

Quindos Measuring Report



3D-Application Center

Description		Customer	
Drawing Number		Serial Number	
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	kcaban	Inspection Date	07-NOV-2008, 09:06:03
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00104	0.00000	0.00500	0.00000	0.00104	
DIST_17P32		POI					
X		17.32088	17.32000	0.02000	-0.02000	0.00088	
DIST_7P88		POI					
Y		-7.88088	7.88000	0.02000	-0.02000	0.00088	
CHAM\$ANG		AXI					
PA_PXPY		44.98960	45.00000	0.50000	-0.50000	-0.01040	
CHAM_1P50		POI					
X		1.49991	1.50000	0.02000	-0.02000	-0.00009	
DIA_P228(1)		CIR					
DM		0.23614	0.22800	0.01500	-0.00200	0.00814	
X		5.51225	5.51200			0.00025	
Y		-6.39695	6.39800			-0.00105	
POS_P228(1)		POI					
POSITN		0.00216	0.00000	0.01300	0.00000	0.00216	
POSMC		0.00216	0.00000	0.02312	0.00000	0.00216	
DIA_P228(2)		CIR					
DM		0.23654	0.22800	0.01500	-0.00200	0.00854	
X		6.20169	6.20100			0.00069	
Y		-7.38051	7.38200			-0.00149	
POS_P228(2)		POI					
POSITN		0.00329	0.00000	0.01300	0.00000	0.00329	
POSMC		0.00329	0.00000	0.02349	0.00000	0.00329	
DIA_P228(3)		CIR					
DM		0.23618	0.22800	0.01500	-0.00200	0.00818	
X		6.69351	6.69300			0.00051	
Y		-6.39761	6.39800			-0.00039	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P228(3)		POI					
POSITN		0.00129	0.00000	0.01300	0.00000	0.00129	
POSMMC		0.00129	0.00000	0.02310	0.00000	0.00129	
DIA_P228(4)		CIR					
DM		0.23940	0.22800	0.01500	-0.00200	0.01140	
X		7.67870	7.67700			0.00170	
Y		-1.47611	1.47700			-0.00089	
POS_P228(4)		POI					
POSITN		0.00383	0.00000	0.01300	0.00000	0.00383	
POSMMC		0.00383	0.00000	0.02637	0.00000	0.00383	
DIA_P228(5)		CIR					
DM		0.23956	0.22800	0.01500	-0.02000	0.01156	
X		8.16800	8.16900			-0.00100	
Y		-0.49326	0.49300			0.00026	
POS_P228(5)		POI					
POSITN		0.00207	0.00000	0.01300	0.00000	0.00207	
POSMMC		0.00207	0.00000	0.04455	0.00000	0.00207	
DIA_P228(6)		CIR					
DM		0.23958	0.22800	0.01500	-0.00200	0.01158	
X		8.85784	8.85800			-0.00016	
Y		-1.47646	1.47700			-0.00054	
POS_P228(6)		POI					
POSITN		0.00112	0.00000	0.01300	0.00000	0.00112	
POSMMC		0.00112	0.00000	0.02654	0.00000	0.00112	
CBOR_P394		CIR					
DM		0.39392	0.39400	0.01100	-0.01100	-0.00008	
CBDEP_P269		POI					
Z		-0.27130	0.26900	0.03000	-0.03000	0.00230	
THRD(1)		CYL					
X		2.75707	2.75600			0.00107	
Y		-4.84397	4.84300			0.00097	
POS\$THRD(1)		AXI					
POSITN		0.00289	0.00000	0.01500	0.00000	0.00289	
THRD(2)		CYL					
X		6.69602	6.69300			0.00302	
Y		-4.84315	4.84300			0.00015	
POS\$THRD(2)		AXI					
POSITN		0.00616	0.00000	0.01500	0.00000	0.00616	
THRD(3)		CYL					
X		10.63133	10.63000			0.00133	
Y		-3.03298	3.03200			0.00098	
POS\$THRD(3)		AXI					
POSITN		0.00343	0.00000	0.01500	0.00000	0.00343	
THRD(4)		CYL					
X		14.56871	14.56700			0.00171	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

THRD(4)			CYL				◀
	Y	-3.03179	3.03200			-0.00021	

POS\$THRD(4)			AXI				
	POSITN	0.00348	0.00000	0.01500	0.00000	0.00348	

PLA\$OPP			PLA				
	FORM	0.00111	0.00000	0.00500	0.00000	0.00111	

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