

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-10
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-DEC-2009, 13:34:03
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DATUM_B		PLA					
	FORM	0.00049					
DATUM_C		PLA					
	FORM	0.00119					
SQRNS_ABC		PLA					
	SQRNES	0.00218	0.00000	0.00100	0.00000	0.00218	0.00118 ◀
PRO_P900(1)		PLA					
	FORM	0.00003	0.00000	0.00100	0.00000	0.00003	0.00003
	Z	0.90262	0.90000	0.00200	-0.00200	0.00262	0.00062 ◀
PRO_P900(2)		PLA					
	FORM	0.00001	0.00000	0.00100	0.00000	0.00001	0.00001
	Z	0.90266	0.90000	0.00200	-0.00200	0.00266	0.00066 ◀
PRO_P900(3)		PLA					
	FORM	0.00001	0.00000	0.00100	0.00000	0.00001	0.00001
	Z	0.90263	0.90000	0.00200	-0.00200	0.00263	0.00063 ◀
PRO_P900(4)		PLA					
	FORM	0.00009	0.00000	0.00100	0.00000	0.00009	0.00009
	Z	0.90147	0.90000	0.00200	-0.00200	0.00147	0.00147
PRO_P900(5)		PLA					
	FORM	0.00008	0.00000	0.00100	0.00000	0.00008	0.00008
	Z	0.90111	0.90000	0.00200	-0.00200	0.00111	0.00111
PRO_P900(6)		PLA					
	FORM	0.00004	0.00000	0.00100	0.00000	0.00004	0.00004
	Z	0.90073	0.90000	0.00200	-0.00200	0.00073	0.00073
PRO_P900(7)		PLA					
	FORM	0.00002	0.00000	0.00100	0.00000	0.00002	0.00002
	Z	0.90023	0.90000	0.00200	-0.00200	0.00023	0.00023
PRO_P900(8)		PLA					
	FORM	0.00004	0.00000	0.00100	0.00000	0.00004	0.00004

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 16-Dec-09, 13:34:03			NO\$NAME			Page 2 of 5	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.90069	0.90000	0.00200	-0.00200	0.00069	
PRO_P900(9)			PLA				
FORM		0.00001	0.00000	0.00100	0.00000	0.00001	
Z		0.90108	0.90000	0.00200	-0.00200	0.00108	
PRO_900			PLA				
FORM		0.00093	0.00000	0.00100	0.00000	0.00093	
Z		0.90147	0.90000	0.00200	-0.00200	0.00147	
PRO_P525			PLA				
FORM		0.00100	0.00000	0.00200	0.00000	0.00100	
Z		0.52780	0.52500	0.00500	-0.00500	0.00280	
PLA_P400			PLA				
FORM		0.00098					
Z		0.40229	0.40000	0.00500	-0.00500	0.00229	
DIST_P217			AXI				
DZ		-0.21690	0.21700	0.00500	-0.00500	-0.00010	
DIST_P098			AXI				
DZ		-0.09791	0.09800	0.00500	-0.00500	-0.00009	
DIST_P460(1)			AXI				
X		0.45959	0.46000	0.00500	-0.00500	-0.00041	
DIST_P970			AXI				
Y		0.96994	0.97000	0.00500	-0.00500	-0.00006	
DIST_1P660			AXI				
X		1.65989	1.66000	0.00500	-0.00500	-0.00011	
DIST_P400			AXI				
Y		0.40000	0.40000	0.00500	-0.00500	0.00000	
DIST_P460(2)			AXI				
X		0.45951	0.46000	0.00500	-0.00500	-0.00049	
DIST_2P350			AXI				
Y		2.35032	2.35000	0.00500	-0.00500	0.00032	
DIST_1P030			AXI				
X		1.02989	1.03000	0.00500	-0.00500	-0.00011	
DIST_1P150			AXI				
Y		1.15016	1.15000	0.00500	-0.00500	0.00016	
DIST_P460(3)			AXI				
X		0.45975	0.46000	0.00500	-0.00500	-0.00025	
DIST_3P130			AXI				
Y		3.12999	3.13000	0.00500	-0.00500	-0.00001	
DIST_1P000			AXI				
X		0.99952	1.00000	0.00500	-0.00500	-0.00048	
DIST_2P460			AXI				
Y		2.46019	2.46000	0.00500	-0.00500	0.00019	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.40950	1.41000	0.00500	-0.00500	-0.00050	
DIST_3P290			AXI				
Y		3.28984	3.29000	0.00500	-0.00500	-0.00016	
DIST_1P960			AXI				
X		1.95962	1.96000	0.00500	-0.00500	-0.00038	
