

# Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-4
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	14-DEC-2009, 15:20:48
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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<b>DATUM_B</b>		<b>PLA</b>					
	FORM	0.00015					
<b>DATUM_C</b>		<b>PLA</b>					
	FORM	0.00017					
<b>SQRNS_ABC</b>		<b>PLA</b>					
	SQRNES	0.00056	0.00000	0.00100	0.00000	0.00056	
<b>PRO_P900(1)</b>		<b>PLA</b>					
	FORM	0.00000	0.00000	0.00100	0.00000	0.00000	
	Z	0.90728	0.90000	0.00200	-0.00200	0.00728	0.00528
<b>PRO_P900(2)</b>		<b>PLA</b>					
	FORM	0.00003	0.00000	0.00100	0.00000	0.00003	
	Z	0.90447	0.90000	0.00200	-0.00200	0.00447	0.00247
<b>PRO_P900(3)</b>		<b>PLA</b>					
	FORM	0.00001	0.00000	0.00100	0.00000	0.00001	
	Z	0.90168	0.90000	0.00200	-0.00200	0.00168	
<b>PRO_P900(4)</b>		<b>PLA</b>					
	FORM	0.00010	0.00000	0.00100	0.00000	0.00010	
	Z	0.90149	0.90000	0.00200	-0.00200	0.00149	
<b>PRO_P900(5)</b>		<b>PLA</b>					
	FORM	0.00012	0.00000	0.00100	0.00000	0.00012	
	Z	0.90403	0.90000	0.00200	-0.00200	0.00403	0.00203
<b>PRO_P900(6)</b>		<b>PLA</b>					
	FORM	0.00008	0.00000	0.00100	0.00000	0.00008	
	Z	0.90645	0.90000	0.00200	-0.00200	0.00645	0.00445
<b>PRO_P900(7)</b>		<b>PLA</b>					
	FORM	0.00006	0.00000	0.00100	0.00000	0.00006	
	Z	0.90617	0.90000	0.00200	-0.00200	0.00617	0.00417
<b>PRO_P900(8)</b>		<b>PLA</b>					
	FORM	0.00011	0.00000	0.00100	0.00000	0.00011	

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 14-Dec-09, 15:20:48			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>PRO_P900(8)</b>			<b>PLA</b>				
Z		0.90392	0.90000	0.00200	-0.00200	0.00392	0.00192 ◀
<b>PRO_P900(9)</b>			<b>PLA</b>				
FORM		0.00005	0.00000	0.00100	0.00000	0.00005	
Z		0.90153	0.90000	0.00200	-0.00200	0.00152	
<b>PRO_900</b>			<b>PLA</b>				
FORM		0.00054	0.00000	0.00100	0.00000	0.00054	
Z		0.90411	0.90000	0.00200	-0.00200	0.00411	0.00211 ◀
<b>PRO_P525</b>			<b>PLA</b>				
FORM		0.00326	0.00000	0.00200	0.00000	0.00326	0.00126 ◀
Z		0.52942	0.52500	0.00500	-0.00500	0.00442	
<b>PLA_P400</b>			<b>PLA</b>				
FORM		0.00046					
Z		0.40477	0.40000	0.00500	-0.00500	0.00477	
<b>DIST_P217</b>			<b>AXI</b>				
DZ		-0.21637	0.21700	0.00500	-0.00500	-0.00063	
<b>DIST_P098</b>			<b>AXI</b>				
DZ		-0.09996	0.09800	0.00500	-0.00500	0.00196	
<b>DIST_P460(1)</b>			<b>AXI</b>				
X		0.45929	0.46000	0.00500	-0.00500	-0.00071	
<b>DIST_P970</b>			<b>AXI</b>				
Y		0.97019	0.97000	0.00500	-0.00500	0.00019	
<b>DIST_1P660</b>			<b>AXI</b>				
X		1.65967	1.66000	0.00500	-0.00500	-0.00033	
<b>DIST_P400</b>			<b>AXI</b>				
Y		0.40025	0.40000	0.00500	-0.00500	0.00025	
<b>DIST_P460(2)</b>			<b>AXI</b>				
X		0.45934	0.46000	0.00500	-0.00500	-0.00066	
<b>DIST_2P350</b>			<b>AXI</b>				
Y		2.35052	2.35000	0.00500	-0.00500	0.00052	
<b>DIST_1P030</b>			<b>AXI</b>				
X		1.02957	1.03000	0.00500	-0.00500	-0.00043	
<b>DIST_1P150</b>			<b>AXI</b>				
Y		1.15032	1.15000	0.00500	-0.00500	0.00032	
<b>DIST_P460(3)</b>			<b>AXI</b>				
X		0.45958	0.46000	0.00500	-0.00500	-0.00042	
<b>DIST_3P130</b>			<b>AXI</b>				
Y		3.13039	3.13000	0.00500	-0.00500	0.00039	
<b>DIST_1P000</b>			<b>AXI</b>				
X		0.99936	1.00000	0.00500	-0.00500	-0.00064	
<b>DIST_2P460</b>			<b>AXI</b>				
Y		2.46057	2.46000	0.00500	-0.00500	0.00057	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DIST_1P410</b>			<b>AXI</b>				
X		1.40940	1.41000	0.00500	-0.00500	-0.00060	
<b>DIST_3P290</b>			<b>AXI</b>				
Y		3.29023	3.29000	0.00500	-0.00500	0.00023	
<b>DIST_1P960</b>			<b>AXI</b>				
X		1.95954	1.96000	0.00500	-0.00500	-0.00046	
<b>DIST_2P110</b>			<b>AXI</b>				
Y		2.11012	2.11000	0.00500	-0.00500	0.00012	
<b>DIST_3P160</b>			<b>AXI</b>				
X		3.15970	3.16000	0.00500	-0.00500	-0.00030	
<b>DIST_3P060</b>			<b>AXI</b>				
Y		3.06007	3.06000	0.00500	-0.00500	0.00007	
<b>DIST_3P670</b>			<b>AXI</b>				
X		3.66960	3.67000	0.00500	-0.00500	-0.00040	
<b>DIST_2P400</b>			<b>AXI</b>				
Y		2.40022	2.40000	0.00500	-0.00500	0.00022	
<b>DIST_1P600</b>			<b>AXI</b>				
X		1.59957	1.60000	0.00500	-0.00500	-0.00043	
<b>DIST_4P520</b>			<b>AXI</b>				
Y		4.52035	4.52000	0.00500	-0.00500	0.00035	
<b>DIST_1P980</b>			<b>AXI</b>				
X		1.97912	1.98000	0.00500	-0.00500	-0.00088	
<b>DIST_2P260</b>			<b>AXI</b>				
X		2.25943	2.26000	0.00500	-0.00500	-0.00057	
<b>DIST_4P000</b>			<b>AXI</b>				
Y		4.00046	4.00000	0.00500	-0.00500	0.00046	
<b>DIA_P260(1)</b>			<b>CIR</b>				
DM		0.25736	0.26000	0.00000	-0.01000	-0.00264	
X		0.13960	0.14000			-0.00040	
Y		0.14077	0.14000			0.00077	
<b>POS_P260(1)</b>			<b>POI</b>				
POSITN		0.00175	0.00000	0.00500	0.00000	0.00175	
<b>DIA_P260(2)</b>			<b>CIR</b>				
DM		0.25748	0.26000	0.00000	-0.01000	-0.00252	
X		0.13944	0.14000			-0.00056	
Y		3.43329	3.43200			0.00129	
<b>POS_P260(2)</b>			<b>POI</b>				
POSITN		0.00281	0.00000	0.00500	0.00000	0.00281	
<b>DIA_P260(3)</b>			<b>CIR</b>				
DM		0.25748	0.26000	0.00000	-0.01000	-0.00252	
X		3.43157	3.43200			-0.00043	
Y		3.43268	3.43200			0.00068	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

