

Quindos Measuring Report



3D-Application Center

Description	RAFT PLATE	Customer	J. TICE
Drawing Number	PF-391-521-26 SH-1	Serial Number	RP-1
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8826001	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-DEC-2009, 10:31:35
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_B		PLA					
	FORM	0.00015					
DATUM_C		PLA					
	FORM	0.00011					
SQRNS_ABC		PLA					
	SQRNES	0.00073	0.00000	0.00100	0.00000	0.00073	
PRO_P900(1)		PLA					
	FORM	0.00001	0.00000	0.00100	0.00000	0.00001	
	Z	0.90296	0.90000	0.00200	-0.00200	0.00296	0.00096
PRO_P900(2)		PLA					
	FORM	0.00006	0.00000	0.00100	0.00000	0.00006	
	Z	0.90176	0.90000	0.00200	-0.00200	0.00176	
PRO_P900(3)		PLA					
	FORM	0.00004	0.00000	0.00100	0.00000	0.00004	
	Z	0.90042	0.90000	0.00200	-0.00200	0.00042	
PRO_P900(4)		PLA					
	FORM	0.00008	0.00000	0.00100	0.00000	0.00008	
	Z	0.89919	0.90000	0.00200	-0.00200	-0.00081	
PRO_P900(5)		PLA					
	FORM	0.00007	0.00000	0.00100	0.00000	0.00007	
	Z	0.90027	0.90000	0.00200	-0.00200	0.00027	
PRO_P900(6)		PLA					
	FORM	0.00004	0.00000	0.00100	0.00000	0.00004	
	Z	0.90132	0.90000	0.00200	-0.00200	0.00132	
PRO_P900(7)		PLA					
	FORM	0.00002	0.00000	0.00100	0.00000	0.00002	
	Z	0.90064	0.90000	0.00200	-0.00200	0.00064	
PRO_P900(8)		PLA					
	FORM	0.00005	0.00000	0.00100	0.00000	0.00005	



Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PRO_P900(8)			PLA				
Z		0.89963	0.90000	0.00200	-0.00200	-0.00037	
PRO_P900(9)			PLA				
FORM		0.00011	0.00000	0.00100	0.00000	0.00011	
Z		0.89844	0.90000	0.00200	-0.00200	-0.00156	
PRO_900			PLA				
FORM		0.00059	0.00000	0.00100	0.00000	0.00059	
Z		0.90051	0.90000	0.00200	-0.00200	0.00051	
PRO_P525			PLA				
FORM		0.00104	0.00000	0.00200	0.00000	0.00104	
Z		0.52464	0.52500	0.00500	-0.00500	-0.00036	
PLA_P400			PLA				
FORM		0.00060					
Z		0.39929	0.40000	0.00500	-0.00500	-0.00071	
DIST_P217			AXI				
DZ		-0.21463	0.21700	0.00500	-0.00500	-0.00237	
DIST_P098			AXI				
DZ		-0.09709	0.09800	0.00500	-0.00500	-0.00091	
DIST_P460(1)			AXI				
X		0.46016	0.46000	0.00500	-0.00500	0.00016	
DIST_P970			AXI				
Y		0.96939	0.97000	0.00500	-0.00500	-0.00061	
DIST_1P660			AXI				
X		1.65939	1.66000	0.00500	-0.00500	-0.00061	
DIST_P400			AXI				
Y		0.40046	0.40000	0.00500	-0.00500	0.00046	
DIST_P460(2)			AXI				
X		0.46006	0.46000	0.00500	-0.00500	0.00006	
DIST_2P350			AXI				
Y		2.34969	2.35000	0.00500	-0.00500	-0.00031	
DIST_1P030			AXI				
X		1.02932	1.03000	0.00500	-0.00500	-0.00068	
DIST_1P150			AXI				
Y		1.15056	1.15000	0.00500	-0.00500	0.00056	
DIST_P460(3)			AXI				
X		0.46033	0.46000	0.00500	-0.00500	0.00033	
DIST_3P130			AXI				
Y		3.12954	3.13000	0.00500	-0.00500	-0.00046	
DIST_1P000			AXI				
X		0.99915	1.00000	0.00500	-0.00500	-0.00085	
DIST_2P460			AXI				
Y		2.46070	2.46000	0.00500	-0.00500	0.00070	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P410			AXI				
X		1.41014	1.41000	0.00500	-0.00500	0.00014	
DIST_3P290			AXI				
Y		3.28933	3.29000	0.00500	-0.00500	-0.00067	
DIST_1P960			AXI				
X		1.95923	1.96000	0.00500	-0.00500	-0.00077	
DIST_2P110			AXI				
Y		2.11035	2.11000	0.00500	-0.00500	0.00035	
DIST_3P160			AXI				
X		3.16047	3.16000	0.00500	-0.00500	0.00047	
DIST_3P060			AXI				
Y		3.05929	3.06000	0.00500	-0.00500	-0.00071	
DIST_3P670			AXI				
X		3.66938	3.67000	0.00500	-0.00500	-0.00062	
DIST_2P400			AXI				
Y		2.40044	2.40000	0.00500	-0.00500	0.00044	
DIST_1P600			AXI				
X		1.60034	1.60000	0.00500	-0.00500	0.00034	
DIST_4P520			AXI				
Y		4.51949	4.52000	0.00500	-0.00500	-0.00051	
DIST_1P980			AXI				
X		1.97987	1.98000	0.00500	-0.00500	-0.00013	
DIST_2P260			AXI				
X		2.25918	2.26000	0.00500	-0.00500	-0.00082	
DIST_4P000			AXI				
Y		4.00060	4.00000	0.00500	-0.00500	0.00060	
DIA_P260(1)			CIR				
DM		0.25734	0.26000	0.00000	-0.01000	-0.00266	
X		0.14027	0.14000			0.00027	
Y		0.14017	0.14000			0.00017	
POS_P260(1)			POI				
POSITN		0.00064	0.00000	0.00500	0.00000	0.00064	
DIA_P260(2)			CIR				
DM		0.25740	0.26000	0.00000	-0.01000	-0.00260	
X		0.14014	0.14000			0.00014	
Y		3.43255	3.43200			0.00055	
POS_P260(2)			POI				
POSITN		0.00113	0.00000	0.00500	0.00000	0.00113	
DIA_P260(3)			CIR				
DM		0.25741	0.26000	0.00000	-0.01000	-0.00259	
X		3.43216	3.43200			0.00016	
Y		3.43205	3.43200			0.00005	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P260(3)			POI				
POSITN		0.00033	0.00000	0.00500	0.00000	0.00033	
DIA_P260(4)			CIR				
DM		0.25742	0.26000	0.00000	-0.01000	-0.00258	
X		3.43212	3.43200			0.00012	
Y		0.13981	0.14000			-0.00019	
POS_P260(4)			POI				
POSITN		0.00046	0.00000	0.00500	0.00000	0.00046	
SLOT(1)			AXI				
LA_DIS		0.53833	0.54100	0.00000	-0.01000	-0.00267	
SM_DIS		0.25738	0.26000	0.00000	-0.01000	-0.00262	
X		1.73674	1.73600			0.00074	
Y		0.14009	0.14000			0.00009	
POS\$SLOT(1)			POI				
POSITN		0.00150	0.00000	0.00500	0.00000	0.00150	
SLOT(2)			AXI				
LA_DIS		0.53809	0.54100	0.00000	-0.01000	-0.00291	
SM_DIS		0.25690	0.26000	0.00000	-0.01000	-0.00310	
X		0.14030	0.14000			0.00030	
Y		1.83604	1.83600			0.00004	
POS\$SLOT(2)			POI				
POSITN		0.00061	0.00000	0.00500	0.00000	0.00061	
SLOT(3)			AXI				
LA_DIS		0.53796	0.54100	0.00000	-0.01000	-0.00304	
SM_DIS		0.25708	0.26000	0.00000	-0.01000	-0.00292	
X		1.83567	1.83600			-0.00033	
Y		3.43232	3.43200			0.00032	
POS\$SLOT(3)			POI				
POSITN		0.00093	0.00000	0.00500	0.00000	0.00093	
SLOT(4)			AXI				
LA_DIS		0.53841	0.54100	0.00000	-0.01000	-0.00259	
SM_DIS		0.25733	0.26000	0.00000	-0.01000	-0.00267	
X		3.43226	3.43200			0.00026	
Y		1.73653	1.73600			0.00053	
POS\$SLOT(4)			POI				
POSITN		0.00119	0.00000	0.00500	0.00000	0.00119	
DET\$D(1)			AXI				
PA_PXPY		-19.38475	19.40000			-0.01525	
PT_DET_D			POI				
X		1.78636	1.78600			0.00036	
Y		1.78614	1.78600			0.00014	
DIST_P523(1)			AXI				
DXY		0.52099	0.52300	0.00000	-0.01000	-0.00201	
DIST_P523(2)			AXI				
DXY		0.52012	0.52300	0.00000	-0.01000	-0.00288	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P261(1)			AXI				
	DXY	0.26049	0.26100	0.00500	-0.00500	-0.00051	
DIST_P261(2)			AXI				
	DXY	0.26006	0.26100	0.00500	-0.00500	-0.00094	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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