

Quindos Measuring Report



3D-Application Center

Description	(MOUNT PLATE, TYPE	Customer	R. ATKINSON
Drawing Number	PF-391-255-03 R0	Serial Number	1
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24241-22	Department	
Inspector	kcaban	Inspection Date	09-DEC-2008, 13:01:18
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	NO\$NAME(1)

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00150	0.00000	0.00500	0.00000	0.00150	
DIST_4P80		POI					
Y		-4.80133	4.80000	0.02000	-0.02000	0.00133	
DIST_15P75		POI					
X		15.75223	15.75000	0.02000	-0.02000	0.00223	
DIA_P228(1)		CIR					
DM		0.23480	0.22800	0.01000	-0.00200	0.00680	
X		4.43150	4.43000			0.00150	
Y		-1.41689	1.41700			-0.00011	
POS_P228(1)		POI					
POSITN		0.00301	0.00000	0.01300	0.00000	0.00301	
POSMMC		0.00301	0.00000	0.02171	0.00000	0.00301	
DIA_P228(2)		CIR					
DM		0.23481	0.22800	0.01000	-0.00200	0.00681	
X		5.41586	5.41400			0.00186	
Y		-0.73178	0.72800			0.00378	
POS_P228(2)		POI					
POSITN		0.00842	0.00000	0.01300	0.00000	0.00842	
POSMMC		0.00842	0.00000	0.02130	0.00000	0.00842	
DIA_P228(3)		CIR					
DM		0.23543	0.22800	0.01000	-0.00200	0.00743	
X		5.41395	5.41400			-0.00005	
Y		-1.90707	1.90900			-0.00193	
POS_P228(3)		POI					
POSITN		0.00386	0.00000	0.01300	0.00000	0.00386	
POSMMC		0.00386	0.00000	0.02204	0.00000	0.00386	
DIA_P228(4)		CIR					
DM		0.23444	0.22800	0.01000	-0.00200	0.00644	
X		10.33533	10.33600			-0.00067	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 09-Dec-08, 13:01:23		NO\$NAME(1)				Page 1 of 2	

Date: 09-Dec-08, 13:01:23			NO\$NAME(1)			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P228(4)			CIR				◀
Y		-2.89282	2.89400			-0.00118	
POS_P228(4)			POI				
POSITN		0.00272	0.00000	0.01300	0.00000	0.00272	
POSMMC		0.00272	0.00000	0.02143	0.00000	0.00272	
DIA_P228(5)			CIR				
DM		0.23518	0.22800	0.01000	-0.00200	0.00718	
X		10.33520	10.33600			-0.00080	
Y		-4.07773	4.07500			0.00273	
POS_P228(5)			POI				
POSITN		0.00569	0.00000	0.01300	0.00000	0.00569	
POSMMC		0.00569	0.00000	0.02215	0.00000	0.00569	
DIA_P228(6)			CIR				
DM		0.23449	0.22800	0.01000	-0.00200	0.00649	
X		11.32057	11.32000			0.00057	
Y		-3.38748	3.38600			0.00148	
POS_P228(6)			POI				
POSITN		0.00318	0.00000	0.01300	0.00000	0.00318	
POSMMC		0.00318	0.00000	0.02132	0.00000	0.00318	
CBORE_P394			CIR				
DM		0.39167	0.39400	0.01100	-0.01100	-0.00233	
DEPTH_P269			POI				
Z		-0.25063	0.26900	0.03000	-0.03000	-0.01837	
POS\$THRD(1)			AXI				
POSITN		0.00599	0.00000	0.01300	0.00000	0.00599	
POS\$THRD(2)			AXI				
POSITN		0.00528	0.00000	0.01300	0.00000	0.00528	
PLA\$OPP			PLA				
FORM		0.00157	0.00000	0.00500	0.00000	0.00157	
DIST_P50			POI				
Z		-0.48267	0.50000	0.00000	-0.04000	-0.01733	