			AXI				
X		0.45953	0.46000	0.00500	-0.00500	-0.00047	
DIST_2P350			AXI				
Y		2.35041	2.35000	0.00500	-0.00500	0.00041	
DIST_1P030			AXI				
X		1.02981	1.03000	0.00500	-0.00500	-0.00019	
DIST_1P150			AXI				
Y		1.15020	1.15000	0.00500	-0.00500	0.00020	
DIST_P460(3)			AXI				
X		0.45977	0.46000	0.00500	-0.00500	-0.00023	
DIST_3P130			AXI				
Y		3.13029	3.13000	0.00500	-0.00500	0.00029	
DIST_1P000			AXI				
X		0.99957	1.00000	0.00500	-0.00500	-0.00043	
DIST_2P460			AXI				
Y		2.46045	2.46000	0.00500	-0.00500	0.00045	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 16-Dec-09, 14:21:37			NO\$NAME			Page 2 of 5	

Date: 16-Dec-09, 14:21:37			NO\$NAME			Page 3 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.40957	1.41000	0.00500	-0.00500	-0.00043	
DIST_3P290			AXI				
Y		3.29013	3.29000	0.00500	-0.00500	0.00013	
DIST_1P960			AXI				
X		1.95972	1.96000	0.00500	-0.00500	-0.00028	
DIST_2P110			AXI				
Y		2.11010	2.11000	0.00500	-0.00500	0.00010	
DIST_3P160			AXI				
X		3.15995	3.16000	0.00500	-0.00500	-0.00005	
DIST_3P060			AXI				
Y		3.06014	3.06000	0.00500	-0.00500	0.00014	
DIST_3P670			AXI				
X		3.66981	3.67000	0.00500	-0.00500	-0.00019	
DIST_2P400			AXI				
Y		2.40028	2.40000	0.00500	-0.00500	0.00028	
DIST_1P600			AXI				
X		1.59971	1.60000	0.00500	-0.00500	-0.00029	
DIST_4P520			AXI				
Y		4.52030	4.52000	0.00500	-0.00500	0.00030	
DIST_1P980			AXI				
X		1.97922	1.98000	0.00500	-0.00500	-0.00078	
DIST_2P260			AXI				
X		2.25953	2.26000	0.00500	-0.00500	-0.00047	
DIST_4P000			AXI				
Y		4.00040	4.00000	0.00500	-0.00500	0.00040	
DIA_P260(1)			CIR				
DM		0.25731	0.26000	0.00000	-0.01000	-0.00269	
X		0.14012	0.14000			0.00012	
Y		0.14047	0.14000			0.00047	
POS_P260(1)			POI				
POSITN		0.00097	0.00000	0.00500	0.00000	0.00097	
DIA_P260(2)			CIR				
DM		0.25745	0.26000	0.00000	-0.01000	-0.00255	
X		0.13983	0.14000			-0.00017	
Y		3.43283	3.43200			0.00083	
POS_P260(2)			POI				
POSITN		0.00169	0.00000	0.00500	0.00000	0.00169	
DIA_P260(3)			CIR				
DM		0.25749	0.26000	0.00000	-0.01000	-0.00251	
X		3.43188	3.43200			-0.00012	
Y		3.43255	3.43200			0.00055	

Date: 16-Dec-09, 14:21:37			NO\$NAME			Page 4 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P260(3)			POI				
POSITN		0.00113	0.00000	0.00500	0.00000	0.00113	
DIA_P260(4)			CIR				
DM		0.25740	0.26000	0.00000	-0.01000	-0.00260	
X		3.43195	3.43200			-0.00005	
Y		0.14030	0.14000			0.00030	
POS_P260(4)			POI				
POSITN		0.00060	0.00000	0.00500	0.00000	0.00060	
SLOT(1)			AXI				
LA_DIS		0.53841	0.54100	0.00000	-0.01000	-0.00259	
SM_DIS		0.25743	0.26000	0.00000	-0.01000	-0.00257	
X		1.73660	1.73600			0.00060	
Y		0.14041	0.14000			0.00041	
POS\$SLOT(1)			POI				
POSITN		0.00145	0.00000	0.00500	0.00000	0.00145	
SLOT(2)			AXI				
LA_DIS		0.53820	0.54100	0.00000	-0.01000	-0.00280	
SM_DIS		0.25701	0.26000	0.00000	-0.01000	-0.00299	
X		0.13992	0.14000			-0.00008	
Y		1.83615	1.83600			0.00015	
POS\$SLOT(2)			POI				
POSITN		0.00034	0.00000	0.00500	0.00000	0.00034	
SLOT(3)			AXI				
LA_DIS		0.53812	0.54100	0.00000	-0.01000	-0.00288	
SM_DIS		0.25722	0.26000	0.00000	-0.01000	-0.00278	
X		1.83523	1.83600			-0.00077	
Y		3.43260	3.43200			0.00060	
POS\$SLOT(3)			POI				
POSITN		0.00194	0.00000	0.00500	0.00000	0.00194	
SLOT(4)			AXI				
LA_DIS		0.53834	0.54100	0.00000	-0.01000	-0.00266	
SM_DIS		0.25748	0.26000	0.00000	-0.01000	-0.00252	
X		3.43199	3.43200			-0.00001	
Y		1.73690	1.73600			0.00090	
POS\$SLOT(4)			POI				
POSITN		0.00180	0.00000	0.00500	0.00000	0.00180	
DET\$D(1)			AXI				
PA_PXPY		-19.39613	19.40000			-0.00387	
PT_DET_D			POI				
X		1.78599	1.78600			-0.00001	
Y		1.78641	1.78600			0.00041	
DIST_P523(1)			AXI				
DXY		0.52104	0.52300	0.00000	-0.01000	-0.00196	
DIST_P523(2)			AXI				
DXY		0.52007	0.52300	0.00000	-0.01000	-0.00293	

Date: 16-Dec-09, 14:21:37			NO\$NAME			Page 5 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26052	0.26100	0.00500	-0.00500	-0.00048	
DIST_P261(2)			AXI				
	DXY	0.26003	0.26100	0.00500	-0.00500	-0.00097	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 16-Dec-09, 14:21:37			NO\$NAME			Page 5 of 5	