

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-5
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	14-DEC-2009, 15:00:54
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_B		PLA					
	FORM	0.00019					
DATUM_C		PLA					
	FORM	0.00027					
SQRNS_ABC		PLA					
	SQRNES	0.00059	0.00000	0.00100	0.00000	0.00059	
PRO_P900(1)		PLA					
	FORM	0.00001	0.00000	0.00100	0.00000	0.00001	
	Z	0.90257	0.90000	0.00200	-0.00200	0.00257	0.00057
PRO_P900(2)		PLA					
	FORM	0.00006	0.00000	0.00100	0.00000	0.00006	
	Z	0.90235	0.90000	0.00200	-0.00200	0.00235	0.00035
PRO_P900(3)		PLA					
	FORM	0.00005	0.00000	0.00100	0.00000	0.00005	
	Z	0.90177	0.90000	0.00200	-0.00200	0.00177	
PRO_P900(4)		PLA					
	FORM	0.00006	0.00000	0.00100	0.00000	0.00006	
	Z	0.90177	0.90000	0.00200	-0.00200	0.00177	
PRO_P900(5)		PLA					
	FORM	0.00002	0.00000	0.00100	0.00000	0.00002	
	Z	0.90185	0.90000	0.00200	-0.00200	0.00185	
PRO_P900(6)		PLA					
	FORM	0.00003	0.00000	0.00100	0.00000	0.00003	
	Z	0.90158	0.90000	0.00200	-0.00200	0.00158	
PRO_P900(7)		PLA					
	FORM	0.00000	0.00000	0.00100	0.00000	0.00000	
	Z	0.90150	0.90000	0.00200	-0.00200	0.00150	
PRO_P900(8)		PLA					
	FORM	0.00016	0.00000	0.00100	0.00000	0.00016	

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 14-Dec-09, 15:00:54		NO\$NAME				Page 1 of 5	

Date: 14-Dec-09, 15:00:54			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.90192	0.90000	0.00200	-0.00200	0.00192	
PRO_P900(9)			PLA				
FORM		0.00000	0.00000	0.00100	0.00000	0.00000	
Z		0.90211	0.90000	0.00200	-0.00200	0.00211	
PRO_900			PLA				
FORM		0.00080	0.00000	0.00100	0.00000	0.00080	
Z		0.90194	0.90000	0.00200	-0.00200	0.00194	
PRO_P525			PLA				
FORM		0.00124	0.00000	0.00200	0.00000	0.00124	
Z		0.52721	0.52500	0.00500	-0.00500	0.00221	
PLA_P400			PLA				
FORM		0.00072					
Z		0.40207	0.40000	0.00500	-0.00500	0.00207	
DIST_P217			AXI				
DZ		-0.21600	0.21700	0.00500	-0.00500	-0.00100	
DIST_P098			AXI				
DZ		-0.09705	0.09800	0.00500	-0.00500	-0.00095	
DIST_P460(1)			AXI				
X		0.45968	0.46000	0.00500	-0.00500	-0.00032	
DIST_P970			AXI				
Y		0.96999	0.97000	0.00500	-0.00500	-0.00001	
DIST_1P660			AXI				
X		1.65995	1.66000	0.00500	-0.00500	-0.00005	
DIST_P400			AXI				
Y		0.39996	0.40000	0.00500	-0.00500	-0.00004	
DIST_P460(2)			AXI				
X		0.45960	0.46000	0.00500	-0.00500	-0.00040	
DIST_2P350			AXI				
Y		2.35028	2.35000	0.00500	-0.00500	0.00028	
DIST_1P030			AXI				
X		1.02982	1.03000	0.00500	-0.00500	-0.00018	
DIST_1P150			AXI				
Y		1.15009	1.15000	0.00500	-0.00500	0.00009	
DIST_P460(3)			AXI				
X		0.45981	0.46000	0.00500	-0.00500	-0.00019	
DIST_3P130			AXI				
Y		3.13018	3.13000	0.00500	-0.00500	0.00018	
DIST_1P000			AXI				
X		0.99953	1.00000	0.00500	-0.00500	-0.00047	
DIST_2P460			AXI				
Y		2.46025	2.46000	0.00500	-0.00500	0.00025	

