

Quindos Measuring Report



3D-Application Center

Description	CLAMP, FLEXURE	Customer	R. ATKINSON
Drawing Number	PF-391-225-13 R0	Serial Number	001
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-37	Department	
Inspector	kcaban	Inspection Date	08-JAN-2009, 09:04:29
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122513

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P170(1)		CIR					
DM		0.17091	0.17000	0.01000	-0.00200	0.00091	
DIA_P170(2)		CIR					
DM		0.17014	0.17000	0.01000	-0.00200	0.00014	
DIST_P25		AXI					
DX		0.25022	0.25000	0.02000	-0.02000	0.00022	
DIST_P500		AXI					
DX		0.50044	0.50000	0.00500	-0.00500	0.00044	
DIST_P144		POI					
Y		0.14463	0.14400	0.00500	-0.00500	0.00063	
DIST_P25(1)		AXI					
DY		0.25001	0.25000	0.02000	-0.02000	0.00001	
DIST_P50		POI					
X		-0.49883	0.50000	0.02000	-0.02000	-0.00117	
DIST_1P00		AXI					
DX		0.99966	1.00000	0.02000	-0.02000	-0.00034	
DIST_P180		POI					
Z		-0.17977	0.18000	0.00500	-0.00500	-0.00023	
RAD_1P50		CIR					
RA		1.51007	1.50000	0.02000	-0.02000	0.01007	
RAD_1P75		CIR					
RA		1.77767	1.75000	0.02000	-0.02000	0.02767	0.00767 ◀
RAD_P125		CYL					
RA		0.12507	0.12500	0.00500	0.00000	0.00007	
Z		0.03317	0.03000	0.00500	-0.00500	0.00317	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 08-Jan-09, 09:04:44		PF39122513				Page 1 of 1	

Quindos Measuring Report



3D-Application Center

Description	CLAMP, FLEXURE	Customer	R. ATKINSON
Drawing Number	PF-391-225-13 R0	Serial Number	002
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-37	Department	
Inspector	kcaban	Inspection Date	08-JAN-2009, 09:38:46
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122513

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P170(1)		CIR					
DM		0.16986	0.17000	0.01000	-0.00200	-0.00014	
DIA_P170(2)		CIR					
DM		0.17039	0.17000	0.01000	-0.00200	0.00039	
DIST_P25		AXI					
DX		0.25007	0.25000	0.02000	-0.02000	0.00007	
DIST_P500		AXI					
DX		0.50014	0.50000	0.00500	-0.00500	0.00014	
DIST_P144		POI					
Y		0.14611	0.14400	0.00500	-0.00500	0.00211	
DIST_P25(1)		AXI					
DY		0.24998	0.25000	0.02000	-0.02000	-0.00002	
DIST_P50		POI					
X		-0.50138	0.50000	0.02000	-0.02000	0.00138	
DIST_1P00		AXI					
DX		1.00079	1.00000	0.02000	-0.02000	0.00079	
DIST_P180		POI					
Z		-0.18124	0.18000	0.00500	-0.00500	0.00124	
RAD_1P50		CIR					
RA		1.50885	1.50000	0.02000	-0.02000	0.00885	
RAD_1P75		CIR					
RA		1.77716	1.75000	0.02000	-0.02000	0.02716	0.00716 ◀
RAD_P125		CYL					
RA		0.12577	0.12500	0.00500	0.00000	0.00077	
Z		0.03153	0.03000	0.00500	-0.00500	0.00153	

Quindos Measuring Report



3D-Application Center

Description	CLAMP, FLEXURE	Customer	R. ATKINSON
Drawing Number	PF-391-225-13 R0	Serial Number	003
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-37	Department	
Inspector	kcaban	Inspection Date	08-JAN-2009, 09:56:21
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122513

