

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-2
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-DEC-2009, 09:20:53
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME



Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_B		PLA					
	FORM	0.00013					
DATUM_C		PLA					
	FORM	0.00031					
SQRNS_ABC		PLA					
	SQRNES	0.00050	0.00000	0.00100	0.00000	0.00050	
PRO_P900(1)		PLA					
	FORM	0.00004	0.00000	0.00100	0.00000	0.00004	
	Z	0.90127	0.90000	0.00200	-0.00200	0.00127	
PRO_P900(2)		PLA					
	FORM	0.00005	0.00000	0.00100	0.00000	0.00005	
	Z	0.90135	0.90000	0.00200	-0.00200	0.00135	
PRO_P900(3)		PLA					
	FORM	0.00001	0.00000	0.00100	0.00000	0.00001	
	Z	0.90097	0.90000	0.00200	-0.00200	0.00097	
PRO_P900(4)		PLA					
	FORM	0.00003	0.00000	0.00100	0.00000	0.00003	
	Z	0.90120	0.90000	0.00200	-0.00200	0.00120	
PRO_P900(5)		PLA					
	FORM	0.00026	0.00000	0.00100	0.00000	0.00026	
	Z	0.90109	0.90000	0.00200	-0.00200	0.00109	
PRO_P900(6)		PLA					
	FORM	0.00016	0.00000	0.00100	0.00000	0.00016	
	Z	0.90071	0.90000	0.00200	-0.00200	0.00071	
PRO_P900(7)		PLA					
	FORM	0.00005	0.00000	0.00100	0.00000	0.00005	
	Z	0.90088	0.90000	0.00200	-0.00200	0.00088	
PRO_P900(8)		PLA					
	FORM	0.00010	0.00000	0.00100	0.00000	0.00010	