Date: 14-Dec-09, 15:00:54			NO\$NAME			Page 3 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.40961	1.41000	0.00500	-0.00500	-0.00039	
DIST_3P290			AXI				
Y		3.28996	3.29000	0.00500	-0.00500	-0.00004	
DIST_1P960			AXI				
X		1.95976	1.96000	0.00500	-0.00500	-0.00024	
DIST_2P110			AXI				
Y		2.10990	2.11000	0.00500	-0.00500	-0.00010	
DIST_3P160			AXI				
X		3.15989	3.16000	0.00500	-0.00500	-0.00011	
DIST_3P060			AXI				
Y		3.05987	3.06000	0.00500	-0.00500	-0.00013	
DIST_3P670			AXI				
X		3.66980	3.67000	0.00500	-0.00500	-0.00020	
DIST_2P400			AXI				
Y		2.39995	2.40000	0.00500	-0.00500	-0.00005	
DIST_1P600			AXI				
X		1.59968	1.60000	0.00500	-0.00500	-0.00032	
DIST_4P520			AXI				
Y		4.52013	4.52000	0.00500	-0.00500	0.00013	
DIST_1P980			AXI				
X		1.97902	1.98000	0.00500	-0.00500	-0.00098	
DIST_2P260			AXI				
X		2.25955	2.26000	0.00500	-0.00500	-0.00045	
DIST_4P000			AXI				
Y		4.00018	4.00000	0.00500	-0.00500	0.00018	
DIA_P260(1)			CIR				
DM		0.25737	0.26000	0.00000	-0.01000	-0.00263	
X		0.13991	0.14000			-0.00009	
Y		0.14001	0.14000			0.00001	
POS_P260(1)			POI				
POSITN		0.00017	0.00000	0.00500	0.00000	0.00017	
DIA_P260(2)			CIR				
DM		0.25746	0.26000	0.00000	-0.01000	-0.00254	
X		0.13960	0.14000			-0.00040	
Y		3.43260	3.43200			0.00060	
POS_P260(2)			POI				
POSITN		0.00144	0.00000	0.00500	0.00000	0.00144	
DIA_P260(3)			CIR				
DM		0.25745	0.26000	0.00000	-0.01000	-0.00255	
X		3.43170	3.43200			-0.00030	
Y		3.43204	3.43200			0.00004	

Date: 14-Dec-09, 15:00:54			NO\$NAME			Page 4 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

POS_P260(3)		POI					
POSITN	0.00061	0.00000	0.00500	0.00000	0.00061		

DIA_P260(4)		CIR					
DM	0.25739	0.26000	0.00000	-0.01000	-0.00261		
X	3.43179	3.43200			-0.00021		
Y	0.13965	0.14000			-0.00035		

POS_P260(4)		POI					
POSITN	0.00081	0.00000	0.00500	0.00000	0.00081		

SLOT(1)		AXI					
LA_DIS	0.53834	0.54100	0.00000	-0.01000	-0.00266		
SM_DIS	0.25739	0.26000	0.00000	-0.01000	-0.00261		
X	1.73636	1.73600			0.00036		
Y	0.13987	0.14000			-0.00013		

POS\$SLOT(1)		POI					
POSITN	0.00077	0.00000	0.00500	0.00000	0.00077		

SLOT(2)		AXI					
LA_DIS	0.53817	0.54100	0.00000	-0.01000	-0.00283		
SM_DIS	0.25704	0.26000	0.00000	-0.01000	-0.00296		
X	0.13978	0.14000			-0.00022		
Y	1.83597	1.83600			-0.00003		

POS\$SLOT(2)		POI					
POSITN	0.00045	0.00000	0.00500	0.00000	0.00045		

SLOT(3)		AXI					
LA_DIS	0.53810	0.54100	0.00000	-0.01000	-0.00290		
SM_DIS	0.25721	0.26000	0.00000	-0.01000	-0.00279		
X	1.83502	1.83600			-0.00098		
Y	3.43228	3.43200			0.00028		

POS\$SLOT(3)		POI					
POSITN	0.00204	0.00000	0.00500	0.00000	0.00204		

SLOT(4)		AXI					
LA_DIS	0.53832	0.54100	0.00000	-0.01000	-0.00268		
SM_DIS	0.25743	0.26000	0.00000	-0.01000	-0.00257		
X	3.43181	3.43200			-0.00019		
Y	1.73630	1.73600			0.00030		

POS\$SLOT(4)		POI					
POSITN	0.00072	0.00000	0.00500	0.00000	0.00072		



DET\$D(1)		AXI					
PA_PXPY	-19.39757	19.40000			-0.00243		

PT_DET_D		POI					
X	1.78589	1.78600			-0.00011		
Y	1.78599	1.78600			-0.00001		

DIST_P523(1)		AXI					
DXY	0.52105	0.52300	0.00000	-0.01000	-0.00195		

DIST_P523(2)		AXI					
DXY	0.52011	0.52300	0.00000	-0.01000	-0.00289		

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 14-Dec-09, 15:00:54			NO\$NAME			Page 4 of 5	

Date: 14-Dec-09, 15:00:54			NO\$NAME			Page 5 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26052	0.26100	0.00500	-0.00500	-0.00048	
DIST_P261(2)			AXI				
	DXY	0.26005	0.26100	0.00500	-0.00500	-0.00095	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 14-Dec-09, 15:00:54			NO\$NAME			Page 5 of 5	