

Quindos Measuring Report



3D-Application Center

Description	CLAMP, FLEXURE	Customer	R. ATKINSON
Drawing Number	PF-391-225-13 R0	Serial Number	004
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-37	Department	
Inspector	kcaban	Inspection Date	08-JAN-2009, 10:20:00
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122513

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P170(1)		CIR					
DM		0.16955	0.17000	0.01000	-0.00200	-0.00045	
DIA_P170(2)		CIR					
DM		0.16938	0.17000	0.01000	-0.00200	-0.00062	
DIST_P25		AXI					
DX		0.24797	0.25000	0.02000	-0.02000	-0.00203	
DIST_P500		AXI					
DX		0.49593	0.50000	0.00500	-0.00500	-0.00407	
DIST_P144		POI					
Y		0.14557	0.14400	0.00500	-0.00500	0.00157	
DIST_P25(1)		AXI					
DY		0.25099	0.25000	0.02000	-0.02000	0.00099	
DIST_P50		POI					
X		-0.50077	0.50000	0.02000	-0.02000	0.00077	
DIST_1P00		AXI					
DX		1.00257	1.00000	0.02000	-0.02000	0.00257	
DIST_P180		POI					
Z		-0.18186	0.18000	0.00500	-0.00500	0.00186	
RAD_1P50		CIR					
RA		1.52798	1.50000	0.02000	-0.02000	0.02798	0.00798 ◀
RAD_1P75		CIR					
RA		1.78821	1.75000	0.02000	-0.02000	0.03821	0.01821 ◀
RAD_P125		CYL					
RA		0.12346	0.12500	0.00500	0.00000	-0.00154	-0.00154 ◀
Z		0.02992	0.03000	0.00500	-0.00500	-0.00008	