

Quindos Measuring Report



3D-Application Center

Description	MOUNT PLT TY B THK	Customer	R. ATKINSON
Drawing Number	PF-391-255-49 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24242-17	Department	
Inspector	kcaban	Inspection Date	15-DEC-2008, 11:18:10
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39125549

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00071	0.00000	0.00500	0.00000	0.00071	
DIST_17P32		POI					
	X	17.32197	17.32000	0.02000	-0.02000	0.00197	
DIST_7P50		POI					
	Y	-7.50159	7.50000	0.02000	-0.02000	0.00159	
CHAM\$ANG		AXI					
	PA_PXPY	44.99121	45.00000	0.50000	-0.50000	-0.00879	
DIST_1P75		AXI					
	Y	-1.74945	1.75000	0.02000	-0.02000	-0.00055	
CHAM_1P00		POI					
	X	1.00045	1.00000	0.02000	-0.02000	0.00045	
DIST_4P00		AXI					
	DY	-4.00218	4.00000	0.02000	-0.02000	0.00217	
DIST_6P97		POI					
	X	6.96894	6.97000	0.02000	-0.02000	-0.00106	
DIST_3P39		AXI					
	DX	3.38317	3.39000	0.02000	-0.02000	-0.00683	
DIA_P228(1)		CIR					
	DM	0.27266	0.26600	0.01500	-0.00200	0.00666	
	X	7.75668	7.75600			0.00068	
	Y	-6.82130	6.82100			0.00030	
POS_P228(1)		POI					
	POSITN	0.00149	0.00000	0.01400	0.00000	0.00149	
	POSMCC	0.00149	0.00000	0.02245	0.00000	0.00149	
DIA_P228(2)		CIR					
	DM	0.27424	0.26600	0.01500	-0.00200	0.00824	
	X	7.75768	7.75600			0.00168	

Date: 15-Dec-08, 11:18:29			PF39125549			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P228(2)			CIR				◀
	Y	-5.01042	5.01000			0.00042	
POS_P228(2)			POI				
	POSITN	0.00347	0.00000	0.01400	0.00000	0.00347	
	POSMMC	0.00347	0.00000	0.02414	0.00000	0.00347	
DIA_P228(3)			CIR				
	DM	0.27331	0.26600	0.01500	-0.00200	0.00731	
	X	9.56737	9.56700			0.00037	
	Y	-2.49278	2.49000			0.00278	
POS_P228(3)			POI				
	POSITN	0.00562	0.00000	0.01400	0.00000	0.00562	
	POSMMC	0.00562	0.00000	0.02307	0.00000	0.00562	
DIA_P228(4)			CIR				
	DM	0.27316	0.26600	0.01500	-0.00200	0.00716	
	X	9.56627	9.56700			-0.00073	
	Y	-0.68020	0.67900			0.00120	
POS_P228(4)			POI				
	POSITN	0.00281	0.00000	0.01400	0.00000	0.00281	
	POSMMC	0.00281	0.00000	0.02276	0.00000	0.00281	
CBOR_P472			CIR				
	DM	0.47204	0.47200	0.02000	-0.02000	0.00004	
CBDEP_P512			POI				
	Z	-0.51528	0.51200	0.03000	-0.03000	0.00328	
DIST_P875			POI				
	Z	-0.86946	0.87500	0.00000	-0.04000	-0.00554	
THRD(1)			CYL				
	X	2.75772	2.75600			0.00172	
	Y	-4.65612	4.65600			0.00012	
POS\$THRD(1)			AXI				
	POSITN	0.00348	0.00000	0.01400	0.00000	0.00348	
THRD(2)			CYL				
	X	6.69366	6.69300			0.00066	
	Y	-4.65711	4.65600			0.00111	
POS\$THRD(2)			AXI				
	POSITN	0.00269	0.00000	0.01400	0.00000	0.00269	
THRD(3)			CYL				
	X	10.63127	10.63000			0.00127	
	Y	-2.84642	2.84400			0.00242	
POS\$THRD(3)			AXI				
	POSITN	0.00555	0.00000	0.01400	0.00000	0.00555	
THRD(4)			CYL				
	X	14.56718	14.56700			0.00018	
	Y	-2.84365	2.84400			-0.00035	

Date: 15-Dec-08, 11:18:29			PF39125549			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

POS\$THRD(4)		AXI					
POSITN		0.00082	0.00000	0.01400	0.00000	0.00082	

PLA\$OPP		PLA					
FORM		0.00124	0.00000	0.00500	0.00000	0.00124	

Manual Measurements:

8X M6 X 1.6H are okay and were checked with the appropriate Go-No Go Thread Gage.

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Date: 15-Dec-08, 11:18:29			PF39125549			Page 3 of 3	