

Quindos Measuring Report



3D-Application Center


Description	VERTICAL PLATE 3	Customer	R. ATKINSON
Drawing Number	PF-391-256-35 R0	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24449-7	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	25-MAR-2009, 12:48:20
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	pf39125635

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.01152	0.00000	0.01000	0.00000	0.01152	0.00152 ◀
DIST_16P85		AXI					
X		16.85636	16.85000	0.02000	-0.02000	0.00636	
SQRNS_B		PLA					
SQRNES		0.00026	0.00000	0.00500	0.00000	0.00026	
DIST_15P35		POI					
X		15.35746	15.35000	0.02000	-0.02000	0.00746	
DIST_P78		POI					
Y		0.77850	0.78000	0.02000	-0.02000	-0.00150	
DIST_4P18		POI					
Y		4.18048	4.18000	0.02000	-0.02000	0.00048	
DIST_4P950		POI					
Y		4.95229	4.95000	0.00500	-0.00500	0.00229	
DIST_7P85		POI					
X		7.85836	7.85000	0.02000	-0.02000	0.00836	
RAD_P50		CIR					
RA		0.50053	0.50000	0.02000	-0.02000	0.00053	
M4(1)		CIR					
X		9.00471	9.00000	0.00500	-0.00500	0.00471	
Y		0.50090	0.50000	0.00500	-0.00500	0.00090	
POS_M4(1)		POI					
POSITN		0.00959	0.00000	0.01400	0.00000	0.00959	
M4(2)		CIR					
X		7.00693	7.00000	0.00500	-0.00500	0.00693	0.00193 ◀
Y		1.47520	1.47500	0.00500	-0.00500	0.00020	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_M4(2)			POI				
	POSITN	0.01386	0.00000	0.01400	0.00000	0.01386	
M4(3)			CIR				
	X	5.00873	5.00000	0.00500	-0.00500	0.00873	0.00373
	Y	1.47348	1.47500	0.00500	-0.00500	-0.00152	
POS_M4(3)			POI				
	POSITN	0.01772	0.00000	0.01400	0.00000	0.01772	0.00372
M4(4)			CIR				
	X	5.00677	5.00000	0.00500	-0.00500	0.00677	0.00177
	Y	0.50106	0.50000	0.00500	-0.00500	0.00106	
POS_M4(4)			POI				
	POSITN	0.01370	0.00000	0.01400	0.00000	0.01370	
DIST_3P31			POI				
	X	3.31153	3.31000	0.02000	-0.02000	0.00153	
DIST_P38			AXI				
	DX	0.37924	0.38000	0.02000	-0.02000	-0.00076	
DIST_1P18			POI				
	Y	1.18164	1.18000	0.02000	-0.02000	0.00164	
DIST_P60			AXI				
	DY	0.59977	0.60000	0.02000	-0.02000	-0.00023	
RAD_P06			CIR				
	RA	0.06257	0.06000	0.02000	-0.02000	0.00257	
RAD_P062			CIR				
	RA	0.06325	0.06200	0.00500	-0.00500	0.00125	
M8(1)			CIR				
	X	2.29885	2.30000	0.00500	-0.00500	-0.00115	
	Y	0.50591	0.50600	0.00500	-0.00500	-0.00009	
POS_M8(1)			POI				
	POSITN	0.00231	0.00000	0.01400	0.00000	0.00231	
M8(2)			CIR				
	X	2.30004	2.30000	0.00500	-0.00500	0.00004	
	Y	4.44460	4.44400	0.00500	-0.00500	0.00060	
POS_M8(2)			POI				
	POSITN	0.00121	0.00000	0.01400	0.00000	0.00121	
M8(3)			CIR				
	X	0.80132	0.80000	0.00500	-0.00500	0.00132	
	Y	4.44219	4.44400	0.00500	-0.00500	-0.00181	
POS_M8(3)			POI				
	POSITN	0.00448	0.00000	0.01400	0.00000	0.00448	
M8(4)			CIR				
	X	0.80085	0.80000	0.00500	-0.00500	0.00085	
	Y	0.50850	0.50600	0.00500	-0.00500	0.00250	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

POS_M8(4)		POI					
POSITN		0.00528	0.00000	0.01400	0.00000	0.00528	

!-----!			
! MANUAL MEASUREMENTS !			
!-----!			
! DIMENSION	! TOLERANCE	! ACTUAL	! ACCEPTABLE/REJECT
!-----!			
! 4X M8 X 1.25	! -----	! GO	! ACCEPTABLE
! 4X M4 X 0.7	! -----	! GO	! ACCEPTABLE
! ALL TRUE POSITIONS ARE ACCEPTABLE DUE TO MMC MODIFIER, THOSE LISTED AS O.T. ARE ACCEPTABLE !			
!-----!			

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