DIST_2P110			AXI				
Y		2.10993	2.11000	0.00500	-0.00500	-0.00007	
DIST_3P160			AXI				
X		3.15977	3.16000	0.00500	-0.00500	-0.00023	
DIST_3P060			AXI				
Y		3.05965	3.06000	0.00500	-0.00500	-0.00035	
DIST_3P670			AXI				
X		3.66956	3.67000	0.00500	-0.00500	-0.00044	
DIST_2P400			AXI				
Y		2.39986	2.40000	0.00500	-0.00500	-0.00014	
DIST_1P600			AXI				
X		1.59972	1.60000	0.00500	-0.00500	-0.00028	
DIST_4P520			AXI				
Y		4.51992	4.52000	0.00500	-0.00500	-0.00008	
DIST_1P980			AXI				
X		1.97919	1.98000	0.00500	-0.00500	-0.00081	
DIST_2P260			AXI				
X		2.25953	2.26000	0.00500	-0.00500	-0.00047	
DIST_4P000			AXI				
Y		4.00007	4.00000	0.00500	-0.00500	0.00007	
DIA_P260(1)			CIR				
DM		0.25727	0.26000	0.00000	-0.01000	-0.00273	
X		0.14014	0.14000			0.00014	
Y		0.14024	0.14000			0.00024	
POS_P260(1)			POI				
POSITN		0.00057	0.00000	0.00500	0.00000	0.00057	
DIA_P260(2)			CIR				
DM		0.25734	0.26000	0.00000	-0.01000	-0.00266	
X		0.13985	0.14000			-0.00015	
Y		3.43264	3.43200			0.00064	
POS_P260(2)			POI				
POSITN		0.00131	0.00000	0.00500	0.00000	0.00131	
DIA_P260(3)			CIR				
DM		0.25739	0.26000	0.00000	-0.01000	-0.00261	
X		3.43166	3.43200			-0.00034	
Y		3.43207	3.43200			0.00007	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P260(3)			POI				
POSITN		0.00069	0.00000	0.00500	0.00000	0.00069	
DIA_P260(4)			CIR				
DM		0.25733	0.26000	0.00000	-0.01000	-0.00267	
X		3.43149	3.43200			-0.00051	
Y		0.13984	0.14000			-0.00016	
POS_P260(4)			POI				
POSITN		0.00107	0.00000	0.00500	0.00000	0.00107	
SLOT(1)			AXI				
LA_DIS		0.53837	0.54100	0.00000	-0.01000	-0.00263	
SM_DIS		0.25718	0.26000	0.00000	-0.01000	-0.00282	
X		1.73623	1.73600			0.00023	
Y		0.14009	0.14000			0.00009	
POS\$SLOT(1)			POI				
POSITN		0.00050	0.00000	0.00500	0.00000	0.00050	
SLOT(2)			AXI				
LA_DIS		0.53790	0.54100	0.00000	-0.01000	-0.00310	
SM_DIS		0.25633	0.26000	0.00000	-0.01000	-0.00367	
X		0.13973	0.14000			-0.00027	
Y		1.83607	1.83600			0.00007	
POS\$SLOT(2)			POI				
POSITN		0.00056	0.00000	0.00500	0.00000	0.00056	
SLOT(3)			AXI				
LA_DIS		0.53816	0.54100	0.00000	-0.01000	-0.00284	
SM_DIS		0.25717	0.26000	0.00000	-0.01000	-0.00283	
X		1.83517	1.83600			-0.00083	
Y		3.43225	3.43200			0.00025	
POS\$SLOT(3)			POI				
POSITN		0.00174	0.00000	0.00500	0.00000	0.00174	
SLOT(4)			AXI				
LA_DIS		0.53831	0.54100	0.00000	-0.01000	-0.00269	
SM_DIS		0.25739	0.26000	0.00000	-0.01000	-0.00261	
X		3.43165	3.43200			-0.00035	
Y		1.73645	1.73600			0.00045	
POS\$SLOT(4)			POI				
POSITN		0.00114	0.00000	0.00500	0.00000	0.00114	
DET\$D(1)			AXI				
PA_PXPY		-19.39547	19.40000			-0.00453	
PT_DET_D			POI				
X		1.78581	1.78600			-0.00019	
Y		1.78609	1.78600			0.00009	
DIST_P523(1)			AXI				
DXY		0.52101	0.52300	0.00000	-0.01000	-0.00199	
DIST_P523(2)			AXI				
DXY		0.52013	0.52300	0.00000	-0.01000	-0.00287	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26050	0.26100	0.00500	-0.00500	-0.00050	
DIST_P261(2)			AXI				
	DXY	0.26007	0.26100	0.00500	-0.00500	-0.00093	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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