

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-11
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-DEC-2009, 10:56:50
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME



Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_B		PLA					
	FORM	0.00006					
DATUM_C		PLA					
	FORM	0.00016					
SQRNS_ABC		PLA					
	SQRNES	0.00074	0.00000	0.00100	0.00000	0.00074	
PRO_P900(1)		PLA					
	FORM	0.00006	0.00000	0.00100	0.00000	0.00006	
	Z	0.90094	0.90000	0.00200	-0.00200	0.00094	
PRO_P900(2)		PLA					
	FORM	0.00016	0.00000	0.00100	0.00000	0.00016	
	Z	0.90103	0.90000	0.00200	-0.00200	0.00103	
PRO_P900(3)		PLA					
	FORM	0.00000	0.00000	0.00100	0.00000	0.00000	
	Z	0.90063	0.90000	0.00200	-0.00200	0.00063	
PRO_P900(4)		PLA					
	FORM	0.00008	0.00000	0.00100	0.00000	0.00008	
	Z	0.90069	0.90000	0.00200	-0.00200	0.00069	
PRO_P900(5)		PLA					
	FORM	0.00009	0.00000	0.00100	0.00000	0.00009	
	Z	0.90055	0.90000	0.00200	-0.00200	0.00055	
PRO_P900(6)		PLA					
	FORM	0.00008	0.00000	0.00100	0.00000	0.00008	
	Z	0.90015	0.90000	0.00200	-0.00200	0.00015	
PRO_P900(7)		PLA					
	FORM	0.00001	0.00000	0.00100	0.00000	0.00001	
	Z	0.89998	0.90000	0.00200	-0.00200	-0.00002	
PRO_P900(8)		PLA					
	FORM	0.00014	0.00000	0.00100	0.00000	0.00014	

