

# Quindos Measuring Report



3D-Application Center

Description	MOUNT PLATE TYPE D,	Customer	R. ATKINSON
Drawing Number	PF-391-255-69 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24242-15	Department	
Inspector	kcaban	Inspection Date	15-DEC-2008, 07:43:11
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8306-R-
User Name	kcaban	WKP Name	PF39125569

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00110	0.00000	0.00500	0.00000	0.00110	
<b>DIST_17P32</b>		<b>POI</b>					
X		17.32115	17.32000	0.02000	-0.02000	0.00115	
<b>DIST_7P88</b>		<b>POI</b>					
Y		-7.88116	7.88000	0.02000	-0.02000	0.00116	
<b>CHAM\$ANG</b>		<b>AXI</b>					
PA_PXPY		44.98741	45.00000	0.50000	-0.50000	-0.01259	
<b>CHAM_1P50</b>		<b>POI</b>					
X		1.50003	1.50000	0.02000	-0.02000	0.00003	
<b>DIA_P228(1)</b>		<b>CIR</b>					
DM		0.23685	0.22800	0.01500	-0.00200	0.00885	
X		6.98863	6.98800			0.00063	
Y		-6.39887	6.39800			0.00087	
<b>POS_P228(1)</b>		<b>POI</b>					
POSITN		0.00215	0.00000	0.01300	0.00000	0.00215	
POSMC		0.00215	0.00000	0.02379	0.00000	0.00215	
<b>DIA_P228(2)</b>		<b>CIR</b>					
DM		0.23600	0.22800	0.01500	-0.00200	0.00800	
X		7.67725	7.67700			0.00025	
Y		-7.38022	7.38200			-0.00178	
<b>POS_P228(2)</b>		<b>POI</b>					
POSITN		0.00359	0.00000	0.01300	0.00000	0.00359	
POSMC		0.00359	0.00000	0.02276	0.00000	0.00359	
<b>DIA_P228(3)</b>		<b>CIR</b>					
DM		0.23637	0.22800	0.01500	-0.00200	0.00837	
X		8.16892	8.16900			-0.00008	
Y		-6.39779	6.39800			-0.00021	

Date: 15-Dec-08, 10:45:52			PF39125569			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>POS_P228(3)</b>		<b>POI</b>					
POSITN		0.00046	0.00000	0.01300	0.00000	0.00046	
POSMMC		0.00046	0.00000	0.02333	0.00000	0.00046	
<b>DIA_P228(4)</b>		<b>CIR</b>					
DM		0.23695	0.22800	0.01500	-0.00200	0.00895	
X		9.15440	9.15400			0.00040	
Y		-1.47707	1.47700			0.00007	
<b>POS_P228(4)</b>		<b>POI</b>					
POSITN		0.00082	0.00000	0.01300	0.00000	0.00082	
POSMMC		0.00082	0.00000	0.02389	0.00000	0.00082	
<b>DIA_P228(5)</b>		<b>CIR</b>					
DM		0.23687	0.22800	0.01500	-0.02000	0.00887	
X		9.64461	9.64600			-0.00139	
Y		-0.49284	0.49300			-0.00016	
<b>POS_P228(5)</b>		<b>POI</b>					
POSITN		0.00279	0.00000	0.01300	0.00000	0.00279	
POSMMC		0.00279	0.00000	0.04185	0.00000	0.00279	
<b>DIA_P228(6)</b>		<b>CIR</b>					
DM		0.23683	0.22800	0.01500	-0.00200	0.00883	
X		10.33256	10.33500			-0.00244	
Y		-1.47728	1.47700			0.00028	
<b>POS_P228(6)</b>		<b>POI</b>					
POSITN		0.00491	0.00000	0.01300	0.00000	0.00491	
POSMMC		0.00491	0.00000	0.02370	0.00000	0.00491	
<b>CBOR_P394</b>		<b>CIR</b>					
DM		0.39395	0.39400	0.01100	-0.01100	-0.00005	
<b>CBDEP_P269</b>		<b>POI</b>					
Z		-0.26784	0.26900	0.03000	-0.03000	-0.00116	
<b>THRD(1)</b>		<b>CYL</b>					
X		2.75751	2.75600			0.00151	
Y		-4.84317	4.84300			0.00017	
<b>POS\$THRD(1)</b>		<b>AXI</b>					
POSITN		0.00307	0.00000	0.01500	0.00000	0.00307	
<b>THRD(2)</b>		<b>CYL</b>					
X		6.69507	6.69300			0.00207	
Y		-4.84545	4.84300			0.00245	
<b>POS\$THRD(2)</b>		<b>AXI</b>					
POSITN		0.00716	0.00000	0.01500	0.00000	0.00716	
<b>THRD(3)</b>		<b>CYL</b>					
X		10.63126	10.63000			0.00126	
Y		-3.03299	3.03200			0.00099	
<b>POS\$THRD(3)</b>		<b>AXI</b>					
POSITN		0.00330	0.00000	0.01500	0.00000	0.00330	
<b>THRD(4)</b>		<b>CYL</b>					
X		14.56778	14.56700			0.00078	

Date: 15-Dec-08, 10:45:52			PF39125569			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>THRD(4)</b>			<b>CYL</b>				◀
	Y	-3.03252	3.03200			0.00052	

<b>POS\$THRD(4)</b>			<b>AXI</b>				
	POSITN	0.00194	0.00000	0.01500	0.00000	0.00194	

<b>PLA\$OPP</b>			<b>PLA</b>				
	FORM	0.00080	0.00000	0.00500	0.00000	0.00080	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 15-Dec-08, 10:45:52			PF39125569			Page 3 of 3	