

# Quindos Measuring Report



3D-Application Center

Description	FLNG, LASER TABLE F	Customer	R. ATKINSON
Drawing Number	PF-391-255-61 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24623-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	15-APR-2009, 08:48:11
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9099-B
User Name	kcaban	WKP Name	pf39125561

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00330	0.00000	0.00500	0.00000	0.00330	
<b>DIST_5P00</b>		<b>POI</b>					
X		4.99960	5.00000	0.02000	-0.02000	-0.00040	
<b>DIST_4P50</b>		<b>POI</b>					
Y		-4.49904	4.50000	0.02000	-0.02000	-0.00096	
<b>CHAM_P25xP25</b>		<b>AXI</b>					
DX		-0.25013	0.25000	0.02000	-0.02000	0.00013	
DY		-0.24976	0.25000	0.02000	-0.02000	-0.00024	
<b>CHAM_75xP75</b>		<b>AXI</b>					
DX		0.74872	0.75000	0.02000	-0.02000	-0.00128	
DY		-0.74942	0.75000	0.02000	-0.02000	-0.00058	
<b>DIA_P281</b>		<b>CIR</b>					
DM		0.28134	0.28100	0.01500	-0.00200	0.00034	
X		2.50061	2.50000			0.00061	
Y		-3.49990	3.50000			-0.00010	
<b>DEPTH_P300</b>		<b>POI</b>					
Z		-0.30216	0.30000	0.03000	-0.03000	0.00216	
<b>CBORE_P438</b>		<b>CIR</b>					
DM		0.43992	0.43800	0.01600	-0.01600	0.00192	
X		2.50048	2.50000			0.00048	
Y		-1.00067	1.00000			0.00067	
<b>BDIS_2P500</b>		<b>AXI</b>					
DY		2.49923	2.50000			-0.00077	
<b>POS_P281(1)</b>		<b>POI</b>					
POSITN		0.00125	0.00000	0.01400	0.00000	0.00125	
<b>POS_P281(2)</b>		<b>POI</b>					
POSITN		0.00165	0.00000	0.01400	0.00000	0.00165	

<b>SLOT(1)</b>		<b>AXI</b>					
LA_DIS	0.81384	0.81200	0.01500	-0.00200	0.00184		
SM_DIS	0.31023	0.31000	0.02000	-0.02000	0.00023		
X	0.49866	0.50000			-0.00134		
Y	-0.49896	0.50000			-0.00104		

<b>SLOT(2)</b>		<b>AXI</b>					
LA_DIS	0.81422	0.81200	0.01500	-0.00200	0.00222		
SM_DIS	0.31090	0.31000	0.02000	-0.02000	0.00090		
X	0.49843	0.50000			-0.00157		
Y	-3.49904	3.50000			-0.00096		

<b>SLOT(3)</b>		<b>AXI</b>					
LA_DIS	0.81436	0.81200	0.01500	-0.00200	0.00236		
SM_DIS	0.31103	0.31000	0.02000	-0.02000	0.00103		
X	4.49866	4.50000			-0.00134		
Y	-3.49928	3.50000			-0.00072		

<b>SLOT(4)</b>		<b>AXI</b>					
LA_DIS	0.81414	0.81200	0.01500	-0.00200	0.00214		
SM_DIS	0.31093	0.31000	0.02000	-0.02000	0.00093		
X	4.49894	4.50000			-0.00106		
Y	-0.49957	0.50000			-0.00043		

<b>BDIS_4P000</b>		<b>AXI</b>					
DX	4.00022	4.00000			0.00022		

<b>BDIS_3P000</b>		<b>AXI</b>					
DY	-2.99970	3.00000			-0.00030		

<b>POS\$SLOT(1)</b>		<b>POI</b>					
POSITN	0.00339	0.00000	0.01400	0.00000	0.00339		

<b>POS\$SLOT(2)</b>		<b>POI</b>					
POSITN	0.00368	0.00000	0.01400	0.00000	0.00368		

<b>POS\$SLOT(3)</b>		<b>POI</b>					
POSITN	0.00305	0.00000	0.01400	0.00000	0.00305		

