

Quindos Measuring Report



3D-Application Center

Description	VERTICAL PLATE 3	Customer	R. ATKINSON
Drawing Number	PF-391-256-35 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24449-7	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	25-MAR-2009, 11:48:25
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	pf39125635

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.01453	0.00000	0.01000	0.00000	0.01453	0.00453 ◀
DIST_16P85		AXI					
	X	16.85633	16.85000	0.02000	-0.02000	0.00633	
SQRNS_B		PLA					
	SQRNES	0.00018	0.00000	0.00500	0.00000	0.00018	
DIST_15P35		POI					
	X	15.35662	15.35000	0.02000	-0.02000	0.00662	
DIST_P78		POI					
	Y	0.78124	0.78000	0.02000	-0.02000	0.00124	
DIST_4P18		POI					
	Y	4.18332	4.18000	0.02000	-0.02000	0.00332	
DIST_4P950		POI					
	Y	4.95190	4.95000	0.00500	-0.00500	0.00190	
DIST_7P85		POI					
	X	7.85793	7.85000	0.02000	-0.02000	0.00793	
RAD_P50		CIR					
	RA	0.50052	0.50000	0.02000	-0.02000	0.00052	
M4(1)		CIR					
	X	9.00516	9.00000	0.00500	-0.00500	0.00516	0.00016 ◀
	Y	0.50137	0.50000	0.00500	-0.00500	0.00137	
POS_M4(1)		POI					
	POSITN	0.01067	0.00000	0.01400	0.00000	0.01067	
M4(2)		CIR					
	X	7.00520	7.00000	0.00500	-0.00500	0.00520	0.00020 ◀
	Y	1.47664	1.47500	0.00500	-0.00500	0.00164	

POS_M4(2)		POI					
	POSITN	0.01090	0.00000	0.01400	0.00000	0.01090	

M4(3)		CIR					
	X	5.00522	5.00000	0.00500	-0.00500	0.00522	
	Y	1.47717	1.47500	0.00500	-0.00500	0.00217	

POS_M4(3)		POI					
	POSITN	0.01131	0.00000	0.01400	0.00000	0.01131	

M4(4)		CIR					
	X	5.00461	5.00000	0.00500	-0.00500	0.00461	
	Y	0.50190	0.50000	0.00500	-0.00500	0.00190	

POS_M4(4)		POI					
	POSITN	0.00996	0.00000	0.01400	0.00000	0.00996	

DIST_3P31		POI					
	X	3.31138	3.31000	0.02000	-0.02000	0.00138	

DIST_P38		AXI					
	DX	0.37914	0.38000	0.02000	-0.02000	-0.00086	

DIST_1P18		POI					
	Y	1.18317	1.18000	0.02000	-0.02000	0.00317	

DIST_P60		AXI					
	DY	0.59923	0.60000	0.02000	-0.02000	-0.00077	

RAD_P06		CIR					
	RA	0.06235	0.06000	0.02000	-0.02000	0.00235	

RAD_P062		CIR					
	RA	0.06118	0.06200	0.00500	-0.00500	-0.00082	

M8(1)		CIR					
	X	2.29996	2.30000	0.00500	-0.00500	-0.00004	
	Y	0.50454	0.50600	0.00500	-0.00500	-0.00146	

POS_M8(1)		POI					
	POSITN	0.00292	0.00000	0.01400	0.00000	0.00292	

M8(2)		CIR					
	X	2.30224	2.30000	0.00500	-0.00500	0.00224	
	Y	4.44768	4.44400	0.00500	-0.00500	0.00368	

POS_M8(2)		POI					
	POSITN	0.00861	0.00000	0.01400	0.00000	0.00861	

M8(3)		CIR					
	X	0.79992	0.80000	0.00500	-0.00500	-0.00008	
	Y	4.44636	4.44400	0.00500	-0.00500	0.00236	

POS_M8(3)		POI					
	POSITN	0.00473	0.00000	0.01400	0.00000	0.00473	

M8(4)		CIR					
	X	0.80090	0.80000	0.00500	-0.00500	0.00090	
	Y	0.50516	0.50600	0.00500	-0.00500	-0.00084	

