

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-12
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	14-DEC-2009, 14:40:23
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME



Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_B		PLA					
	FORM	0.00010					
DATUM_C		PLA					
	FORM	0.00012					
SQRNS_ABC		PLA					
	SQRNES	0.00061	0.00000	0.00100	0.00000	0.00061	
PRO_P900(1)		PLA					
	FORM	0.00006	0.00000	0.00100	0.00000	0.00006	
	Z	0.90329	0.90000	0.00200	-0.00200	0.00329	0.00129
PRO_P900(2)		PLA					
	FORM	0.00011	0.00000	0.00100	0.00000	0.00011	
	Z	0.90266	0.90000	0.00200	-0.00200	0.00266	0.00066
PRO_P900(3)		PLA					
	FORM	0.00000	0.00000	0.00100	0.00000	0.00000	
	Z	0.90210	0.90000	0.00200	-0.00200	0.00210	0.00010
PRO_P900(4)		PLA					
	FORM	0.00015	0.00000	0.00100	0.00000	0.00015	
	Z	0.90089	0.90000	0.00200	-0.00200	0.00089	
PRO_P900(5)		PLA					
	FORM	0.00011	0.00000	0.00100	0.00000	0.00011	
	Z	0.90133	0.90000	0.00200	-0.00200	0.00133	
PRO_P900(6)		PLA					
	FORM	0.00004	0.00000	0.00100	0.00000	0.00004	
	Z	0.90180	0.90000	0.00200	-0.00200	0.00180	
PRO_P900(7)		PLA					
	FORM	0.00011	0.00000	0.00100	0.00000	0.00011	
	Z	0.90093	0.90000	0.00200	-0.00200	0.00093	
PRO_P900(8)		PLA					
	FORM	0.00016	0.00000	0.00100	0.00000	0.00016	