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 16-Dec-09, 10:56:50			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.90064	0.90000	0.00200	-0.00200	0.00064	
PRO_P900(9)			PLA				
FORM		0.00003	0.00000	0.00100	0.00000	0.00003	
Z		0.90102	0.90000	0.00200	-0.00200	0.00102	
PRO_900			PLA				
FORM		0.00074	0.00000	0.00100	0.00000	0.00074	
Z		0.90063	0.90000	0.00200	-0.00200	0.00063	
PRO_P525			PLA				
FORM		0.00271	0.00000	0.00200	0.00000	0.00271	0.00071
Z		0.52716	0.52500	0.00500	-0.00500	0.00216	
PLA_P400			PLA				
FORM		0.00071					
Z		0.40180	0.40000	0.00500	-0.00500	0.00180	
DIST_P217			AXI				
DZ		-0.21678	0.21700	0.00500	-0.00500	-0.00022	
DIST_P098			AXI				
DZ		-0.09777	0.09800	0.00500	-0.00500	-0.00023	
DIST_P460(1)			AXI				
X		0.45943	0.46000	0.00500	-0.00500	-0.00057	
DIST_P970			AXI				
Y		0.96950	0.97000	0.00500	-0.00500	-0.00050	
DIST_1P660			AXI				
X		1.65968	1.66000	0.00500	-0.00500	-0.00032	
DIST_P400			AXI				
Y		0.39952	0.40000	0.00500	-0.00500	-0.00048	
DIST_P460(2)			AXI				
X		0.45941	0.46000	0.00500	-0.00500	-0.00059	
DIST_2P350			AXI				
Y		2.34982	2.35000	0.00500	-0.00500	-0.00018	
DIST_1P030			AXI				
X		1.02966	1.03000	0.00500	-0.00500	-0.00034	
DIST_1P150			AXI				
Y		1.14961	1.15000	0.00500	-0.00500	-0.00039	
DIST_P460(3)			AXI				
X		0.45954	0.46000	0.00500	-0.00500	-0.00046	
DIST_3P130			AXI				
Y		3.12957	3.13000	0.00500	-0.00500	-0.00043	
DIST_1P000			AXI				
X		0.99937	1.00000	0.00500	-0.00500	-0.00063	
DIST_2P460			AXI				
Y		2.45965	2.46000	0.00500	-0.00500	-0.00035	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.40942	1.41000	0.00500	-0.00500	-0.00058	
DIST_3P290			AXI				
Y		3.28937	3.29000	0.00500	-0.00500	-0.00063	
DIST_1P960			AXI				
X		1.95953	1.96000	0.00500	-0.00500	-0.00047	
DIST_2P110			AXI				
Y		2.10942	2.11000	0.00500	-0.00500	-0.00058	
DIST_3P160			AXI				
X		3.15964	3.16000	0.00500	-0.00500	-0.00036	
DIST_3P060			AXI				
Y		3.05921	3.06000	0.00500	-0.00500	-0.00079	
DIST_3P670			AXI				
X		3.66944	3.67000	0.00500	-0.00500	-0.00056	
DIST_2P400			AXI				
Y		2.39936	2.40000	0.00500	-0.00500	-0.00064	
DIST_1P600			AXI				
X		1.59952	1.60000	0.00500	-0.00500	-0.00048	
DIST_4P520			AXI				
Y		4.51948	4.52000	0.00500	-0.00500	-0.00052	
DIST_1P980			AXI				
X		1.97885	1.98000	0.00500	-0.00500	-0.00115	
DIST_2P260			AXI				
X		2.25936	2.26000	0.00500	-0.00500	-0.00064	
DIST_4P000			AXI				
Y		3.99956	4.00000	0.00500	-0.00500	-0.00044	
DIA_P260(1)			CIR				
DM		0.25738	0.26000	0.00000	-0.01000	-0.00262	
X		0.13960	0.14000			-0.00040	
Y		0.13959	0.14000			-0.00041	
POS_P260(1)			POI				
POSITN		0.00116	0.00000	0.00500	0.00000	0.00116	
DIA_P260(2)			CIR				
DM		0.25745	0.26000	0.00000	-0.01000	-0.00255	
X		0.13938	0.14000			-0.00062	
Y		3.43208	3.43200			0.00008	
POS_P260(2)			POI				
POSITN		0.00125	0.00000	0.00500	0.00000	0.00125	
DIA_P260(3)			CIR				
DM		0.25742	0.26000	0.00000	-0.01000	-0.00258	
X		3.43134	3.43200			-0.00066	
Y		3.43146	3.43200			-0.00054	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P260(3)			POI				
POSITN		0.00170	0.00000	0.00500	0.00000	0.00170	
DIA_P260(4)			CIR				
DM		0.25740	0.26000	0.00000	-0.01000	-0.00260	
X		3.43135	3.43200			-0.00065	
Y		0.13914	0.14000			-0.00086	
POS_P260(4)			POI				
POSITN		0.00215	0.00000	0.00500	0.00000	0.00215	
SLOT(1)			AXI				
LA_DIS		0.53834	0.54100	0.00000	-0.01000	-0.00266	
SM_DIS		0.25740	0.26000	0.00000	-0.01000	-0.00260	
X		1.73597	1.73600			-0.00003	
Y		0.13944	0.14000			-0.00056	
POS\$SLOT(1)			POI				
POSITN		0.00112	0.00000	0.00500	0.00000	0.00112	
SLOT(2)			AXI				
LA_DIS		0.53817	0.54100	0.00000	-0.01000	-0.00283	
SM_DIS		0.25642	0.26000	0.00000	-0.01000	-0.00358	
X		0.13929	0.14000			-0.00071	
Y		1.83527	1.83600			-0.00073	
POS\$SLOT(2)			POI				
POSITN		0.00204	0.00000	0.00500	0.00000	0.00204	
SLOT(3)			AXI				
LA_DIS		0.53807	0.54100	0.00000	-0.01000	-0.00293	
SM_DIS		0.25722	0.26000	0.00000	-0.01000	-0.00278	
X		1.83478	1.83600			-0.00122	
Y		3.43172	3.43200			-0.00028	
POS\$SLOT(3)			POI				
POSITN		0.00250	0.00000	0.00500	0.00000	0.00250	
SLOT(4)			AXI				
LA_DIS		0.53838	0.54100	0.00000	-0.01000	-0.00262	
SM_DIS		0.25742	0.26000	0.00000	-0.01000	-0.00258	
X		3.43137	3.43200			-0.00063	
Y		1.73573	1.73600			-0.00027	
POS\$SLOT(4)			POI				
POSITN		0.00137	0.00000	0.00500	0.00000	0.00137	
DET\$D(1)			AXI				
PA_PXPY		-19.40864	19.40000			0.00864	
PT_DET_D			POI				
X		1.78549	1.78600			-0.00051	
Y		1.78545	1.78600			-0.00055	
DIST_P523(1)			AXI				
DXY		0.52109	0.52300	0.00000	-0.01000	-0.00191	
DIST_P523(2)			AXI				
DXY		0.52015	0.52300	0.00000	-0.01000	-0.00285	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26055	0.26100	0.00500	-0.00500	-0.00045	
DIST_P261(2)			AXI				
	DXY	0.26008	0.26100	0.00500	-0.00500	-0.00092	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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