

# Quindos Measuring Report



3D-Application Center

Description	CROSSMEMBER, VERTI	Customer	D. SCHAFER
Drawing Number	PF-391-520-20	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25740-7	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-MAR-2010, 11:36:04
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_C</b>			<b>PLA</b>				
	FORM	0.00033					
<b>DATUM_B(1)</b>			<b>PLA</b>				
	FORM	0.00015					
<b>DATUM_B(2)</b>			<b>PLA</b>				
	FORM	0.00011					
<b>DIST_6P250</b>			<b>PLA</b>				
	MIN_DIS	6.24959	6.25000	0.00100	-0.00100	-0.00041	
	MAX_DIS	6.25029	6.25000	0.00100	-0.00100	0.00029	
<b>DIST_5P700</b>			<b>POI</b>				
	Y	-5.70034	5.70000	0.00500	-0.00500	0.00034	
<b>DIA_2P100(1)</b>			<b>CIR</b>				
	FORM	0.00081					
	DM	2.09774	2.10000	0.01000	0.00000	-0.00226	-0.00226 ◀
	X	-1.24997	1.25000			-0.00003	
	Y	-0.00023	0.00000			0.00023	
<b>DIA_2P100(2)</b>			<b>CIR</b>				
	FORM	0.00094					
	DM	2.09769	2.10000	0.01000	0.00000	-0.00231	-0.00231 ◀
	X	1.24957	1.25000			-0.00043	
	Y	-0.00041	0.00000			0.00041	
<b>DIA_3P75</b>			<b>CIR</b>				
	FORM	0.00081					
	DM	3.74874	3.75000	0.02000	-0.02000	-0.00126	
	X	-0.00001	0.00000			0.00001	
	Y	-3.31163	3.31200			-0.00037	
<b>THRD</b>			<b>CIR</b>				
	Y	-0.75246	0.75000			0.00246	
	Z	-0.31972					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 16-Mar-10, 11:36:04			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
THRD(1)		CIR					
	Y	-5.25181	5.25000			0.00181	
	Z	-0.31821					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 16-Mar-10, 11:36:04			NO\$NAME			Page 2 of 2	