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 16-Dec-09, 09:20:53			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.90135	0.90000	0.00200	-0.00200	0.00135	
PRO_P900(9)			PLA				
FORM		0.00010	0.00000	0.00100	0.00000	0.00010	
Z		0.90135	0.90000	0.00200	-0.00200	0.00135	
PRO_900			PLA				
FORM		0.00056	0.00000	0.00100	0.00000	0.00056	
Z		0.90113	0.90000	0.00200	-0.00200	0.00113	
PRO_P525			PLA				
FORM		0.00094	0.00000	0.00200	0.00000	0.00094	
Z		0.52744	0.52500	0.00500	-0.00500	0.00244	
PLA_P400			PLA				
FORM		0.00061					
Z		0.40247	0.40000	0.00500	-0.00500	0.00247	
DIST_P217			AXI				
DZ		-0.21727	0.21700	0.00500	-0.00500	0.00027	
DIST_P098			AXI				
DZ		-0.09803	0.09800	0.00500	-0.00500	0.00003	
DIST_P460(1)			AXI				
X		0.45959	0.46000	0.00500	-0.00500	-0.00041	
DIST_P970			AXI				
Y		0.96967	0.97000	0.00500	-0.00500	-0.00033	
DIST_1P660			AXI				
X		1.65978	1.66000	0.00500	-0.00500	-0.00022	
DIST_P400			AXI				
Y		0.39961	0.40000	0.00500	-0.00500	-0.00039	
DIST_P460(2)			AXI				
X		0.45949	0.46000	0.00500	-0.00500	-0.00051	
DIST_2P350			AXI				
Y		2.34991	2.35000	0.00500	-0.00500	-0.00009	
DIST_1P030			AXI				
X		1.02971	1.03000	0.00500	-0.00500	-0.00029	
DIST_1P150			AXI				
Y		1.14970	1.15000	0.00500	-0.00500	-0.00030	
DIST_P460(3)			AXI				
X		0.45967	0.46000	0.00500	-0.00500	-0.00033	
DIST_3P130			AXI				
Y		3.12973	3.13000	0.00500	-0.00500	-0.00028	
DIST_1P000			AXI				
X		0.99929	1.00000	0.00500	-0.00500	-0.00071	
DIST_2P460			AXI				
Y		2.45977	2.46000	0.00500	-0.00500	-0.00023	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.40942	1.41000	0.00500	-0.00500	-0.00058	
DIST_3P290			AXI				
Y		3.28954	3.29000	0.00500	-0.00500	-0.00046	
DIST_1P960			AXI				
X		1.95940	1.96000	0.00500	-0.00500	-0.00060	
DIST_2P110			AXI				
Y		2.10955	2.11000	0.00500	-0.00500	-0.00045	
DIST_3P160			AXI				
X		3.15967	3.16000	0.00500	-0.00500	-0.00033	
DIST_3P060			AXI				
Y		3.05946	3.06000	0.00500	-0.00500	-0.00054	
DIST_3P670			AXI				
X		3.66940	3.67000	0.00500	-0.00500	-0.00060	
DIST_2P400			AXI				
Y		2.39954	2.40000	0.00500	-0.00500	-0.00046	
DIST_1P600			AXI				
X		1.59953	1.60000	0.00500	-0.00500	-0.00047	
DIST_4P520			AXI				
Y		4.51966	4.52000	0.00500	-0.00500	-0.00034	
DIST_1P980			AXI				
X		1.97881	1.98000	0.00500	-0.00500	-0.00119	
DIST_2P260			AXI				
X		2.25928	2.26000	0.00500	-0.00500	-0.00072	
DIST_4P000			AXI				
Y		3.99965	4.00000	0.00500	-0.00500	-0.00035	
DIA_P260(1)			CIR				
DM		0.25728	0.26000	0.00000	-0.01000	-0.00272	
X		0.14047	0.14000			0.00047	
Y		0.14205	0.14000			0.00205	
POS_P260(1)			POI				
POSITN		0.00420	0.00000	0.00500	0.00000	0.00420	
DIA_P260(2)			CIR				
DM		0.25741	0.26000	0.00000	-0.01000	-0.00259	
X		0.13939	0.14000			-0.00061	
Y		3.43219	3.43200			0.00019	
POS_P260(2)			POI				
POSITN		0.00128	0.00000	0.00500	0.00000	0.00128	
DIA_P260(3)			CIR				
DM		0.25743	0.26000	0.00000	-0.01000	-0.00257	
X		3.43135	3.43200			-0.00065	
Y		3.43170	3.43200			-0.00030	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P260(3)			POI				
POSITN		0.00143	0.00000	0.00500	0.00000	0.00143	
DIA_P260(4)			CIR				
DM		0.25738	0.26000	0.00000	-0.01000	-0.00262	
X		3.43146	3.43200			-0.00054	
Y		0.13947	0.14000			-0.00053	
POS_P260(4)			POI				
POSITN		0.00152	0.00000	0.00500	0.00000	0.00152	
SLOT(1)			AXI				
LA_DIS		0.53833	0.54100	0.00000	-0.01000	-0.00267	
SM_DIS		0.25734	0.26000	0.00000	-0.01000	-0.00266	
X		1.73608	1.73600			0.00008	
Y		0.13964	0.14000			-0.00036	
POS\$SLOT(1)			POI				
POSITN		0.00074	0.00000	0.00500	0.00000	0.00074	
SLOT(2)			AXI				
LA_DIS		0.53809	0.54100	0.00000	-0.01000	-0.00291	
SM_DIS		0.25600	0.26000	0.00000	-0.01000	-0.00400	
X		0.13917	0.14000			-0.00083	
Y		1.83529	1.83600			-0.00071	
POS\$SLOT(2)			POI				
POSITN		0.00218	0.00000	0.00500	0.00000	0.00218	
SLOT(3)			AXI				
LA_DIS		0.53808	0.54100	0.00000	-0.01000	-0.00292	
SM_DIS		0.25716	0.26000	0.00000	-0.01000	-0.00284	
X		1.83481	1.83600			-0.00119	
Y		3.43187	3.43200			-0.00013	
POS\$SLOT(3)			POI				
POSITN		0.00240	0.00000	0.00500	0.00000	0.00240	
SLOT(4)			AXI				
LA_DIS		0.53830	0.54100	0.00000	-0.01000	-0.00270	
SM_DIS		0.25735	0.26000	0.00000	-0.01000	-0.00265	
X		3.43148	3.43200			-0.00052	
Y		1.73602	1.73600			0.00002	
POS\$SLOT(4)			POI				
POSITN		0.00104	0.00000	0.00500	0.00000	0.00104	
DET\$D(1)			AXI				
PA_PXPY		-19.40787	19.40000			0.00787	
PT_DET_D			POI				
X		1.78553	1.78600			-0.00047	
Y		1.78565	1.78600			-0.00035	
DIST_P523(1)			AXI				
DXY		0.52112	0.52300	0.00000	-0.01000	-0.00188	
DIST_P523(2)			AXI				
DXY		0.52015	0.52300	0.00000	-0.01000	-0.00285	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26056	0.26100	0.00500	-0.00500	-0.00044	
DIST_P261(2)			AXI				
	DXY	0.26008	0.26100	0.00500	-0.00500	-0.00092	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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