

Quindos Measuring Report



3D-Application Center

Description	BASE, ARM, DETECTO	Customer	D. SCHAFER
Drawing Number	PF-391-520-16	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25740-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-MAR-2010, 08:45:49
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00065					
DATUM_B		PLA					
	FORM	0.00007	0.00000	0.00500	0.00000	0.00007	
DATUM_C		PLA					
	FORM	0.00008					
DX_P352		POI					
	X	-0.35150	0.35200	0.00500	-0.00500	-0.00050	
DX_1P00		POI					
	X	1.00468	1.00000	0.02000	-0.02000	0.00468	
DX_2P00		POI					
	X	1.99950	2.00000	0.02000	-0.02000	-0.00050	
DX_7P398		POI					
	X	7.39861	7.39800	0.00500	-0.00500	0.00061	
DY_P250		POI					
	Y	0.24937	0.25000	0.00500	-0.00500	-0.00063	
DY_7P087		POI					
	Y	-7.08667	7.08700	0.00500	-0.00500	-0.00033	
DZ_P250(1)		POI					
	Z	0.25327	0.25000	0.00500	-0.00500	0.00327	
DZ_P250(2)		POI					
	Z	0.25537	0.25000	0.00500	-0.00500	0.00537	0.00037
DIA_P313		CIR					
	DM	0.31395	0.31300	0.00100	0.00000	0.00095	
	X	0.02454	0.02400			0.00054	
	Y	-0.99986	1.00000			-0.00014	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P313		POI					
POSITN		0.00112	0.00000	0.00100	0.00000	0.00112	0.00012 ◀
SLOT_313X500		AXI					
LA_DIS		0.49985	0.50000	0.02000	-0.02000	-0.00015	
SM_DIS		0.31324	0.31300	0.00100	0.00000	0.00024	
X		0.02467	0.02400	0.00050	-0.00050	0.00067	0.00017 ◀
Y		-5.75308	5.75000	0.01500	-0.01500	0.00308	
DIA_P344(1)		CIR					
DM		0.34512	0.34400	0.01500	-0.00200	0.00112	
X		0.02337	0.02400			-0.00063	
Y		-0.24987	0.25000			-0.00013	
DIA_P344(2)		CIR					
DM		0.34497	0.34400	0.01500	-0.00200	0.00097	
X		0.02363	0.02400			-0.00037	
Y		-2.31230	2.31200			0.00030	
DIA_P344(3)		CIR					
DM		0.34510	0.34400	0.01500	-0.00200	0.00110	
X		0.02369	0.02400			-0.00031	
Y		-4.37499	4.37500			-0.00001	
DIA_P344(4)		CIR					
DM		0.34485	0.34400	0.01500	-0.00200	0.00085	
X		0.02339	0.02400			-0.00061	
Y		-6.43855	6.43800			0.00055	
DIA_P344(5)		CIR					
DM		0.34480	0.34400	0.01500	-0.00200	0.00080	
X		7.02289	7.02400			-0.00111	
Y		-6.43892	6.43800			0.00092	
DIA_P344(6)		CIR					
DM		0.34473	0.34400	0.01500	-0.00200	0.00073	
X		7.02310	7.02400			-0.00090	
Y		-4.37510	4.37500			0.00010	
DIA_P344(7)		CIR					
DM		0.34460	0.34400	0.01500	-0.00200	0.00060	
X		7.02333	7.02400			-0.00067	
Y		-2.31215	2.31200			0.00015	
DIA_P344(8)		CIR					
DM		0.34438	0.34400	0.01500	-0.00200	0.00038	
X		7.02327	7.02400			-0.00073	
Y		-0.24995	0.25000			-0.00005	
CBORE_P500		CIR					
DM		0.50094	0.50000	0.03000	-0.00200	0.00094	
X		7.02505	7.02400			0.00105	
Y		-0.25107	0.25000			0.00107	
DIA_P252(1)		CIR					
DM		0.25293	0.25200	0.00500	-0.00500	0.00093	
X		1.55618	1.55500			0.00118	
Y		-1.57512	1.57500			0.00012	

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DIA_P252(2)		CIR					
DM		0.25292	0.25200	0.00500	-0.00500	0.00092	
X		1.55420	1.55500			-0.00080	
Y		-5.51268	5.51200			0.00068	

DIA_P252(3)		CIR					
DM		0.25307	0.25200	0.00500	-0.00500	0.00107	
X		2.53734	2.53900			-0.00166	
Y		-6.49715	6.49600			0.00115	

DIA_P252(4)		CIR					
DM		0.25299	0.25200	0.00500	-0.00500	0.00099	
X		4.50619	4.50800			-0.00181	
Y		-6.49831	6.49600			0.00231	

DIA_P252(5)		CIR					
DM		0.25288	0.25200	0.00500	-0.00500	0.00088	
X		5.49066	5.49200			-0.00134	
Y		-5.51488	5.51200			0.00288	

DIA_P252(6)		CIR					
DM		0.25312	0.25200	0.00500	-0.00500	0.00112	
X		5.49289	5.49200			0.00089	
Y		-1.57703	1.57500			0.00203	

DIA_P252(7)		CIR					
DM		0.25311	0.25200	0.00500	-0.00500	0.00111	
X		4.50951	4.50800			0.00151	
Y		-0.59121	0.59000			0.00121	

DIA_P252(8)		CIR					
DM		0.25303	0.25200	0.00500	-0.00500	0.00103	
X		2.54056	2.53900			0.00156	
Y		-0.59021	0.59000			0.00021	

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