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 14-Dec-09, 14:40:23			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.90064	0.90000	0.00200	-0.00200	0.00064	
PRO_P900(9)			PLA				
FORM		0.00005	0.00000	0.00100	0.00000	0.00005	
Z		0.90028	0.90000	0.00200	-0.00200	0.00028	
PRO_900			PLA				
FORM		0.00049	0.00000	0.00100	0.00000	0.00049	
Z		0.90155	0.90000	0.00200	-0.00200	0.00155	
PRO_P525			PLA				
FORM		0.00172	0.00000	0.00200	0.00000	0.00172	
Z		0.52663	0.52500	0.00500	-0.00500	0.00163	
PLA_P400			PLA				
FORM		0.00059					
Z		0.40112	0.40000	0.00500	-0.00500	0.00112	
DIST_P217			AXI				
DZ		-0.21499	0.21700	0.00500	-0.00500	-0.00201	
DIST_P098			AXI				
DZ		-0.09716	0.09800	0.00500	-0.00500	-0.00084	
DIST_P460(1)			AXI				
X		0.45959	0.46000	0.00500	-0.00500	-0.00041	
DIST_P970			AXI				
Y		0.96954	0.97000	0.00500	-0.00500	-0.00046	
DIST_1P660			AXI				
X		1.65994	1.66000	0.00500	-0.00500	-0.00006	
DIST_P400			AXI				
Y		0.39958	0.40000	0.00500	-0.00500	-0.00042	
DIST_P460(2)			AXI				
X		0.45959	0.46000	0.00500	-0.00500	-0.00041	
DIST_2P350			AXI				
Y		2.34983	2.35000	0.00500	-0.00500	-0.00017	
DIST_1P030			AXI				
X		1.02985	1.03000	0.00500	-0.00500	-0.00015	
DIST_1P150			AXI				
Y		1.14967	1.15000	0.00500	-0.00500	-0.00033	
DIST_P460(3)			AXI				
X		0.45978	0.46000	0.00500	-0.00500	-0.00022	
DIST_3P130			AXI				
Y		3.12967	3.13000	0.00500	-0.00500	-0.00033	
DIST_1P000			AXI				
X		0.99960	1.00000	0.00500	-0.00500	-0.00040	
DIST_2P460			AXI				
Y		2.45982	2.46000	0.00500	-0.00500	-0.00018	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.40957	1.41000	0.00500	-0.00500	-0.00043	
DIST_3P290			AXI				
Y		3.28949	3.29000	0.00500	-0.00500	-0.00051	
DIST_1P960			AXI				
X		1.95966	1.96000	0.00500	-0.00500	-0.00034	
DIST_2P110			AXI				
Y		2.10950	2.11000	0.00500	-0.00500	-0.00050	
DIST_3P160			AXI				
X		3.15982	3.16000	0.00500	-0.00500	-0.00018	
DIST_3P060			AXI				
Y		3.05938	3.06000	0.00500	-0.00500	-0.00062	
DIST_3P670			AXI				
X		3.66960	3.67000	0.00500	-0.00500	-0.00040	
DIST_2P400			AXI				
Y		2.39955	2.40000	0.00500	-0.00500	-0.00045	
DIST_1P600			AXI				
X		1.59975	1.60000	0.00500	-0.00500	-0.00025	
DIST_4P520			AXI				
Y		4.51962	4.52000	0.00500	-0.00500	-0.00038	
DIST_1P980			AXI				
X		1.97905	1.98000	0.00500	-0.00500	-0.00095	
DIST_2P260			AXI				
X		2.25956	2.26000	0.00500	-0.00500	-0.00044	
DIST_4P000			AXI				
Y		3.99974	4.00000	0.00500	-0.00500	-0.00026	
DIA_P260(1)			CIR				
DM		0.25741	0.26000	0.00000	-0.01000	-0.00259	
X		0.13994	0.14000			-0.00006	
Y		0.13978	0.14000			-0.00022	
POS_P260(1)			POI				
POSITN		0.00045	0.00000	0.00500	0.00000	0.00045	
DIA_P260(2)			CIR				
DM		0.25743	0.26000	0.00000	-0.01000	-0.00257	
X		0.13982	0.14000			-0.00018	
Y		3.43221	3.43200			0.00021	
POS_P260(2)			POI				
POSITN		0.00056	0.00000	0.00500	0.00000	0.00056	
DIA_P260(3)			CIR				
DM		0.25753	0.26000	0.00000	-0.01000	-0.00247	
X		3.43170	3.43200			-0.00030	
Y		3.43174	3.43200			-0.00026	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P260(3)			POI				
POSITN		0.00080	0.00000	0.00500	0.00000	0.00080	
DIA_P260(4)			CIR				
DM		0.25743	0.26000	0.00000	-0.01000	-0.00257	
X		3.43171	3.43200			-0.00029	
Y		0.13951	0.14000			-0.00049	
POS_P260(4)			POI				
POSITN		0.00115	0.00000	0.00500	0.00000	0.00115	
SLOT(1)			AXI				
LA_DIS		0.53838	0.54100	0.00000	-0.01000	-0.00262	
SM_DIS		0.25735	0.26000	0.00000	-0.01000	-0.00265	
X		1.73632	1.73600			0.00032	
Y		0.13973	0.14000			-0.00027	
POS\$SLOT(1)			POI				
POSITN		0.00085	0.00000	0.00500	0.00000	0.00085	
SLOT(2)			AXI				
LA_DIS		0.53820	0.54100	0.00000	-0.01000	-0.00280	
SM_DIS		0.25696	0.26000	0.00000	-0.01000	-0.00304	
X		0.13986	0.14000			-0.00014	
Y		1.83553	1.83600			-0.00047	
POS\$SLOT(2)			POI				
POSITN		0.00097	0.00000	0.00500	0.00000	0.00097	
SLOT(3)			AXI				
LA_DIS		0.53811	0.54100	0.00000	-0.01000	-0.00289	
SM_DIS		0.25717	0.26000	0.00000	-0.01000	-0.00283	
X		1.83518	1.83600			-0.00082	
Y		3.43191	3.43200			-0.00009	
POS\$SLOT(3)			POI				
POSITN		0.00166	0.00000	0.00500	0.00000	0.00166	
SLOT(4)			AXI				
LA_DIS		0.53841	0.54100	0.00000	-0.01000	-0.00259	
SM_DIS		0.25744	0.26000	0.00000	-0.01000	-0.00256	
X		3.43176	3.43200			-0.00024	
Y		1.73607	1.73600			0.00007	
POS\$SLOT(4)			POI				
POSITN		0.00050	0.00000	0.00500	0.00000	0.00050	
DET\$D(1)			AXI				
PA_PXPY		-19.41482	19.40000			0.01482	
PT_DET_D			POI				
X		1.78593	1.78600			-0.00007	
Y		1.78575	1.78600			-0.00025	
DIST_P523(1)			AXI				
DXY		0.52108	0.52300	0.00000	-0.01000	-0.00192	
DIST_P523(2)			AXI				
DXY		0.52017	0.52300	0.00000	-0.01000	-0.00283	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26054	0.26100	0.00500	-0.00500	-0.00046	
DIST_P261(2)			AXI				
	DXY	0.26009	0.26100	0.00500	-0.00500	-0.00091	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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