

Quindos Measuring Report



3D-Application Center

Description	PANEL RT	Customer	T. SENANDER
Drawing Number	PF-391-331-04	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25489-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	05-JAN-2010, 14:04:12
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_11P00		POI					
	X	-11.00238	11.00000	0.02000	-0.02000	0.00238	
DIST_9P00		POI					
	Y	9.00078	9.00000	0.02000	-0.02000	0.00078	
CHAM\$ANG		AXI					
	PA_PXPY	45.02037	45.00000	0.50000	-0.50000	0.02037	
CHAM_P25		POI					
	X	-0.25043	0.25000	0.02000	-0.02000	0.00043	
DIA_P219(1)		CIR					
	DM	0.21854	0.21900	0.00500	-0.00500	-0.00046	
	X	-0.49981	0.50000			-0.00019	
	Y	2.50144	2.50000			0.00144	
DIA_P219(2)		CIR					
	DM	0.21903	0.21900	0.00500	-0.00500	0.00003	
	X	-6.50189	6.50000			0.00189	
	Y	8.49957	8.50000			-0.00043	
CBORE_P344(1)		CIR					
	DM	0.34349	0.34400	0.00500	-0.00500	-0.00051	
	X	-10.50030	10.50000			0.00030	
	Y	4.49717	4.50000			-0.00283	
CBORE_P344(2)		CIR					
	DM	0.34374	0.34400	0.00500	-0.00500	-0.00026	
	X	-8.49892	8.50000			-0.00108	
	Y	0.49826	0.50000			-0.00174	
DIA_1P630(1)		CIR					
	DM	1.62904	1.62500	0.00500	-0.00500	0.00404	
	X	-8.50009	8.50000			0.00009	
	Y	4.24869	4.25000			-0.00131	
DIA_1P630(2)		CIR					
	DM	1.62910	1.62500	0.00500	-0.00500	0.00410	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_1P630(2) CIR ◀

X		-5.50031	5.50000			0.00031	
Y		4.24973	4.25000			-0.00027	

DIA_1P630(3) CIR

DM		1.62907	1.63000	0.00500	-0.00500	-0.00093	
X		-2.49990	2.50000	0.00197	-0.00197	-0.00010	
Y		2.50082	2.50000	0.00197	-0.00197	0.00082	

THRD CIR

FORM		0.00000	0.00000	0.00197	0.00000	0.00000		
DM		0.20538	0.00000	0.00197	-0.00197	0.20538		0.20341 ◀
RA		0.10269	0.00000	0.00197	-0.00197	0.10269		0.10072 ◀
X		1.21844	0.00000	0.00197	-0.00197	1.21844		1.21647 ◀
Y		0.00191	0.00000	0.00197	-0.00197	0.00191		
Z		-0.25052	0.00000	0.00197	-0.00197	0.25052		0.24855 ◀

BC_2P440 CIR

FORM		0.00315					
DM		2.43985	2.44000			-0.00015	
X		-8.50011	8.50000			0.00011	
Y		4.24952	4.25000			-0.00048	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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