<b>POS\$SLOT(4)</b>		<b>POI</b>					
POSITN	0.00228	0.00000	0.01400	0.00000	0.00228		

<b>DIST_P50</b>		<b>POI</b>					
Z	-0.51039	0.50000			0.01039		

<b>THRD(1)</b>		<b>CYL</b>					
X	3.64957	3.65000			-0.00043		
Z	0.25650	0.25000			0.00650		

<b>THRD(2)</b>		<b>CYL</b>					
X	1.34836	1.35000			-0.00164		
Z	0.25569	0.25000			0.00569		

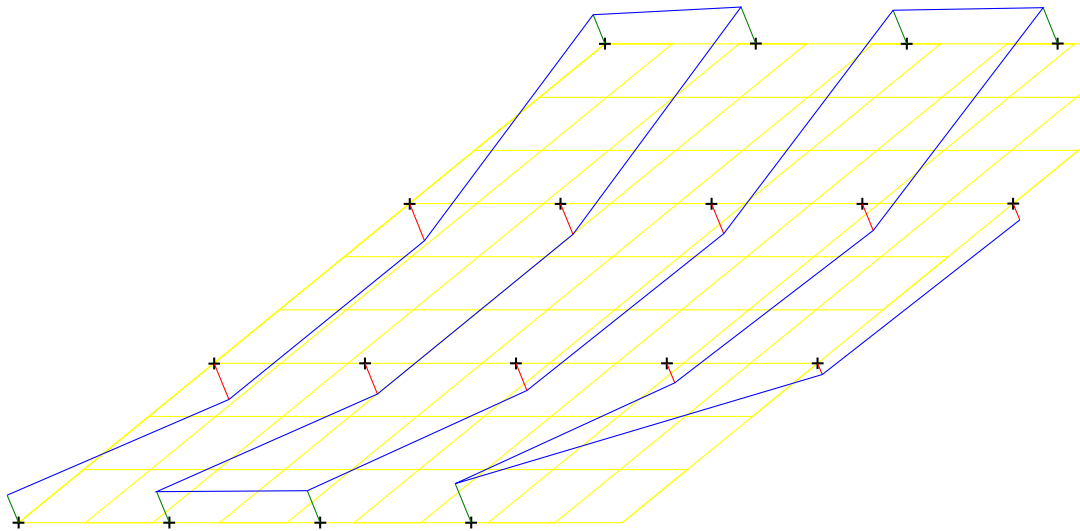
<b>POS\$THRD(1)</b>		<b>AXI</b>					
POSITN	0.01358	0.00000	0.01400	0.00000	0.01358		

<b>POS\$THRD(2)</b>		<b>AXI</b>					
POSITN	0.01224	0.00000	0.01400	0.00000	0.01224		

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

!-----!							
! MANUAL MEASUREMENTS !							
!-----!							
! DIMENSION		! TOLERANCE		! ACTUAL		! ACCEPTABLE/REJECT	
!-----!							
! 2X 1/4-20 UNC-2B		! -----		! OK		! ACCEPTABLE	
!-----!							

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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0.00347  
Inch

Actual points : \* \* \*

Neg. Deviation : —

Pos. Deviation : —

Notation : **FLNG, LASER TAB**    Producer : **R. ATKINSON**    Draw. No. : **PF-391-255-61 R**  
 Ser. No. : **002**    Part No. :    Department: **MET. QUALITY IN**  
 Calcul. .: **Bestfit (Gauss)**    Filtering: **No**    Probe dia.: **1**    mm  
 Element : **DAT\$PLA\_A**    X    Y    Z    No.  
 Form .....: **0.0033**    Neg. Deviat.: **-0.0016**    **3.2667**    **-0.2003**    **0.0199**    **16**  
 Error Magnif.:    **5**    Pos. Deviat.: **0.0017**    **0.2001**    **-3.2752**    **0.0210**    **3**  
 No. of points:    **18**

MESSTECHNIK WETZLAR



**FLATNESS**  
**ISO 1101**

Inspector : **kcaban**  
Date .....: **15-APR-2009**  
Time .....: **08:48:11**