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P170(1)		CIR					
DM		0.17009	0.17000	0.01000	-0.00200	0.00009	
DIA_P170(2)		CIR					
DM		0.16960	0.17000	0.01000	-0.00200	-0.00040	
DIST_P25		AXI					
DX		0.24961	0.25000	0.02000	-0.02000	-0.00039	
DIST_P500		AXI					
DX		0.49922	0.50000	0.00500	-0.00500	-0.00078	
DIST_P144		POI					
Y		0.14452	0.14400	0.00500	-0.00500	0.00052	
DIST_P25(1)		AXI					
DY		0.25233	0.25000	0.02000	-0.02000	0.00233	
DIST_P50		POI					
X		-0.50144	0.50000	0.02000	-0.02000	0.00144	
DIST_1P00		AXI					
DX		1.00226	1.00000	0.02000	-0.02000	0.00226	
DIST_P180		POI					
Z		-0.18346	0.18000	0.00500	-0.00500	0.00346	
RAD_1P50		CIR					
RA		1.51535	1.50000	0.02000	-0.02000	0.01535	
RAD_1P75		CIR					
RA		1.77637	1.75000	0.02000	-0.02000	0.02637	0.00637 ◀
RAD_P125		CYL					
RA		0.12427	0.12500	0.00500	0.00000	-0.00073	-0.00073 ◀
Z		0.03145	0.03000	0.00500	-0.00500	0.00145	

Quindos Measuring Report



3D-Application Center

Description	CLAMP, FLEXURE	Customer	R. ATKINSON
Drawing Number	PF-391-225-13 R0	Serial Number	004
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-37	Department	
Inspector	kcaban	Inspection Date	08-JAN-2009, 10:20:00
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122513

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P170(1)		CIR					
DM		0.16955	0.17000	0.01000	-0.00200	-0.00045	
DIA_P170(2)		CIR					
DM		0.16938	0.17000	0.01000	-0.00200	-0.00062	
DIST_P25		AXI					
DX		0.24797	0.25000	0.02000	-0.02000	-0.00203	
DIST_P500		AXI					
DX		0.49593	0.50000	0.00500	-0.00500	-0.00407	
DIST_P144		POI					
Y		0.14557	0.14400	0.00500	-0.00500	0.00157	
DIST_P25(1)		AXI					
DY		0.25099	0.25000	0.02000	-0.02000	0.00099	
DIST_P50		POI					
X		-0.50077	0.50000	0.02000	-0.02000	0.00077	
DIST_1P00		AXI					
DX		1.00257	1.00000	0.02000	-0.02000	0.00257	
DIST_P180		POI					
Z		-0.18186	0.18000	0.00500	-0.00500	0.00186	
RAD_1P50		CIR					
RA		1.52798	1.50000	0.02000	-0.02000	0.02798	0.00798 ◀
RAD_1P75		CIR					
RA		1.78821	1.75000	0.02000	-0.02000	0.03821	0.01821 ◀
RAD_P125		CYL					
RA		0.12346	0.12500	0.00500	0.00000	-0.00154	-0.00154 ◀
Z		0.02992	0.03000	0.00500	-0.00500	-0.00008	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 08-Jan-09, 10:20:00		PF39122513				Page 1 of 1	

Quindos Measuring Report



3D-Application Center

Description	CLAMP, FLEXURE	Customer	R. ATKINSON
Drawing Number	PF-391-225-13 R0	Serial Number	005
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-37	Department	
Inspector	kcaban	Inspection Date	08-JAN-2009, 10:25:50
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122513

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P170(1)		CIR					
DM		0.16965	0.17000	0.01000	-0.00200	-0.00035	
DIA_P170(2)		CIR					
DM		0.16558	0.17000	0.01000	-0.00200	-0.00442	-0.00242
DIST_P25		AXI					
DX		0.24989	0.25000	0.02000	-0.02000	-0.00011	
DIST_P500		AXI					
DX		0.49979	0.50000	0.00500	-0.00500	-0.00021	
DIST_P144		POI					
Y		0.14364	0.14400	0.00500	-0.00500	-0.00036	
DIST_P25(1)		AXI					
DY		0.25026	0.25000	0.02000	-0.02000	0.00026	
DIST_P50		POI					
X		-0.50163	0.50000	0.02000	-0.02000	0.00163	
DIST_1P00		AXI					
DX		1.00023	1.00000	0.02000	-0.02000	0.00023	
DIST_P180		POI					
Z		-0.18246	0.18000	0.00500	-0.00500	0.00246	
RAD_1P50		CIR					
RA		1.50360	1.50000	0.02000	-0.02000	0.00360	
RAD_1P75		CIR					
RA		1.76670	1.75000	0.02000	-0.02000	0.01670	
RAD_P125		CYL					
RA		0.12462	0.12500	0.00500	0.00000	-0.00038	-0.00038
Z		0.03159	0.03000	0.00500	-0.00500	0.00159	