<b>POS_P260(3)</b>		<b>POI</b>					
POSITN	0.00160	0.00000	0.00500	0.00000	0.00160		

<b>DIA_P260(4)</b>		<b>CIR</b>					
DM	0.25739	0.26000	0.00000	-0.01000	-0.00261		
X	3.43166	3.43200			-0.00034		
Y	0.14045	0.14000			0.00045		

<b>POS_P260(4)</b>		<b>POI</b>					
POSITN	0.00112	0.00000	0.00500	0.00000	0.00112		

<b>SLOT(1)</b>		<b>AXI</b>					
LA_DIS	0.53839	0.54100	0.00000	-0.01000	-0.00261		
SM_DIS	0.25729	0.26000	0.00000	-0.01000	-0.00271		
X	1.73613	1.73600			0.00013		
Y	0.14072	0.14000			0.00072		

<b>POS\$SLOT(1)</b>		<b>POI</b>					
POSITN	0.00146	0.00000	0.00500	0.00000	0.00146		

<b>SLOT(2)</b>		<b>AXI</b>					
LA_DIS	0.53822	0.54100	0.00000	-0.01000	-0.00278		
SM_DIS	0.25643	0.26000	0.00000	-0.01000	-0.00357		
X	0.13932	0.14000			-0.00068		
Y	1.83648	1.83600			0.00048		

<b>POS\$SLOT(2)</b>		<b>POI</b>					
POSITN	0.00166	0.00000	0.00500	0.00000	0.00166		

<b>SLOT(3)</b>		<b>AXI</b>					
LA_DIS	0.53814	0.54100	0.00000	-0.01000	-0.00286		
SM_DIS	0.25724	0.26000	0.00000	-0.01000	-0.00276		
X	1.83491	1.83600			-0.00109		
Y	3.43293	3.43200			0.00093		

<b>POS\$SLOT(3)</b>		<b>POI</b>					
POSITN	0.00287	0.00000	0.00500	0.00000	0.00287		

<b>SLOT(4)</b>		<b>AXI</b>					
LA_DIS	0.53840	0.54100	0.00000	-0.01000	-0.00260		
SM_DIS	0.25746	0.26000	0.00000	-0.01000	-0.00254		
X	3.43171	3.43200			-0.00029		
Y	1.73703	1.73600			0.00103		

<b>POS\$SLOT(4)</b>		<b>POI</b>					
POSITN	0.00215	0.00000	0.00500	0.00000	0.00215		



<b>DET\$D(1)</b>		<b>AXI</b>					
PA_PXPY	-19.39826	19.40000			-0.00174		

<b>PT_DET_D</b>		<b>POI</b>					
X	1.78569	1.78600			-0.00031		
Y	1.78676	1.78600			0.00076		

<b>DIST_P523(1)</b>		<b>AXI</b>					
DXY	0.52098	0.52300	0.00000	-0.01000	-0.00202		

<b>DIST_P523(2)</b>		<b>AXI</b>					
DXY	0.52007	0.52300	0.00000	-0.01000	-0.00293		

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 14-Dec-09, 15:20:48			NO\$NAME			Page 5 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_P261(1)</b>			<b>AXI</b>				
	DXY	0.26049	0.26100	0.00500	-0.00500	-0.00051	
<b>DIST_P261(2)</b>			<b>AXI</b>				
	DXY	0.26003	0.26100	0.00500	-0.00500	-0.00097	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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